PART 70
PERMIT TO OPERATE

Under the authority of RSMo 643 and the Federal Clean Air Act the applicant is authorized to operate the air contaminant source(s) described below, in accordance with the laws, rules, and conditions set forth herein.

Operating Permit Number: OP2017-002
Expiration Date: MAR 28 2022
Installation ID: 073-0008
Project Number: 2014-08-034

Installation Name and Address
LSC Communications US, LLC
1005 Commercial Drive
Owensville, MO 65066
Gasconade County

Parent Company's Name and Address
LSC Communications, Inc.
35 W. Wacker Drive
Chicago IL, 60601

Installation Description:
LSC Communications operates lithographic presses, heatset web presses, and sheet-fed presses used in the production of printed material. Prior to this operating permit the facility was a synthetic minor source with VOC and HAP limits. The facility is still conditioned to remain a minor source for HAPs, but is now a major VOC source.

Prepared by Bern Johnson Operating Permit Unit

Director of Designee Department of Natural Resources

MAR 28 2017
Effective Date
## Table of Contents

I. **Installation Equipment Listing** ................................................................................................................. 3  
   Emission Units with Limitations ......................................................................................................................... 3  
   Emission Units without Specific Limitations ......................................................................................................... 3  

II. **Plant Wide Emission Limitations** ................................................................................................................. 4  
    Permit Condition PW 1 ........................................................................................................................................ 4  
    10 CSR 10-6.060 Construction Permits Required .......................................................................................... 4  
    Construction Permit #112013-010 Issued November 27, 2013 ........................................................................ 4  
    Permit Condition PW 2 ........................................................................................................................................ 5  
    10 CSR 10-6.060 Construction Permits Required .......................................................................................... 5  
    Construction Permit #052011-002 Issued May 5, 2011 ................................................................................... 5  

III. **Emission Unit Specific Emission Limitations** ................................................................................................ 6  
    Permit Condition 1 ............................................................................................................................................ 6  
    10 CSR 10-6.220 Restriction of Emission of Visible Air Contaminants .......................................................... 6  

IV. **Core Permit Requirements** ....................................................................................................................... 8  

V. **General Permit Requirements** ..................................................................................................................... 14  

VI. **Attachments** ............................................................................................................................................... 19  
    Attachment A ....................................................................................................................................................... 20  
    Opacity Emission Observations ......................................................................................................................... 20  
    Attachment B ....................................................................................................................................................... 21  
    Method 9 Opacity Emissions Observations ......................................................................................................... 21  
    Appendix A ......................................................................................................................................................... 22  
    Abbreviations and Acronyms .............................................................................................................................. 22
I. Installation Equipment Listing

EMISSION UNITS WITH LIMITATIONS
The following list provides a description of the equipment at this installation that emits air pollutants and that are identified as having unit-specific emission limitations.

<table>
<thead>
<tr>
<th>2014 EIQ Emission Point #</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>EP7 (P207)</td>
<td>Heatset Web Press with Natural Gas Dryer (6-unit Harris), 4.3 MMBTU/hr</td>
</tr>
<tr>
<td>EP15</td>
<td>Natural Gas Boiler, 1.8 MMBTU/hr</td>
</tr>
<tr>
<td>EP16</td>
<td>Natural Gas Boiler, 1.8 MMBTU/hr</td>
</tr>
<tr>
<td>EP24 (P202)</td>
<td>Heatset Web Press with Natural Gas Dryer (Harris 4-unit), 4.3 MMBTU/hr</td>
</tr>
<tr>
<td>EP27 (P203)</td>
<td>Heatset Web Press (1-Unit Timsons) w/ dryer, 6 MMBTU/hr</td>
</tr>
<tr>
<td>EP28 (P201)</td>
<td>Heatset Web Press (8-Unit Hantcho) w/ dryer, 7.32 MMBTU/hr</td>
</tr>
<tr>
<td>EP29 (P204)</td>
<td>Heatset Web Press (10-Unit Hantcho) w/ dryer, 7.22 MMBTU/hr</td>
</tr>
<tr>
<td>EP38 (P205)</td>
<td>Heatset Web Offset Lithographic Press (4-unit Harris) w/ dryer, 2.2 MMBTU/hr</td>
</tr>
<tr>
<td>EP39 (P206)</td>
<td>Heatset Web Offset Lithographic Press (4-unit Harris) w/ dryer, 2.2 MMBTU/hr</td>
</tr>
<tr>
<td>EP41 (P208)</td>
<td>Heatset Web Offset Lithographic Press (4-unit) w/ dryer, 2.2 MMBTU/hr</td>
</tr>
<tr>
<td>EP-42 (P209)</td>
<td>Heatset Web Offset Lithographic Press (8-unit) w/ dryer, 7.3 MMBTU/hr</td>
</tr>
</tbody>
</table>

