Missouri Department of Natural Resources
Missouri Air Conservation Commission
Air Pollution Control Program

PERMIT BOOK

PERMIT TO CONSTRUCT

PERMIT BY RULE

Under the authority of RSMo 643 and the Federal Clean Air Act the applicant is authorized to construct and operate the air contaminant source(s) described below, in accordance with the laws, rules, and conditions set forth here in.

Construction **Permit Number:** 042010-009
Project Number: 2010-04-001
Installation ID: 021-0070

Installation Name and Address
St. Joseph Crematory Company
3609A Frederick Blvd.
St. Joseph, MO 64506
Buchanan County

Parent Company's Name and Address
St. Joseph Crematory Company
3609A Frederick Blvd.
St. Joseph, MO 64506
Buchanan County

Installation Description:
Human Crematory Unit Replacement

APR 15 2010
Effective Date

Director or Designee
Department of Natural Resources

STANDARD CONDITIONS:

Permission to construct may be revoked if you fail to begin construction or modification within two years from the effective date of this permit. Permittee should notify the Air Pollution Control Program if construction or modification is not started within two years after the effective date of this permit, or if construction or modification is suspended for one year or more.

You will be in violation of 10 CSR 10-6.060 and 10 CSR 10-6.062 if you fail to adhere to the specifications and conditions listed in your permit by rule application and this permit. Specifically, all air contaminant control devises shall be operated and maintained as specified in the application, associated plans and specifications.

You must notify the Department of Natural Resources Regional office responsible for the area within which the equipment is located within 15 days after the actual start up of this air contaminant source.

A copy of this permit and permit notification shall be kept at the installation address and shall be made available to Department of Natural Resources' personnel upon request.

You may appeal this permit or any of the listed special conditions as provided in RSMo 643.075. If you choose to appeal, the Air Pollution Control Program must receive your written declaration within 30 days of receipt of this permit.

If you choose not to appeal, this certificate, the project review, your application and associated correspondence constitutes your permit to construct. The permit allows you to construct and operate your air contaminant sources(s), but in no way relieves you of your obligation to comply with all applicable provisions of the Missouri Air Conservation Law, regulations of the Missouri Department of Natural Resources and other applicable federal, state and local laws and ordinances.

The Department of Natural Resources has established the Out reach and Assistance Center to help in completing future applications or fielding complaints about the permitting process. You are invited to contact them at 1-800-361-4827 or (573) 526-6627, or your can write to the Outreach and Assistance Center, P.O. Box 176, Jefferson City, Missouri 65102-0176.

The Air Pollution Control Program invites your questions regarding this air pollution permit. Please contact the Construction Permit Unit at (573) 751-4817. If you prefer to write, please address your correspondence to the Air Pollution Control Program, P.O. Box 176, Jefferson City, Missouri 65102-0176, attention: Construction Permit Unit.

MISSOURI DEPARTMENT OF NATURAL RESOURCES
AIR POLLUTION CONTROL PROGRAM
P.O. BOX 176, JEFFERSON CITY, MO 65102-0176

APPLICATION FOR AUTHORITY TO CONSTRUCT PERMIT BY RULE NOTIFICATION

CREMATORIES AND ANIMAL INCINERATORS

MO

APCP USE ONLY	
CHECK NO. 1449	CHECK RECEIVED (MM/DD/YY) 3.30.10
CHECK AMOUNT $ 700.00	CHECK DATE (MM/DD/YY) 3.29.10
PROJECT NO. 2010-04-001	PERMIT NO.

SECTION A: GENERAL NOTIFICATION INFORMATION – ALL NOTIFICATIONS MUST BE ACCOMPANIED BY A $700 FEE.

SECTION A-1: GENERAL INSTALLATION INFORMATION

1. INSTALLATION NAME	2. FIPS	3. PLANT NO.
St. Joseph Crematory Company	021	0070

4. INSTALLATION STREET ADDRESS: 3609A Frederick Blvd.

5. INSTALLATION MAILING ADDRESS: 3609A Frederick Blvd.

6. CITY	STATE	ZIP CODE
St. Joseph,	MO	64506

7. COUNTY NAME	8.
Buchanan	1/4, of 1/4, of SECTION 2 TOWNSHIP 57 RANGE 35

9. PARENT COMPANY: Heaton-Bowman-Smith Funeral Home, INC

10. PARENT COMPANY MAILING ADDRESS: 3609 Frederick Blvd.

11. CITY	STATE	ZIP CODE
St. Joseph	MO	64506

12. INSTALLATION CONTACT PERSON	13. CONTACT PERSON'S TITLE
Edward L. Anderson	Crematory Manager

14. CONTACT PERSON'S MAILING ADDRESS: 3609A Frederick Blvd. St. Joseph, MO 64506

15. INSTALLATION CONTACT TELEPHONE NO.	16. INSTALLATION CONTACT FAX NO.
(816) 232-3355	(816) 232-9135

17. INSTALLATION CONTACT E-MAIL ADDRESS: eanderson@heatonbowmansmithchapel.com

18. PROJECTED DATE TO COMMENCE CONSTRUCTION	19. PROJECT DATE OF OPERATION STARTUP
June 1, 2010	June 10, 2010

RECEIVED 2010 MAR 30 AM 11:32 AIR POLLUTION CONTROL PRM

SECTION A-2: INSTALLATION DESCRIPTION

20. INSTALLATION OF A IE43-PP11 POWER PAK 11 HUMAN CREMATION UNIT TO REPLACE AN ALL 1701 HUMAN CREMATION UNIT.

SECTION A-3: CERTIFICATION STATEMENT

I certify that I have personally examined and am familiar with the information in this application and believe that the information submitted is accurate and complete. I am aware that making a false statement or misrepresentation in this application is grounds for denying or revoking this permit.

21. SIGNATURE OF RESPONSIBLE OFFICIAL	22. DATE
Judy M. Smith	3/29/10

23. TYPE OR PRINT NAME OF RESPONSIBLE OFFICIAL	24. RESPONSIBLE OFFICIAL'S TELEPHONE NUMBER
Judy M. Smith	(816) 232-3355

25. TITLE OF RESPONSIBLE OFFICIAL: President

SECTION B: SPECIAL CONDITIONS FOR CREMATORIES AND ANIMAL INCINERATORS

Construction and operation of this new air pollution source is subject to the special conditions listed below. These special conditions are based on the authority granted to the Missouri Air Pollution Control Program by the Missouri Air Conservation Law (specifically RSMo. 643.075) and by the Missouri Rules listed in Title 10, Division 10 of the Code of State Regulations (specifically 10 CSR 10-6.062 *"Construction Permits by Rule"*).

Please indicate by marking the appropriate box as to whether or not the emission source complies with the rule listed in the applicable emission limit or standard. If any of the applicable emission source boxes are checked no, your source is not eligible for a crematories and animal incinerators permit by rule.

This Permit By Rule applies only to Crematories and Animal Incinerators constructed after October 31, 2003.

SPECIAL CONDITION	EMISSION SOURCE COMPLY?	APPLICABLE EMISSION LIMIT OR STANDARD	METHOD OF COMPLIANCE
10 CSR 10-6.062(3)(B)2.A.	☒ YES ☐ NO	The materials to be disposed of shall be limited to noninfectious human materials removed during surgery, labor and delivery, autopsy, or biopsy including body parts, tissues and fetuses, organs, bulk blood and body fluids, blood or tissue laboratory specimens, and other noninfectious anatomical remains or animal carcasses in whole or in part. The owner or operator shall minimize the amount of packaging fed to the incinerator, particularly plastic containing chlorine. The incinerators shall not be used to dispose of other non-biological medical wastes including, but not limited to, sharps, rubber gloves, intravenous bags, tubing, and metal parts.	Proper work practice.
10 CSR 10-6.062(3)(B)2.B.	☒ YES ☐ NO	The manufacturer's rated capacity (burn rate) shall be two hundred (200) pounds per hour or less.	Proper work practice.
10 CSR 10-6.062(3)(B)2.C.	☒ YES ☐ NO	The incinerator shall be a dual-chamber design.	Proper work practice.
10 CSR 10-6.062(3)(B)2.D.	☒ YES ☐ NO	Burners shall be located in each chamber, sized to manufacturer's specifications, and operated as necessary to maintain the minimum temperature requirements of subparagraph 10 CSR 10-6.062(3)(B)2.E. at all times when the unit is burning waste.	Proper work practice.
10 CSR 10-6.062(3)(B)2.E.	☒ YES ☐ NO	Excluding crematories, the second chamber must be designed to maintain a temperature of one thousand six hundred degrees Fahrenheit (1,600°F) or more with a gas residence time of one-half (1/2) second or more. The temperature shall be monitored with equipment that is accurate to plus or minus two percent (±2%) and continuously recorded. The thermocouples or radiation pyrometers shall be fitted to the incinerator and wired into a manual reset noise alarm such that if the temperature of either of the two (2) chambers falls below the minimum temperature above, the alarm will sound at which time plant personnel shall take immediate measures to either correct the problem or cease operation of the incinerator until the problem is corrected	Proper work practice and maintenance of proper alarm records. These records shall be maintained for not less than five (5) years, and they shall be immediately available to any Missouri Department of Natural Resources personnel upon request.
10 CSR 10-6.062(3)(B)2.F.	☒ YES ☐ NO	There shall be no obstruction to stack flow, such as by rain caps, unless such devices are designed to automatically open when the incinerator is operated. Properly installed and maintained spark arresters are not considered obstructions.	Proper work practice.

