

Attachment M
Amendment to 2007 Consent Judgment 2.A.20.

The below table is the limits established by the Ventilation Study required by 2.A.20. of the 2007 Consent Judgment. As that provision provides for the following enforceable limits will become an amendment to the Consent Judgment. The establishment of the minimum amperage for the sinter wheel tunnel ventilation as a surrogate to flow is allowed per 2.A.4 of the 2007 Consent Judgment but was determined empirically as part of the Ventilation Study.

Minimum Flow Rates and Fan Amperages:

Sinter Plant Combination Trail Production period minimum =	169,000 acfm
Sinter Plant Combination Trail Non-Production minimum =	100,000 acfm
#6 Baghouse Fan =	70 amps
#7 Baghouse Fan =	210 amps*
#8 Baghouse Fan =	73 amps*
#9 Baghouse Fan =	163 amps*
Sinter Wheel Tunnel Ventilation Fan =	58 amps

(- These limits were revised as of July 9, 2009 and supersede the proposed limits in Doe Run's Ventilation Study Final Report submitted May 18, 2009).*