EMISSION UNITS WITHOUT SPECIFIC LIMITATIONS
The following list provides a description of the equipment that does not have unit specific limitations at the time of permit issuance.

<table>
<thead>
<tr>
<th>2014 EIQ Emission Point #</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>EP17</td>
<td>Cleanup Chemicals (All Presses)</td>
</tr>
<tr>
<td>EP18</td>
<td>Pre-Press Chemicals</td>
</tr>
<tr>
<td>EP19</td>
<td>Plant Wide Chemicals</td>
</tr>
<tr>
<td>EP25</td>
<td>UV Sheeted Press (Heidelberg)</td>
</tr>
<tr>
<td>EP26</td>
<td>UV Sheeted Press (Heidelberg)</td>
</tr>
</tbody>
</table>
II. Plant Wide Emission Limitations

The installation shall comply with each of the following emission limitations. Consult the appropriate sections in the Code of Federal Regulations (CFR) and Code of State Regulations (CSR) for the full text of the applicable requirements. All citations, unless otherwise noted, are to the regulations in effect as of the date that this permit is issued. The plant wide conditions apply to all emission units at this installation. All emission units are listed in Section I under Emission Units with Limitations or Emission Units without Limitations.

PERMIT CONDITION PW 1
10 CSR 10-6.060 Construction Permits Required
Construction Permit #112013-010 Issued November 27, 2013

Emission Limitation:
1) The permittee shall emit less than 250 tons of Volatile Organic Compounds (VOCs) from the entire installation in any consecutive 12-month period [Special Condition 2.A].
2) The permittee shall emit less than 10 tons in any consecutive 12-month period of any individual hazardous air pollutant (HAP) from the entire installation [Special Condition 2.B].
3) The permittee shall emit less than 25 tons in any consecutive 12-month period of all HAPs combined, from the entire installation [Special Condition 2.B].

Monitoring/Record Keeping:
1) The permittee shall calculate and record monthly and 12-month rolling total emissions of VOCs. The permittee has developed a custom tracking worksheet, 20xx Owensville emissions tracking.xls, to demonstrate compliance with the emission limitation. This worksheet has been reviewed and approved by Air Program staff (see Statement of Basis) [Special Condition 2.C].
2) The permittee shall calculate and record monthly and 12-month rolling total emissions of individual HAP and combined HAPs. The permittee has developed a custom tracking worksheet, 20xx Owensville emissions tracking.xls, to demonstrate compliance with the emission limitation. This worksheet has been reviewed and approved by Air Program staff (see Statement of Basis) [Special Condition 2.C].

Reporting:
1) The permittee shall report to the Air Pollution Control Program’s Compliance/Enforcement Section, P.O. Box 176, Jefferson City, MO 65102, no later than ten days after the end of the month during which the permittee determines that the installation exceeded any of the emission limitations listed above.
2) The permittee shall report any deviations from the emission limitation, monitoring, recordkeeping, and reporting requirements of this permit condition in the semi-annual and annual monitoring report required by Section V of this permit.
PERMIT CONDITION PW 2
10 CSR 10-6.060 Construction Permits Required
Construction Permit #052011-002 Issued May 5, 2011

**Operational Limitation:**
The permittee shall keep the ink solvents and cleaning solutions in sealed containers whenever the materials are not in use. The shop towels used for the cleaning solutions shall be kept in closed containers. The permittee shall provide and maintain suitable, easily read, permanent markings on all inks, solvent and cleaning solution containers used with their equipment.[Special Condition 3]

**Monitoring/Record Keeping/Reporting:**
The permittee shall report any deviations from the operational limitation of this permit condition in the semi-annual and annual monitoring report required by Section V of this permit.
III. Emission Unit Specific Emission Limitations

The installation shall comply with each of the following emission limitations. Consult the appropriate sections in the Code of Federal Regulations (CFR) and Code of State Regulations (CSR) for the full text of the applicable requirements. All citations, unless otherwise noted, are to the regulations in effect as of the date that this permit is issued.