SECTION B: SPECIAL CONDITIONS FOR CREMATORIES AND ANIMAL INCINERATORS (CONTINUED)			
SPECIAL CONDITION	**EMISSION SOURCE COMPLY?**	**APPLICABLE EMISSION LIMIT OR STANDARD**	**METHOD OF COMPLIANCE**
10 CSR 10-6.062(3)(B)2.G.	☒ YES ☐ NO	Each incinerator operator shall be trained in the incinerator operating procedures as developed by the American Society of Mechanical Engineers (ASME), by the incinerator manufacturer, or by a trained individual with more than one (1) year experience in the operation of the incinerator that the trainee will be operating. Minimum training shall include basic combustion control parameters of the incinerator and all emergency procedures to be followed should the incinerator malfunction or exceed operating parameters. An operator who meets the training requirements of this condition shall be on duty and immediately accessible during all periods of operation. The manufacturer's operating instructions and guidelines shall be posted at the unit and the unit shall be operated in accordance with these instructions.	Proper work practice and maintenance of proper operator training records. These records shall be maintained for not less than five (5) years, and they shall be immediately available to any Missouri Department of Natural Resources personnel upon request.
10 CSR 10-6.062(3)(B)2.H.	☒ YES ☐ NO	The incinerator shall have an opacity of less than ten percent (10%) at all times.	Proper work practice such that no opacity violations are noted.
10 CSR 10-6.062(3)(B)2.I.	☒ YES ☐ NO	Heat shall be provided by the combustion of natural gas, liquid petroleum gas, or Number 2 fuel oil with less than three-tenths percent (0.3%) sulfur by weight, or by electric power.	Proper work practice.
10 CSR 10-6.062(3)(B)2.J.	☒ YES ☐ NO	The operator shall maintain a log of all alarm trips and the resulting action taken. A written certification of the appropriate training received by the operator, with the date of training, that includes a list of the instructor's qualifications or ASME certification school shall be maintained for each operator. The operator shall maintain an accurate record of the monthly amount and type of waste combusted.	Determined through proper alarm and operator training record keeping. These records shall be maintained for not less than five (5) years, and they shall be immediately available to any Missouri Department of Natural Resources personnel upon request.

SECTION C: OTHER POTENTIALLY APPLICABLE REQUIREMENTS

This section is intended to identify regulations that may apply to this installation. There may be others not listed that apply. To determine rule applicability and specific standards please consult the appropriate sections in the Code of Federal Regulations (CFR) and Code of State Regulations (CSR) for the full text of the applicable requirements.

Please note: this permit allows you to construct and operate your air contaminant source(s), but in no way relieves you of your obligation to comply with all applicable provisions of the Missouri Air Conservation Law, regulations of the Missouri Department of Natural Resources, and other applicable federal, state, and local laws and ordinances.

REGULATION OR CONSTRUCTION PERMIT REFERENCE	APPLICABLE EMISSION LIMIT OR STANDARD	METHOD OF COMPLIANCE
10 CSR 10-2.100, 10-3.030, or 10-4.090, 10-5.070 Open Burning Restrictions	Shall not conduct, cause, permit or allow a salvage operation, the disposal of trade wastes or burning of refuse by open burning.	Any person intending to engage in open burning shall submit a request to the Director.
10 CSR 10-2.070, 10-3.090 or 10-4.070, Restriction of Emission of Odors	No person may cause, permit or allow the emission of odorous matter in concentrations and frequencies or for durations that odor can be perceived when air is diluted to 1:7 volumes of odorous to odor-free air for 2 separate trails not less than 15 minutes apart within 1 hour.	No odor violations noted, if and when scentometer readings are taken.
10 CSR 10-5.160 Control of Odors in the Ambient Air	No person shall emit odorous matter as to cause an objectionable odors unless within the limits established by this rule.	No odor violations noted, if an when scentometer readings are taken.
10 CSR 10-5.170 Control of Odors From Processing Animal Matter	No person shall operate or use any device, machine, equipment, or other contrivance for the reduction of animal matter unless all gases, vapors, and gas-entrained effluents from the facility are incinerated at a temperature of not less than 1,200°F for a period of not less than 0.3 seconds and otherwise in compliance with this rule.	Proper work practice.
10 CSR 10-6.050, Start-up, Shutdown and Malfunction Conditions	Shall not commence construction or modification of any installation subject to this rule; begin operation after construction or modification; or begin operation of any installation which has been shut down longer than 5 years without first obtaining a permit.	In the event of a malfunction, which results in excess emissions that exceed 1 hour, the permittee shall implement corrective action and submit reports.
10 CSR 10-6.065, Operating Permits	The permittee shall comply with all applicable requirements identified in the operating permit (OP); file for timely renewal of this OP; and retain a copy of the OP on-site and make available to any MDNR personnel upon request.	The permittee shall submit an annual compliance certification in accordance with the regulation. The permittee shall maintain a current equipment list on-site with the date of installation of the equipment.
10 CSR 10-6.110, Submission of Emission Data, Emission Fees and Process Information	Submittal of Emission Inventory Questionnaire (EIQ) and emission fees by frequency noted in 10 CSR 10-6.110.	The permittee shall complete and submit an EIQ in accordance with 10 CSR 10-6.110.
10 CSR 10-6.200 Hospital, Medical, Infectious Waste Incinerators	No owner or operator shall cause to be discharged into the atmosphere any gases that contain stack emissions in excess of those listed in 10 CSR 10-6.200(3)(A).	Proper work practice and maintenance of appropriate performance test results.
10 CSR 10-6.070 New Source Performance Regulations	The following federal NSPS standards may apply: (Ec) Medical Waste Incinerators. Standards of Performance for Incinerators.	As required by regulations.

APPLICATION FOR AUTHORITY TO CONSTRUCT PERMIT BY RULE NOTIFICATION

CREMATORIES AND ANIMAL INCINERATORS

INSTRUCTIONS

By submitting your notification, you are accepting all conditions and terms stated in this form. If you find the special conditions listed in Section B unacceptable, you may choose to submit a construction permit application and undergo a case-by-case review.

Please refer to the following line-by-line instructions to complete the notification. The notification, along with the $700.00 fee, should be mailed to:

Air Pollution Control Program
Permit-By-Rule
P.O. Box 176
Jefferson City, Missouri 65102

You must also retain a copy of the notification at the installation and make it immediately available to any inspector.

Once the fee and notifications have been mailed or hand-delivered, you are free to begin construction of your project under the special conditions that you have accepted.

The Air Pollution Control Program will send you a letter acknowledging receipt of your notification with a permit number and a project number for agency tracking purposes.

A copy of this electronic package may be obtained from the Department of Natural Resources Air and Land Protection Division's web site at: http://www.dnr.mo.gov/alpd/apcp/PermitInfo.htm.

If you have any questions about the notification form or the permit-by-rule notification procedure, please feel free to contact the Permit Section at (573) 751-4817.

NOTIFICATION FORM INSTRUCTIONS

1.) **Installation Name:** Enter the official company name and/or plant designation for the installation that is making the permit-by-rule notification.

2.) **FIPS Number:** Enter the official FIPS Number (3 digit code) which corresponds to the county name for the county in which the installation is located. Please refer to http://www.itl.nist.gov/fipspubs/co-codes/mo.txt for a listing. The FIPS number in combination with the Plant Number provides the identification/tracking information for the installation in the State/Federal databases.

3.) **Plant Number:** Enter the official Plant Number that has been assigned to the installation by the respective State or Local Agencies. If you do not know your plant number, please leave blank.

4.) **Installation Street Address:** Enter the street address of the physical location of installation.

5.) **Installation Mailing Address:** Enter the mailing address if that address is different from the street address.

6.) **City, State and Zip Code:** Enter the City, State and Zip Code of the physical location of the installation.

7.) **County:** Enter the county in which the installation is located.

8.) **Section, Township, Range:** Enter the appropriate information on the Section, Township and Range in which the installation is located.

9.) **Parent Company:** Complete this block if this installation is totally or partially owned by another company.

10.) **Parent Company Mailing Address:** Complete this block if this installation is totally or partially owned by another company.

11.) **Parent Company City, STate and Zip Code:** Complete this block if this installation is totally or partially owned by another company.

12.) **Installation Contact Person:** Enter the name of the person who is most familiar with the operations of the installation and who can answer any questions regarding information about the installation.

13.) **Contact Person's Title:** Enter the title of the contact person.

14.) **Contact Person's Mailing Address:** Enter the mailing address for the Contact Person.

15.) **Installation Contact Person's Telephone Number:** Enter the Contact Person's telephone number.

16.) **Installation Contact Person's Fax Number:** Enter the Contact Person's fax number.

NOTIFICATION FORM INSTRUCTIONS (CONTINUED)

17.) **Installation Contact Person's E-Mail Address:** Enter the Contact Person's e-mail address.

18.) **Projected Date to Commence Construction:** Enter the date you intend to commence construction of your installation.

19.) **Projected Date of Operation Startup:** Enter the date you plan to begin operation with the installation.

20.) **Installation Description:** Enter the general product manufactured, the material handled by your installation and principal activity that is performed at this installation.

21.) **Signature of Responsible Official:** Enter the signature of the installation's official, certifying that the notification is accurate and complete. Notifications without a signed certification are not considered complete. A responsible official is:

1. The president, secretary, treasurer or vice-president of a corporation in charge of a principal business function, or any other person who performs similar policy and decision-making functions for the corporation or a duly authorization representative of this person if the representative is responsible for the overall operation of one or more manufacturing, production, or operating facilities applying for or subject to a permit and either-

   a) The facilities employ more than 250 person or have a gross annual sales or expenditures exceeding twenty-five million dollars (in second quarter 1980 dollars); or

   b) The delegation of authority to his representative is approved in advance by the permitting authority.

2. A general partner in a partnership or the proprietor in a sole proprietorship.

3. Either a principal executive officer or a ranking elected official in a municipality, state, federal, or other public agency. For the purpose of this part, a principal executive officer of a federal agency includes the chief executive officer having responsibility for the operations of a principal geographic unit of the agency; or

4. The designated representative of an affected source insofar as actions, standards, requirements or prohibitions under Title IV of the Clean Air Act or the regulations promulgated under the Act are concerned or the designated representative for any purposes under Part 70.

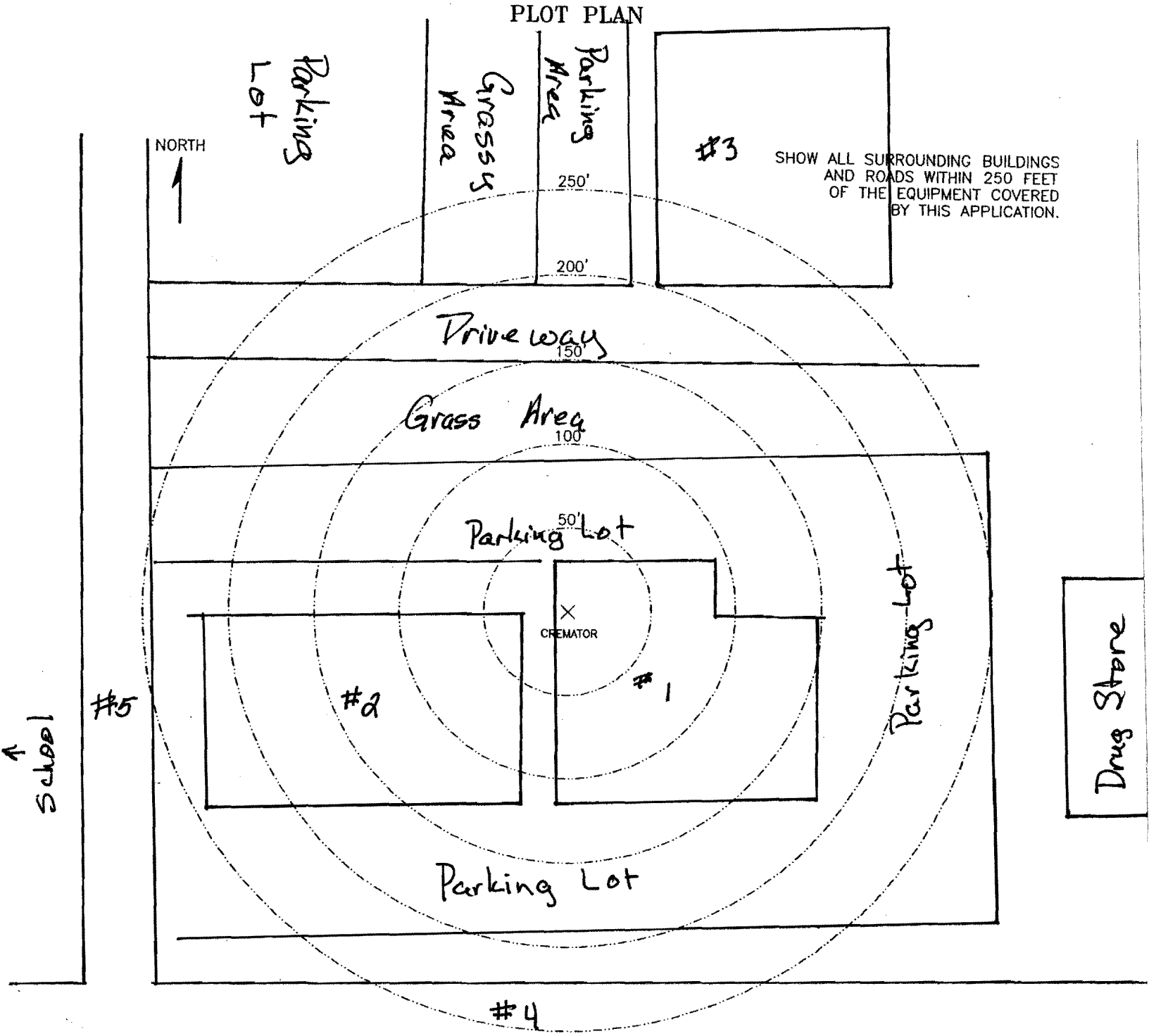
22.) **Date:** Enter the date that the Signature of the Responsible Official was obtained.

23.) **Type or Print Name of Responsible Official:** Type or print the name of the Responsible Official signing in item 21.

24.) **Responsible Official's Telephone Number:** Enter the telephone number where the Responsible Official may be contacted who signed in item 21.

25.) **Title of Responsible Official:** Enter the official title of the Responsible Official from item 21.

PLOT PLAN



SHOW ALL SURROUNDING BUILDINGS AND ROADS WITHIN 250 FEET OF THE EQUIPMENT COVERED BY THIS APPLICATION.

STRUCTURE	DESCRIPTION
(1)	Funeral Home
(2)	Furniture Store
(3)	Army Reserve
(4)	Frederick Ave.
(5)	36th Street
(6)	
(7)	
(8)	
(9)	
(10)	