<table>
<thead>
<tr>
<th>Emission Unit</th>
<th>Description</th>
<th>Installation Date</th>
<th>Manufacturer/Model #</th>
</tr>
</thead>
<tbody>
<tr>
<td>EP7 (P207)</td>
<td>Heatset Web Press with Natural Gas Dryer (6-unit Harris)</td>
<td>1991</td>
<td>6-unit Harris</td>
</tr>
<tr>
<td>EP15</td>
<td>Natural Gas/LPG Boiler</td>
<td>1991</td>
<td>Kewanee/KW 4.0-166X</td>
</tr>
<tr>
<td>EP24 (P202)</td>
<td>Heatset Web Press with Natural Gas Dryer</td>
<td>2000</td>
<td>4-unit Harris</td>
</tr>
<tr>
<td>EP27 (P203)</td>
<td>Heatset Web Press</td>
<td>2003</td>
<td>1-Unit Timsons</td>
</tr>
<tr>
<td>EP28 (P201)</td>
<td>Heatset Web Press</td>
<td>2005</td>
<td>8-Unit Hantcho</td>
</tr>
<tr>
<td>EP29 (P204)</td>
<td>Heatset Web Press</td>
<td>2005</td>
<td>10-Unit Hantcho</td>
</tr>
<tr>
<td>EP38 (P205)</td>
<td>Heatset Web Offset Lithographic Press</td>
<td>2011</td>
<td>4-unit Harris</td>
</tr>
<tr>
<td>EP39 (P206)</td>
<td>Heatset Web Offset Lithographic Press</td>
<td>2011</td>
<td>4-unit Harris</td>
</tr>
<tr>
<td>EP41 (P208)</td>
<td>Heatset Web Offset Lithographic Press</td>
<td>2013</td>
<td>4-unit</td>
</tr>
</tbody>
</table>

**Emission Limitation:**
1) The permittee shall not cause or permit to be discharged into the atmosphere from these emission units any visible emissions with an opacity greater than 20%.
2) Exception: The permittee may discharge into the atmosphere from any source of emissions for a period(s) aggregating not more than six (6) minutes in any sixty (60) minutes air contaminants with an opacity up to 60%.

**Monitoring:**
1) The permittee shall conduct opacity readings on each emission unit using the procedures contained in USEPA Test Method 22. The permittee is only required to take readings when the emission unit is operating and when the weather conditions allow. If the permittee observes no visible emissions using these procedures, then no further observations are required. For emission units with visible emissions, the source representative would then conduct a Method 9 observation.
2) The permittee must maintain the following monitoring schedule:
   a) The permittee shall conduct weekly observations for a minimum of eight (8) consecutive weeks after permit issuance.
   b) Should the permittee observe no violations of this regulation during this period then-
      i) The permittee may observe once every two (2) weeks for a period of eight (8) weeks.
      ii) If a violation is noted, monitoring reverts to weekly.
      iii) Should no violation of this regulation be observed during this period then-
          A. The permittee may observe once per month.
B. If a violation is noted, monitoring reverts to weekly.
3) If the source reverts to weekly monitoring at any time, monitoring frequency will progress in an identical manner from the initial monitoring frequency.

**Recordkeeping:**
The permittee shall maintain records of all observation results using Attachment A&B (or equivalents), noting:

a) Whether any air emissions (except for water vapor) were visible from the emission units;

b) All emission units from which visible emissions occurred;

c) The permittee shall maintain records of any equipment malfunctions, which may contribute to visible emissions; and,

d) The permittee shall maintain records of all USEPA Method 9 opacity tests performed.

**Reporting:**
1) The permittee shall report to the Air Pollution Control Program’s Compliance/Enforcement Section, P.O. Box 176, Jefferson City, MO 65102, no later than ten days after the end of the month during which the permittee determines that the installation exceeded any of the emission limitations listed above.