INSTRUCTIONS

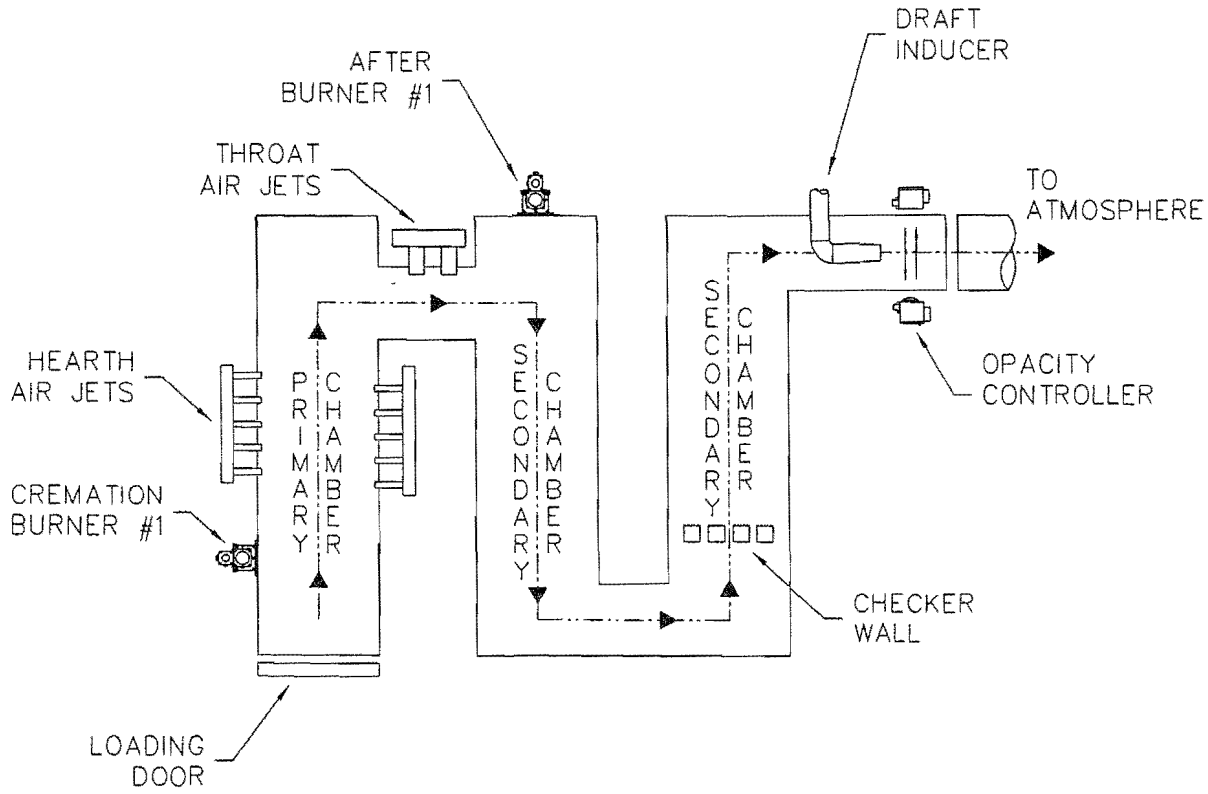
1. INDICATE LOCATION AND TYPE OF BUILDING BY THE USE OF SMALL NUMBERED CIRCLES WITH THE DESCRIPTION BELOW.
2. SHOW ROADS AS LINES REPRESENTING THE ROAD EDGES. INDICATE STREET NAMES AND HIGHWAY NUMBERS.
3. SHOW WOODED OR CLEARED AREA BY APPROXIMATE BOUNDARY LINES AND THE WORDS "WOODS," "CLEARED," "CORNFIELD," ETC.

LEGEND OF SYMBOLS

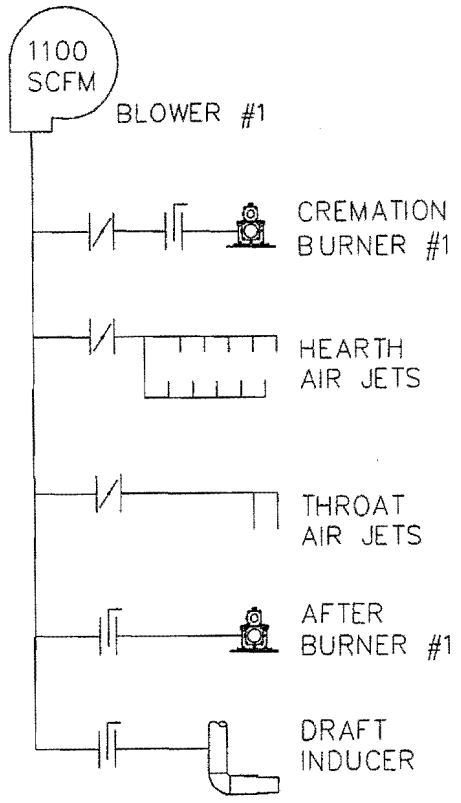
BUTTERFLY VALVE (ON/OFF)

FIXED BLADE BUTTERFLY DAMPER

FLOW DIAGRAM



AIR SCHEMATIC



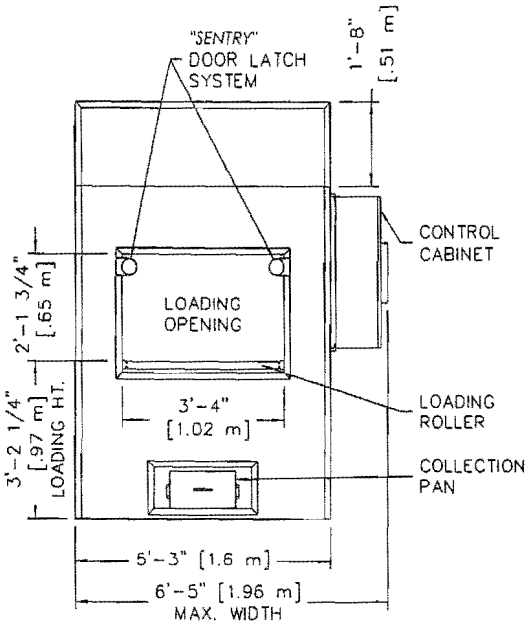
Matthews CREMATION DIVISION

2045 Sprint Boulevard
Apopka, Florida 32703
USA

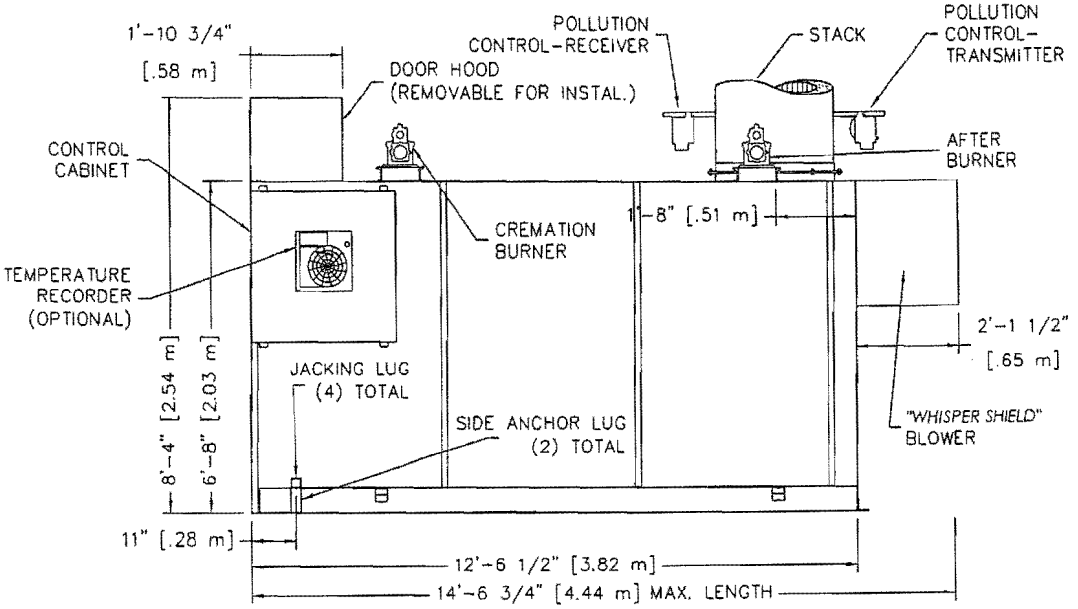
POWER PAK II

FLOW DIAGRAM & AIR SCHEMATIC

DATE: 08-05-05	SCALE: 1/4"=1'
DRAWN: JG	PLOT SCALE: 1:48
APRVD:	SHEET: 1 OF: 1
DWG FILE:	PPIIFlowDiaAirSchem
DWG #:	0000523