2) The permittee shall report any deviations from the emission limitation, monitoring, recordkeeping, and reporting requirements of this permit condition in the semi-annual and annual monitoring report required by Section V of this permit.
IV. Core Permit Requirements

The installation shall comply with each of the following regulations or codes. Consult the appropriate sections in the Code of Federal Regulations (CFR), the Code of State Regulations (CSR), and local ordinances for the full text of the applicable requirements. All citations, unless otherwise noted, are to the regulations in effect as of the date that this permit is issued. The following is only an excerpt from the regulation or code, and is provided for summary purposes only.

**10 CSR 10-6.045 Open Burning Requirements**

1) General Provisions. The open burning of tires, petroleum-based products, asbestos containing materials, and trade waste is prohibited, except as allowed below. Nothing in this rule may be construed as to allow open burning which causes or constitutes a public health hazard, nuisance, a hazard to vehicular or air traffic, nor which violates any other rule or statute.

2) Certain types of materials may be open burned provided an open burning permit is obtained from the director. The permit will specify the conditions and provisions of all open burning. The permit may be revoked if the owner or operator fails to comply with the conditions or any provisions of the permit.

**10 CSR 10-6.050 Start-up, Shutdown and Malfunction Conditions**

1) In the event of a malfunction, which results in excess emissions that exceed one hour, the permittee shall submit to the director within two business days, in writing, the following information:
   a) Name and location of installation;
   b) Name and telephone number of person responsible for the installation;
   c) Name of the person who first discovered the malfunction and precise time and date that the malfunction was discovered.
   d) Identity of the equipment causing the excess emissions;
   e) Time and duration of the period of excess emissions;
   f) Cause of the excess emissions;
   g) Air pollutants involved;
   h) Best estimate of the magnitude of the excess emissions expressed in the units of the applicable requirement and the operating data and calculations used in estimating the magnitude;
   i) Measures taken to mitigate the extent and duration of the excess emissions; and
   j) Measures taken to remedy the situation that caused the excess emissions and the measures taken or planned to prevent the recurrence of these situations.

2) The permittee shall submit the paragraph 1 information list to the director in writing at least ten days prior to any maintenance, start-up or shutdown, which is expected to cause an excessive release of emissions that exceed one hour. If notice of the event cannot be given ten days prior to the planned occurrence, it shall be given as soon as practicable prior to the release. If an unplanned excess release of emissions exceeding one hour occurs during maintenance, start-up or shutdown, the director shall be notified verbally as soon as practical during normal working hours and no later than the close of business of the following working day. A written notice shall follow within ten working days.

3) Upon receipt of a notice of excess emissions issued by an agency holding a certificate of authority under section 643.140, RSMo, the permittee may provide information showing that the excess emissions were the consequence of a malfunction, start-up or shutdown. The information, at a minimum, should be the paragraph 1 list and shall be submitted not later than 15 days after receipt of the notice of excess emissions. Based upon information submitted by the permittee or any other
pertinent information available, the director or the commission shall make a determination whether
the excess emissions constitute a malfunction, start-up or shutdown and whether the nature, extent
and duration of the excess emissions warrant enforcement action under section 643.080 or 643.151,
RSMo.
4) Nothing in this rule shall be construed to limit the authority of the director or commission to take
appropriate action, under sections 643.080, 643.090 and 643.151, RSMo to enforce the provisions of
the Air Conservation Law and the corresponding rule.
5) Compliance with this rule does not automatically absolve the permittee of liability for the excess
emissions reported.

### 10 CSR 10-6.060 Construction Permits Required

The permittee shall not commence construction, modification, or major modification of any installation
subject to this rule, begin operation after that construction, modification, or major modification, or begin
operation of any installation which has been shut down longer than five years without first obtaining a
permit from the permitting authority.