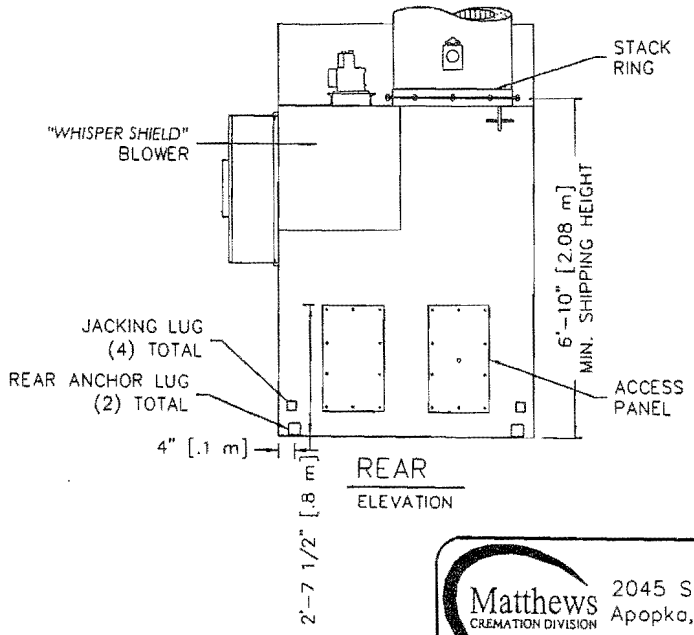
FRONT ELEVATION



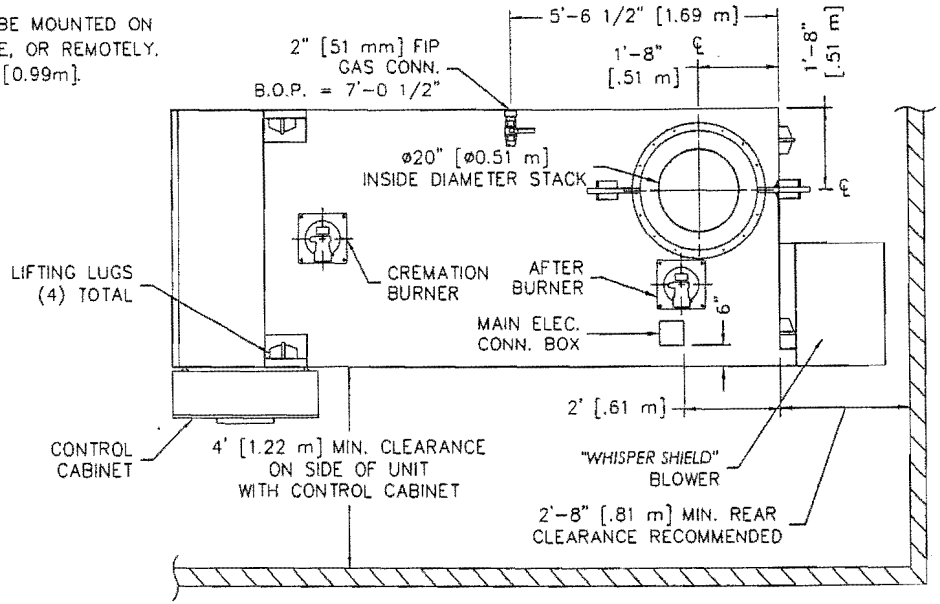
RIGHT SIDE ELEVATION

NOTES:

1) CONTROL CABINET CAN BE MOUNTED ON THE LEFT OR RIGHT SIDE, OR REMOTELY.
2) CHAMBER WIDTH IS 39" [0.99m].



REAR ELEVATION



PLAN VIEW

Matthews CREMATION DIVISION
2045 Sprint Boulevard
Apopka, Florida 32703
USA

POWER-PAK II

PLAN & ELEVATIONS INCL: CLEARANCES, REQUIREMENTS & RECOMMENDATIONS

DATE:	10-26-06	SCALE:	1/4"=1'
DRAWN:	JG	PLOT SCALE:	1:48
APRVD:		SHEET:	1 OF: 2
DWG FILE:	PPII-MarketingPlanElevS1R4		
DWG #:	0000140		

CREMATOR CLEARANCES

	RECOMMENDED		MINIMUM	
TOP: (2)	2 FEET	[610 mm]	6 INCHES	[152 mm]
CABINET SIDE:	4 FEET	[1.22 m]	4 FEET	[1.22 m]
OTHER SIDE:	2 FEET	[610 mm]	6 INCHES	[152 mm]
FRONT:	9 FEET	[2.74 m]	8 FEET	[2.44 m]
REAR:	3 FEET	[0.91 m]	32 INCHES	[812 mm]
STACK:	6 INCHES	[152 mm]	6 INCHES	[152 mm]

1. FOR CLEARANCES OTHER THAN THOSE SHOWN, OR FOR SPECIAL REQUIREMENTS, CONSULT YOUR MCD REP.
2. (2) FROM HIGHEST POINT ON UNIT.
3. CONTROL CABINET MOUNTS ON UNIT'S LEFT OR RIGHT SIDES, OR REMOTELY. (SEE PLAN VIEW, SHEET 1).
4. REAR OF UNIT REFERS TO THE "BACK PLATE", RATHER THAN THE BACK OF THE *"WHISPER SHIELD"*. (SEE PLAN VIEW, SHEET 1).

CREMATOR REQUIREMENTS

FUEL: A PRESSURE REGULATOR ADJUSTABLE TO 7" [178 mm] W.C. FOR NATURAL GAS, OR 11" [279 mm] W.C. FOR LP GAS.

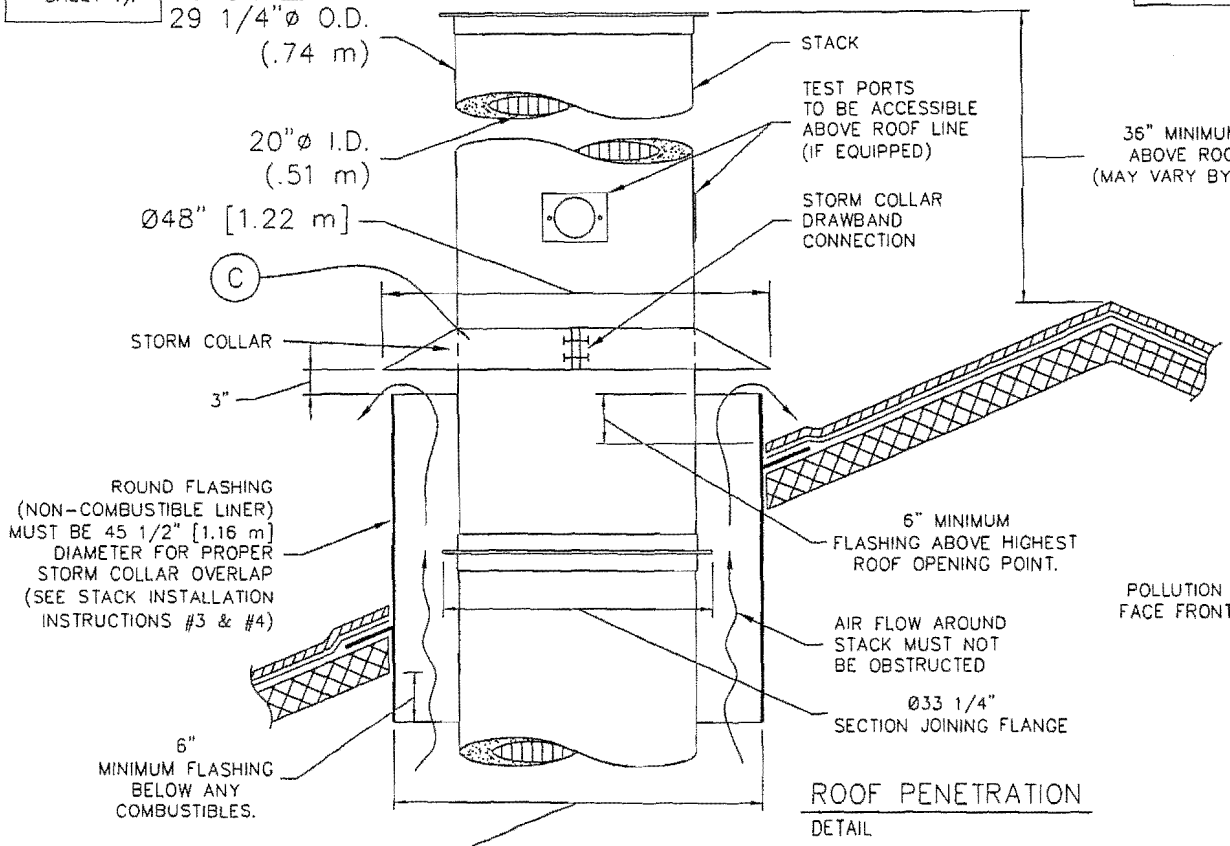
CAPACITY: RANGES FROM 2.0 TO 3.0 MILLION BTU/HR [2.1 TO 3.1 MILLION KILOJOULES/HR] DEPENDING UPON AMOUNT OF BURNERS.