### 10 CSR 10-6.065 Operating Permits

The permittee shall file a complete application for renewal of this operating permit at least six months
before the date of permit expiration. In no event shall this time be greater than eighteen months. [10
CSR 10-6.065(6)(B)1.A(V)] The permittee shall retain the most current operating permit issued to this
installation on-site. [10 CSR 10-6.065(6)(C)1.C(II)] The permittee shall immediately make such permit
available to any Missouri Department of Natural Resources personnel upon request. [10 CSR 10-
6.065(6)(C)3.B]

### 10 CSR 10-6.080 Emission Standards for Hazardous Air Pollutants and 40 CFR Part 61

#### Subpart M National Emission Standard for Asbestos

1) The permittee shall follow the procedures and requirements of 40 CFR Part 61, Subpart M for any
activities occurring at this installation which would be subject to provisions for 40 CFR Part 61, Subpart M, National Emission Standard for Asbestos.
2) The permittee shall conduct monitoring to demonstrate compliance with registration, certification,
notification, and Abatement Procedures and Practices standards as specified in 40 CFR Part 61,
Subpart M.

### 10 CSR 10-6.110 Submission of Emission Data, Emission Fees and Process Information

1) The permittee shall submit full emissions report either electronically via MoEIS, which requires
Form 1.0 signed by an authorized company representative, or on Emission Inventory Questionnaire
(EIQ) paper forms on the frequency specified in this rule and in accordance with the requirements
outlined in this rule. Alternate methods of reporting the emissions, such as spreadsheet file, can be
submitted for approval by the director.
2) The permittee may be required by the director to file additional reports.
3) Public Availability of Emission Data and Process Information. Any information obtained pursuant
to the rule(s) of the Missouri Air Conservation Commission that would not be entitled to confidential
treatment under 10 CSR 10-6.210 shall be made available to any member of the public upon request.
4) The permittee shall pay an annual emission fee per ton of regulated air pollutant emitted according to
the schedule in the rule. This fee is an emission fee assessed under authority of RSMo. 643.079.
5) The fees shall be payable to the Department of Natural Resources and shall be accompanied by the
emissions report.
6) The permittee shall complete required reports on state supplied EIQ forms or electronically via MoEIS. Alternate methods of reporting the emissions can be submitted for approval by the director. The reports shall be submitted to the director by April 1 after the end of each reporting year. If the full emissions report is filed electronically via MoEIS, this due date is extended to May 1.

7) The reporting period shall end on December 31 of each calendar year. Each report shall contain the required information for each emission unit for the twelve (12)-month period immediately preceding the end of the reporting period.

8) The permittee shall collect, record and maintain the information necessary to complete the required forms during each year of operation of the installation.

10 CSR 10-6.130 Controlling Emissions During Episodes of High Air Pollution Potential

This rule specifies the conditions that establish an air pollution alert (yellow/orange/red/purple), or emergency (maroon) and the associated procedures and emission reduction objectives for dealing with each. The permittee shall submit an appropriate emergency plan if required by the Director.

10 CSR 10-6.150 Circumvention

The permittee shall not cause or permit the installation or use of any device or any other means which, without resulting in reduction in the total amount of air contaminant emitted, conceals or dilutes an emission or air contaminant which violates a rule of the Missouri Air Conservation Commission.

10 CSR 10-6.165 Restriction of Emission of Odors

This requirement is not federally enforceable.

No person may cause, permit or allow the emission of odorous matter in concentrations and frequencies or for durations that odor can be perceived when one volume of odorous air is diluted with seven volumes of odor-free air for two separate trials not less than 15 minutes apart within the period of one hour. This odor evaluation shall be taken at a location outside of the installation’s property boundary.

10 CSR 10-6.170 Restriction of Particulate Matter to the Ambient Air Beyond the Premises of Origin

Emission Limitation:

1) The permittee shall not cause or allow to occur any handling, transporting or storing of any material; construction, repair, cleaning or demolition of a building or its appurtenances; construction or use of a road, driveway or open area; or operation of a commercial or industrial installation without applying reasonable measures as may be required to prevent, or in a manner which allows or may allow, fugitive particulate matter emissions to go beyond the premises of origin in quantities that the particulate matter may be found on surfaces beyond the property line of origin. The nature or origin of the particulate matter shall be determined to a reasonable degree of certainty by a technique proven to be accurate and approved by the director.

2) The permittee shall not cause nor allow to occur any fugitive particulate matter emissions to remain visible in the ambient air beyond the property line of origin.