ELECTRICAL: 230 VOLT, 3ø, (40A BREAKER) AND 115v (10A BREAKER), OR 230 VOLT, 1ø, (70A BREAKER) AND 115v (10A BREAKER) 50/60 HERTZ

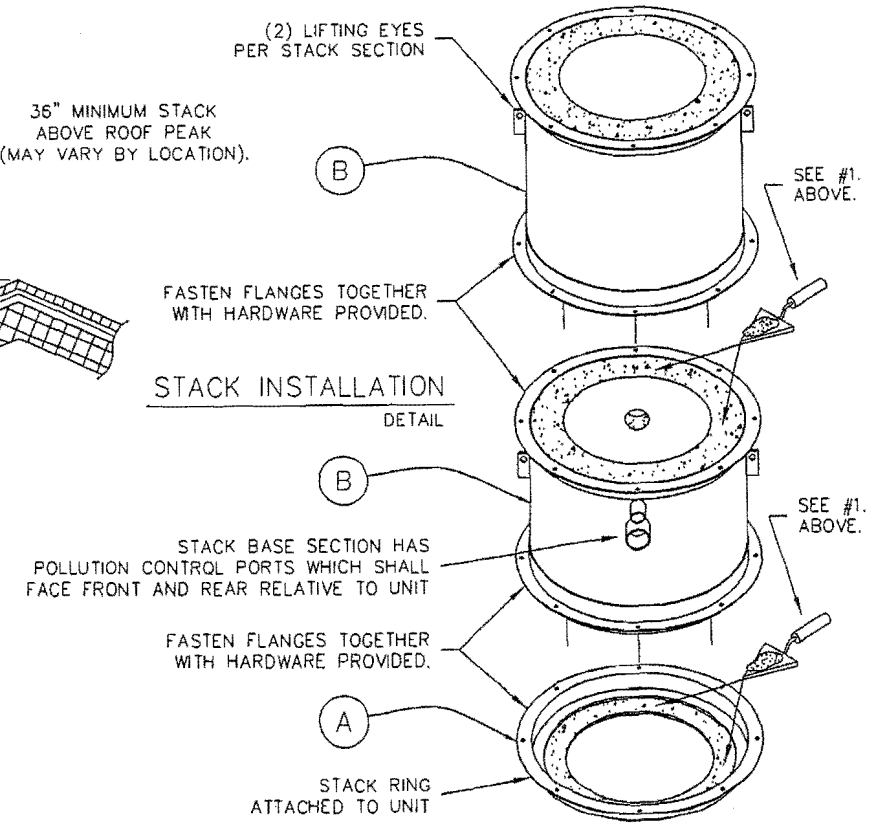
AIR: LOUVER NEAR THE REAR OF THE UNIT CAPABLE OF PASSING 2,500 CU FT/MIN [70.8 CU M/MIN] OF FREE AIR (36" X 36") [914 mm X 914 mm].

STACK INSTALLATION INSTRUCTIONS

1. APPLY A 1/2" THICK MORTAR JOINT TO EXPOSED REFRACTORY SURFACE IN STACK RING. LOWER THE BASE STACK SECTION (B) ONTO STACK RING (A) AND FASTEN WITH HARDWARE PROVIDED (NO MORE THAN (2) STACK SECTIONS SHALL BE LIFTED TOGETHER). REPEAT PROCESS FOR REMAINING STACK SECTIONS. IF SECTIONS OF VARYING LENGTHS ARE SUPPLIED, ASSEMBLE AS TO AVOID FLANGES & LIFTING EYES INTERFERING WITH RAIN COLLAR LOCATION.
2. INSTALL STORM COLLAR ON STACK, 3" [76 mm] ABOVE NON-COMBUSTIBLE LINER (FLASHING), ALLOWING FOR PROPER VENTILATION (SEE DETAIL).
3. APPLY A 1/4" [6 mm] BEAD OF HIGH-TEMPERATURE SILICON SEALANT (PROVIDED BY MCD) TO THE JOINT BETWEEN THE STORM COLLAR (C) AND THE STACK (B).
4. STORM COLLAR IS FURNISHED BY MCD. THE NON-COMBUSTIBLE LINER (FLASHING) TO BE PROVIDED BY THE OTHERS.
5. IF FIFTY PERCENT OF THE STACK LENGTH IS ABOVE THE ROOF, GUY WIRES MAY BE REQUIRED. CONSULT WITH YOUR MCD REP.
6. RAIN CAP NOT REQUIRED.



ROOF PENETRATION
DETAIL



STACK INSTALLATION
DETAIL

Matthews CREMATION DIVISION
2045 Sprint Boulevard
Apopka, Florida 32703
USA

POWER-PAK II

STACK DETAILS, CLEARANCES & INSTALLATION INSTRUCTIONS. REFRACTORY STACK DETAIL

DATE:	08-18-05	SCALE:	1/2"=1'
DRAWN:	JG	PLOT SCALE:	1:24
APRVD:		SHEET:	2 OF: 2
DWG FILE:	PPII-MarketingStackRefS2R2		
DWG #:	0000140		

SPECIFICATIONS- Model Power-Pak II

1.	Equipment Type	Model Power-Pak II
	A. Model No.	IE43-PPII
	B. Underwriters Laboratories Listing and File No.	87E8; MH14647
2.	Dimensions	
	A. Footprint	12' – 6 ½" x 6' – 8"
	B. Maximum Length	14' - 6½" (4.43 m)
	C. Maximum Width	6' -5" (1.96 m)
	D. Maximum Height	8' - 4" (2.54 m)
	E. Chamber Loading Opening	25 3/4" H x 39" W (655 mm x 990 mm)
3.	Weight	24,000 lbs. (11,000 kg)
4.	Utility/Air Requirements	
	A. Gross Gas Input, Natural or LP Gas	2,000,000 BTU/hr. (2,100,000 kJ/h) 2,500,000 BTU/hr. (2,600,000 kJ/h) if operating temperature is greater then 1,600° F
	Running Gas Pressure, Natural Gas	7 inches (180 mm) water column or greater
	Running Gas Pressure, LP Gas	11 inches (280 mm) water column or greater
	B. Electrical Supply	230 volt, 3Ø or 1Ø, 50/60 hz (other available)
	C. Air Supply	2,500 cfm (70 standard m^3/min)
5.	Incineration Capacity	150 lbs./hr. (68 kg/h)
6.	Typical Loading Capacity of Waste Types	750 lbs. (340 kg/h)
7.	Construction and Safety Standards	Incineration Institute of America, Underwriters Laboratories, Canadian Standards Association
8.	Steel Structure Construction	
	A. Frame	2" (51 mm) square tubing
	B. Front/Rear Plates	3/8" (10 mm) plate
	C. Floor Plates	3/16" (5 mm) plate
	D. Outer Side Casing	12 gauge (3 mm) plate
	E. Inner Side Casing	12 gauge (3 mm) plate
9.	Stack Construction	
	A. Inner Wall	4 1/2" (110 mm) insulating firebrick or castable
	B. Outer Wall	12 gauge (3 mm) sheet, 304 s.s., welded seams (unlined stack available)
10.	Draft Nozzle Construction	Schedule 40 type 316 s.s. pipe, welded connections
11.	Main Chamber Door Construction	
	A. Steel Shell	3/16" (5 mm) steel, welded with reinforcement
	B. Outer Refractory	1" (25 mm) insulating block
	C. Inner Refractory	4½" (110 mm) insulating firebrick
12.	Primary Chamber Wall Construction	
	A. Outer Casing Wall	12 gauge (3 mm) sheet
	B. Inner Frame/Air Compartment	2" (51 mm) air compartment
	C. Inner Casing Wall	12 gauge (3 mm) sheet

SPECIFICATIONS- Model Power-Pak II

D. Outer Refractory Wall ..... 5" (127 mm) insulating block
E. Inner Refractory Wall ..... 4½" (110 mm) firebrick

13. Secondary Chamber Wall Construction
    A. Outer Casing Wall ..... 12 gauge (3 mm) sheet
    B. Inner Frame/Air Compartment ..... 2" (51 mm) air compartment
    C. Inner Casing Wall ..... 12 gauge (3 mm) sheet
    D. Outer Refractory Wall ..... 6" (150 mm) insulating block
    E. Inner Refractory Wall ..... 4½" (110 mm) firebrick

14. Refractory Temperature Ratings
    A. Standard Firebrick ..... 3,100° F. (1700° C)
    B. Insulating Firebrick ..... 2,600° F. (1430° C)
    C. Castable Refractory (Hearth) ..... 2,550° F. (1370° C)
    D. Castable Refractory ..... 2,550° F. (1370° C)
    E. Insulating Block ..... 1,900° F. (1040° C)
    F. Bonding Mortar ..... 3,200° F. (1760° C)

15. Chamber Volumes (not including external flues, stacks or chimneys)
    A. Primary Chamber ..... 64 cubic feet (2.0 m^3)
    B. Secondary Chamber ..... 74 cubic feet (2.0 m^3)

16. Emission Control Features
    A. Secondary Chamber with Afterburner ..... Included
    B. Opacity Monitor and Controller with Visual and Audible Alarms ..... Included
    C. Auxiliary Air Control System ..... Included
    D. Microprocessor Temperature Control System ..... Included

17. Operating Temperatures
    A. Primary Chamber ..... 1,200° F. - 1,800° F. (650° C - 1000° C)
    B. Secondary Chamber ..... 1,400° F. - 1,800° F. (760° C - 1000° C) as required

18. Secondary Chamber Retention Time ..... > 1 second

19. Ash Removal ..... Door functions as a heat shield. Sweep out beneath front door into hopper that fills collection pan.

20. Safety Interlocks
    A. High Gas Pressure ..... Optional
    B. Low Gas Pressure ..... Optional
    C. Blower Air Pressure ..... Included
    D. Door Position ..... Included
    E. Opacity ..... Included
    F. Motor Starter Function ..... Included
    G. Chamber Temperature ..... Included
    H. Motor Overload ..... Included
    I. Flame Quality ..... Included
    J. Burner Safe Start ..... Included

22. Burner Description ..... The nozzle mix burners used on this cremation equipment are industrial quality and designed

SPECIFICATIONS- Model Power-Pak II

for incinerator use.

23. Ultraviolet Flame Detection ..... Ultraviolet flame detection has proven to be the most reliable means of flame safety. The system is completely sealed in a quartz capsule to eliminate problems, caused by moisture and dust created in the cremation process, which effect flame rod detectors.

24. Operating Panel Indicating Lights
    - A. Safe Run ..... Included
    - B. Door Closed ..... Included
    - C. Pollution Alarm ..... Included
    - D. Afterburner On (Secondary Burner) ..... Included
    - E. Cremation Burner On ..... Included
    - F. Low Fire Cremation Burner On ..... Included
    - G. Afterburner (Secondary Burner) Reset ..... Included
    - H. Cremation Burner Reset ..... Included
    - I. Hearth Air ..... Included
    - J. Throat Air Off ..... Included

25. Automatic Timer Functions
    - A. Master Cycle ..... Included
    - B. Afterburner (Secondary Burner) ..... Included
    - C. Cremation Burner ..... Included
    - D. Low Fire Cremation Burner ..... Included
    - E. Hearth Air ..... Included
    - F. Throat Air ..... Included
    - G. Pollution Monitoring ..... Included
    - H. Afterburner (Secondary Burner) Prepurge ..... Included
    - I. Cremation Burner Prepurge ..... Included
    - J. Cool Down ..... Included

26. Exterior Finish
    - A. Primer ..... 2 coats rust inhibiting
    - B. Finish ..... 2 coats textured finish

27. Start-Up and Training ..... Startup of cremation equipment and training of operators to properly operate and maintain the equipment is performed on-site under actual operating conditions. Included is a comprehensive owner's manual, with details on the equipment, its components and proper operation.

28. Environmental Submittals ..... Complete technical portion of state environmental permits. Engineering calculations, technical data, existing stack test results and equipment blueprints provided.

CREMATOR MASS BALANCE

Matthews Cremation Division

(formerly Industrial Equipment & Engineering Co.)

Model IE43-PPII (Power-Pak II) Ultra

Crematory Incinerator, Fired on Natural Gas

23-Mar-10

THESE CALCULATIONS HAVE BEEN PREPARED TO EVALUATE THE COMBUSTION PROCESS IN THE POWER-PAK II CREMATORY INCINERATOR

Firing Rate 150 lb/hr = 100 % of 150 lbs/hr Rated Capacity)

Excess Air 65 %

THE INCINERATOR INSTITUTE OF AMERICA HAS PUBLISHED THE FOLLOWING SPECIFICATIONS COVERING AVERAGE WASTES.

WASTE TYPE	TYPE 0	TYPE 4
BTU PER POUND	8500	1000
POUND ASH PER POUND WASTE	0.05	0.05
POUND MOISTURE PER POUND WASTE	0.1	0.85
POUND COMBUSTIBLES PER POUND WASTE	0.85	0.1
HOURLY CONSUMPTION OF WASTE (LBS)	5.0	145.0

SPECIFICATIONS		
PRIMARY BURNER FUEL CONSUMPTION (MMBTU/HR)	0.45	0.7 MMBTU /HR UL RATING
PRIMARY CHAMBER VOLUME (CU.FT)	64	
HEARTH AREA (SQ.FT)	26.4	
SECONDARY BURNER FUEL CONSUMPTION (MMBTU/HR)	1.2	
ADDITIONAL COMBUSTION AIR SUPPLIED		
THROAT AIR (SCFM)	200	3 " w.c. @ test tap
HEARTH AIR (SCFM)	100	4 " w.c. @ test tap
SEC. CHAMBER OPERATING TEMPERATURE (°F)	**1600**	
SECONDARY CHAMBER VOLUME (CU. FT)	74	
SEC. CHAMB. CROSS-SECTIONAL AREA (SQ. FT)	2.7	
FLAME PORT AREA (SQ. FT)	2.8	
MIXING BAFFLES AREA (SQ. FT)	1.4	

1. TOTAL FLUE PRODUCTS

A. PRIMARY BURNER NATURAL GAS USAGE

$$\frac{450000 \text{ BTU/HR}}{1000 \text{ BTU/CF}} = 450 \text{ CFH} = 8 \text{ CFM}$$

B. COMBUSTION AIR FOR PRIMARY BURNER

$$\frac{450 \text{ CF}}{\text{HR}} \times \frac{2 \text{ CF O2}}{\text{CF}} \times \frac{1 \text{ CF AIR}}{0.21 \text{ CF O2}} = 4327 \text{ CFH} = 72 \text{ CFM (Stoichiometric)}$$

$$1658.5 \times 5.3 \text{ SI} \times 0.97 \times \sqrt{0.5} = 6029 \text{ CFH} = 100 \text{ CFM (Actual)}$$

C. SECONDARY BURNER NATURAL GAS USAGE

$$\frac{1200000 \text{ BTU/HR}}{1000 \text{ BTU/CF}} = 1200 \text{ CFH} = 20 \text{ CFM}$$

D. COMBUSTION AIR FOR SECONDARY BURNER

$$\frac{1200 \text{ CF}}{\text{HR}} \times \frac{2 \text{ CF O2}}{\text{CF}} \times \frac{1 \text{ CF AIR}}{0.21 \text{ CF O2}} = 11538 \text{ CFH} = 192 \text{ CFM (Stoichiometric)}$$

$$1658.5 \times 5.3 \text{ SI} \times 0.97 \times \sqrt{2.25} = 12790 \text{ CFH} = 213 \text{ CFM (Actual)}$$

E. PRODUCTS FROM TYPE 0 WASTE (CONTAINER)

0.95 LBS/LB BURNED x 5 LB/HR BURN RATE = 5 LBS/HOUR
= 63 CFH
= 1 CFM

F. PRODUCTS FROM TYPE 4 WASTE (TISSUE)

0.95 LBS/LB WASTE x 145 LB/HR BURN RATE = 138 LBS/HOUR
= 1833 CFH
= 31 CFM

G. ADDITIONAL COMBUSTION AIR (HEARTH & THROAT AIR)

12000 CFH = 200 CFM
6000 CFH = 100 CFM
= 150 CFM/CREMATION

H. TOTAL FLUE PRODUCTS = 523 SCFM

2. VELOCITY AND TIME CALCULATIONS

A. TOTAL PRODUCTS ACFM @ 1600 °F

$\frac{2060\ °RANKINE}{530\ °RANKINE}$ x 522.8 CFM = 2032 ACFM

B. RETENTION TIME

$\frac{74\ CU.\ FT}{2032\ ACFM} \times \frac{60\ SECONDS}{1\ MINUTE}$ = **2.2 SECONDS**

C. VELOCITY IN FLAME PORT

$\frac{2032\ ACFM}{2.8\ SQ.\ FT} \times \frac{1\ MINUTE}{60\ SECONDS}$ = 12.1 FEET/SECOND

D. VELOCITY AT MIXING BAFFLES

$\frac{2032\ ACFM}{1.4\ SQ.\ FT} \times \frac{1\ MINUTE}{60\ SECONDS}$ = 24.2 FEET/SECOND

E. VELOCITY IN SECONDARY CHAMBER

$\frac{2032\ ACFM}{2.7\ SQ.\ FT} \times \frac{1\ MINUTE}{60\ SECONDS}$ = 12.5 FEET/SECOND

STACK CONDITIONS		
STACK EXIT DIAMETER (INCHES)	20	
STACK EXIT AREA (SQ. FT)	2.18	
FLUE GAS TEMPERATURE (°F) (Secondary chamber exhaust)	1600	
INDUCING AIR TEMPERATURE (°F)	70	
INDUCING AIR QUANTITY (CFH)	15000	