3) Should it be determined that noncompliance has occurred, the director may require reasonable control measures as may be necessary. These measures may include, but are not limited to, the following:
   a) Revision of procedures involving construction, repair, cleaning and demolition of buildings and their appurtenances that produce particulate matter emissions;
   b) Paving or frequent cleaning of roads, driveways and parking lots;
   c) Application of dust-free surfaces;
d) Application of water; and  
e) Planting and maintenance of vegetative ground cover.

**Monitoring:**  
None

**Recordkeeping:**  
None

### 10 CSR 10-6.180 Measurement of Emissions of Air Contaminants

1) The director may require any person responsible for the source of emission of air contaminants to make or have made tests to determine the quantity or nature, or both, of emission of air contaminants from the source. The director may specify testing methods to be used in accordance with good professional practice. The director may observe the testing. All tests shall be performed by qualified personnel.

2) The director may conduct tests of emissions of air contaminants from any source. Upon request of the director, the person responsible for the source to be tested shall provide necessary ports in stacks or ducts and other safe and proper sampling and testing facilities, exclusive of instruments and sensing devices as may be necessary for proper determination of the emission of air contaminants.

3) The director shall be given a copy of the test results in writing and signed by the person responsible for the tests.

### 10 CSR 10-6.250 Asbestos Abatement Projects – Certification, Accreditation, and Business Exemption Requirements

The permittee shall conduct all asbestos abatement projects within the procedures established for certification and accreditation by 10 CSR 10-6.250. This rule requires individuals who work in asbestos abatement projects to be certified by the Missouri Department of Natural Resources Air Pollution Control Program. This rule requires training providers who offer training for asbestos abatement occupations to be accredited by the Missouri Department of Natural Resources Air Pollution Control Program. This rule requires persons who hold exemption status from certain requirements of this rule to allow the department to monitor training provided to employees. Each individual who works in asbestos abatement projects must first obtain certification for the appropriate occupation from the department. Each person who offers training for asbestos abatement occupations must first obtain accreditation from the department. Certain business entities that meet the requirements for state-approved exemption status must allow the department to monitor training classes provided to employees who perform asbestos abatement.

### 10 CSR 10-6.280 Compliance Monitoring Usage

1) The permittee is not prohibited from using the following in addition to any specified compliance methods for the purpose of submission of compliance certificates:

   a) Monitoring methods outlined in 40 CFR Part 64;

   b) Monitoring method(s) approved for the permittee pursuant to 10 CSR 10-6.065, "Operating Permits"; and incorporated into an operating permit; and

   c) Any other monitoring methods approved by the director.

2) Any credible evidence may be used for the purpose of establishing whether a permittee has violated or is in violation of any such plan or other applicable requirement. Information from the use of the
following methods is presumptively credible evidence of whether a violation has occurred by a permittee:

a) Monitoring methods outlined in 40 CFR Part 64;

b) A monitoring method approved for the permittee pursuant to 10 CSR 10-6.065, “Operating Permits”, and incorporated into an operating permit; and

c) Compliance test methods specified in the rule cited as the authority for the emission limitations.

3) The following testing, monitoring or information gathering methods are presumptively credible testing, monitoring, or information gathering methods:

a) Applicable monitoring or testing methods, cited in:
   i) 10 CSR 10-6.030, “Sampling Methods for Air Pollution Sources”;
   ii) 10 CSR 10-6.040, “Reference Methods”;
   iii) 10 CSR 10-6.070, “New Source Performance Standards”;
   iv) 10 CSR 10-6.080, “Emission Standards for Hazardous Air Pollutants”; or

b) Other testing, monitoring, or information gathering methods, if approved by the director, that produce information comparable to that produced by any method listed above.