5. STACK CALCULATIONS

A. STACK GAS TEMPERATURE

523 (T - 2060) = 250 (T - 530) = 1105 °FAHRENHEIT

B. STACK GAS VOLUME *(STACK CONDITIONS)*

(523 + 250 / 60 SEC/M) SCFM x 1565 / 530 = 38 ACFS
= 2282 ACFM
= 773 SCFM

C. STACK EXIT VELOCITY

38 ACFS / 2.18 SQ. FT = 17 FEET PER SECOND
= 1047 FEET PER MINUTE

D. PERCENT WATER VAPOR *(Volume Conversion)*

0.1 lb/lb waste Type 0	X	29 Mol Wt. Air / 18 Mol. Wt. Water	=	0.16 lb/lb waste Type 0
0.85 lb/lb waste Type 4	X	29 Mol Wt. Air / 18 Mol. Wt. Water	=	1.36 lb/lb waste Type 4
0.16 lb/lb waste Type 0	X	5 LB/HR BURN RATE	=	0.8 lb/hr
1.36 lb/lb waste Type 4	X	145.0 LB/HR BURN RATE	=	198 lb/hr
2.25 lb/lb fuel (NG)	X	69 LB/HR BURN RATE	=	156 lb/hr
			=	355 lb/hr total
			=	116 SCFM
			=	15 % Water Vapor (Theoretical)

E. PERCENT O2 & CO2 @ CREMATOR TEST PORT (Theoretical)

1650 CFH CH4

5786 CFH O2
27819 CFH AIR
1650 CFH CO2
3300 CFH H2O

15 LB AIR / 10000 BTU	8500 BTU / LB	0.85 LB / LB	5.0 LB / HR	54 LB/HR AIR - Type 0 721 SCFH
15 LB AIR / 10000 BTU	1000 BTU / LB	0.1 LB / LB	145.0 LB / HR	22 LB/HR AIR - Type 4 289 SCFH

Stoichiometric Air = 16876 SCFH
281 SCFM

Excess Air = 10942 SCFH
182 SCFM

Total Flue Products

523 CFM
- 116 CFM MOISTURE
407 CFM GAS

EMISSIONS TESTING REPORT

PERMIT NO. 0950126-005-AG

IE43-PPII, POWER-PAK II CREMATOR

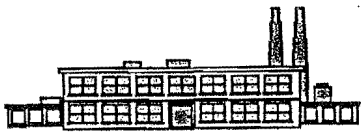
PREPARED FOR:

BALDWIN FAIRCHILD

ORLANDO, FLORIDA
DECEMBER 9, 2004 & MAY 5, 2005

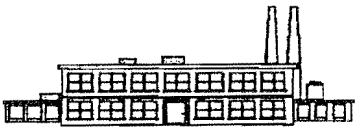
PREPARED BY:

ATC



AIR TESTING & CONSULTING, INC.
333 FALKENBURG ROAD, SUITE B-214
TAMPA, FLORIDA 33619

ATC



AIR TESTING & CONSULTING, INC.

333 FALKENBURG ROAD, SUITE B-214
TAMPA, FLORIDA 33619

To the best of my knowledge, all field and analytical procedures comply with Florida Department of Environmental Protection requirements and all test data and plant operating data are true and correct.

Kenneth E. Given

Kenneth E. Given, P.E.
12-22-04

Date 5/10/05

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APPENDICES

1.0 INTRODUCTION

On December 9, 2004 Air Testing & Consulting, Inc. conducted emissions testing on the Mathews Cremation Division Model IE43-PPII, Power-Pak II. The unit is located at Baldwin Fairchild., 301 N. Ivanhoe Blvd, Orlando, Florida:

(1) O_2 - EPA METHOD 3A
(2) SO_2 - EPA METHOD 6
(3) NOx - EPA METHOD 7E
(4) CO - EPA METHOD 10
(5) VOC – EPA METHOD 25A
(7) PARTICULATE/ HYDROGEN CHLORIDE – EPA METHOD 26A
(8) VE - EPA METHOD 9

These tests were performed at the request of Mathews Cremation Division. The burn rate during the testing averaged 82 lbs/hr. On May 5, 2005, at the request of Orange County, Environmental Protection Division, a test for PM, CO and a VE were performed.

2.0 PROCESS DESCRIPTION

The IE43-PPIi, Power-Pak II cremator has a multiple chamber with a 100 pound per hour normal burning capacity. Human remains are loaded into the primary chamber. The afterburner ignites and heats the secondary chamber to the required temperature. The secondary chamber temperature of 1600 ^{O}F is maintained by a process controller that automatically modulates the gas flow to the afterburner. After the secondary chamber has been heated sufficiently, the cremator burner ignites and the cremation process is initiated. A typical cremation takes from 1 to 2 hours, but the time may vary depending on the body weights and various other factors.

3.0 SUMMARY OF RESULTS

The results of the emission testing are presented in the Test Summary and the Summary of Test Data. The particulate emissions averaged 0.0231 grains per dry standard cubic foot (grs/dscf), CO emissions averaged 2.96 parts per million (ppmv), SO_2 emissions averaged 47.67 ppmv, VOC emissions averaged 1.61ppmv, NOx emissions averaged 292 ppmv and HCL emissions averaged 43.43 ppmv, each corrected to 7% O_2. A visible emissions test was conducted over a 60 minute period. Opacity, highest six-minute average, on the stack, was 0%.

During the May 5, 2005 test, particulate emissions averaged 0.0549 grains per dry standard cubic foot (grs/dscf) and CO emissions averaged 2.23 parts per million (ppmv). A visible emissions test was conducted over a 60 minute period. Opacity, highest six-minute average, on the stack, was 0%.

TEST SUMMARY
BALDWIN FAIRCHILD
CREMATORY INCINERATOR
DECEMBER 9, 2004

RUN #	% O_2	PARTICULATE GR/DSCF @ 7% O_2	HCL ppmv @ 7% O_2	CO ppmv @ 7% O_2	SO_2 ppmv @ 7% O_2	VOC ppmv @ 7% O_2	NOx ppmv @ 7% O_2	PROCESS RATE LBS
1	10.0	0.0237	31.2	6	35.7	0.87	250	190
2	12.0	0.0298	65.0	1	45.9	1.05	250	140
3	12.0	0.0158	34.1	2	61.4	2.92	375	150
AVG	11.33	0.0231	43.43	2.96	47.67	1.6	292	160

SUMMARY OF TEST DATA

PLANT : BALDWIN FAIRCHILD UNIT : POWER PAK II RUN NUMBERS :1, 2, 3

TEST DATE : 12/9/04	#1	#2	#3	AVERAGES
DATE	12/9/04	12/9/04	12/9/04	
START TIME	10:38	12:46	15:04	
END TIME	11:40	13:47	16:05	
STACK DIAMETER (INCHES)	19.5	19.5	19.5	
NOZZLE DIAMETER (INCHES)	0.750	0.750	0.700	
TEST TIME (MINUTES)	60	60	60	
NUMBER OF TEST POINTS PER RUN	24	24	24	
STACK GAS TEMPERATURE (°F)	1223.6	1196.9	1241	1220.3
STACK GAS MOISTURE (%)	12.64	14.86	14.68	
STACK GAS MOLECULAR WEIGHT	28.48	28.22	28.24	
STACK GAS VOLUME SAMPLED (CUBIC FEET)	45.500	39.180	38.340	41.007
VOLUME SAMPLED (SCF @ 68°F)	45.560	39.121	38.320	41.000
STACK GAS VELOCITY (FEET PER SECOND)	14.24	14.19	14.37	14.27
STACK GAS FLOW RATE (ACFM)	1771.8	1765.9	1788.4	1775.4
STACK GAS FLOW RATE (DSCFM @ 68°F)	487.7	481.3	476.0	481.7
O_2	10	12	12	**11.33**
PARTICULATE CONC (GR/DSCF) @7% O_2	0.0237	0.0298	0.0158	**0.0231**
PARTICULATE MASS RATE (LBS/HOUR)	0.0777	0.0787	0.0414	**0.0659**
CO CONC @ 7% O_2, ppmv	6	1	2	**2.96**
CO MASS RATE (LBS/HOUR)	0.01064	0.00126	0.00208	**0.0047**
NOx CONC @ 7% O_2, ppmv	250	250	375	**292**
NOx MASS RATE (LBS/HOUR)	1	1	1	**1**
VOC CONC @ 7% O_2, ppmv	0.9	1.0	2.9	**1.61**
VOC MASS RATE (LBS/HOUR)	0.0023	0.0022	0.0061	**0.0035**
HCL CONC @ 7% O_2, ppmv	31.2	65.0	34.1	**43.44**
HCL MASS RATE (LBS/HOUR)	0.1	0.1	0.1	**0.080**
SO_2 CONC @ 7% O_2, ppmv	35.68	45.91	61.41	**47.67**
SO_2 MASS RATE (LBS/HOUR)	0.136	0.141	0.186	**0.154**
ISOKINETIC SAMPLING RATE, %I	105.3	91.6	104.2	

FIELD DATA AND SAMPLES UNDER THE CONTROL OF: TIM CAPELLE

LABORATORY ANALYSIS UNDER THE CONTROL OF: ATC, STL LABORATORIES