<table>
<thead>
<tr>
<th>Title VI – 40 CFR Part 82 Protection of Stratospheric Ozone</th>
</tr>
</thead>
<tbody>
<tr>
<td>1) The permittee shall comply with the standards for labeling of products using ozone-depleting substances pursuant to 40 CFR Part 82, Subpart E:</td>
</tr>
<tr>
<td>a) All containers in which a class I or class II substance is stored or transported, all products containing a class I substance, and all products directly manufactured with a class I substance must bear the required warning statement if it is being introduced into interstate commerce pursuant to §82.106.</td>
</tr>
<tr>
<td>b) The placement of the required warning statement must comply with the requirements pursuant to §82.108.</td>
</tr>
<tr>
<td>c) The form of the label bearing the required warning statement must comply with the requirements pursuant to §82.110.</td>
</tr>
<tr>
<td>d) No person may modify, remove, or interfere with the required warning statement except as described in §82.112.</td>
</tr>
<tr>
<td>2) The permittee shall comply with the standards for recycling and emissions reduction pursuant to 40 CFR Part 82, Subpart F, except as provided for motor vehicle air conditioners (MVACs) in Subpart B:</td>
</tr>
<tr>
<td>a) Persons opening appliances for maintenance, service, repair, or disposal must comply with the required practices pursuant to §82.156.</td>
</tr>
<tr>
<td>b) Equipment used during the maintenance, service, repair, or disposal of appliances must comply with the standards for recycling and recovery equipment pursuant to §82.158.</td>
</tr>
<tr>
<td>c) Persons performing maintenance, service, repair, or disposal of appliances must be certified by an approved technician certification program pursuant to §82.161.</td>
</tr>
<tr>
<td>d) Persons disposing of small appliances, MVACs, and MVAC-like appliances must comply with record keeping requirements pursuant to §82.166. (“MVAC-like” appliance as defined at §82.152).</td>
</tr>
<tr>
<td>e) Persons owning commercial or industrial process refrigeration equipment must comply with the leak repair requirements pursuant to §82.156.</td>
</tr>
<tr>
<td>f) Owners/operators of appliances normally containing 50 or more pounds of refrigerant must keep records of refrigerant purchased and added to such appliances pursuant to §82.166.</td>
</tr>
</tbody>
</table>
3) If the permittee manufactures, transforms, imports, or exports a class I or class II substance, the permittee is subject to all the requirements as specified in 40 CFR part 82, Subpart A, Production and Consumption Controls.

4) If the permittee performs a service on motor (fleet) vehicles when this service involves ozone-depleting substance refrigerant (or regulated substitute substance) in the motor vehicle air conditioner (MVAC), the permittee is subject to all the applicable requirements as specified in 40 CFR part 82, Subpart B, Servicing of Motor Vehicle Air conditioners. The term "motor vehicle" as used in Subpart B does not include a vehicle in which final assembly of the vehicle has not been completed. The term "MVAC" as used in Subpart B does not include the air-tight sealed refrigeration system used as refrigerated cargo, or system used on passenger buses using HCFC-22 refrigerant.

5) The permittee shall be allowed to switch from any ozone-depleting substance to any alternative that is listed in the Significant New Alternatives Program (SNAP) promulgated pursuant to 40 CFR part 82, Subpart G, Significant New Alternatives Policy Program. Federal Only - 40 CFR part 82
V. General Permit Requirements

The installation shall comply with each of the following requirements. Consult the appropriate sections in the Code of Federal Regulations (CFR) and Code of State Regulations (CSR) for the full text of the applicable requirements. All citations, unless otherwise noted, are to the regulations in effect as of the date that this permit is issued.

10 CSR 10-6.065(6)(C)1.B Permit Duration
This permit is issued for a term of five years, commencing on the date of issuance. This permit will expire at the end of this period unless renewed.

10 CSR 10-6.065(6)(C)1.C General Record Keeping and Reporting Requirements

1) Record Keeping
   a) All required monitoring data and support information shall be retained for a period of at least five years from the date of the monitoring sample, measurement, report or application.
   b) Copies of all current operating and construction permits issued to this installation shall be kept on-site for as long as the permits are in effect. Copies of these permits shall be made immediately available to any Missouri Department of Natural Resources’ personnel upon request.

2) Reporting
   a) All reports shall be submitted to the Air Pollution Control Program, Compliance and Enforcement Section, P. O. Box 176, Jefferson City, MO 65102.
   b) The permittee shall submit a report of all required monitoring by:
      i) October 1st for monitoring which covers the January through June time period, and
      ii) April 1st for monitoring which covers the July through December time period.
      iii) Exception. Monitoring requirements which require reporting more frequently than semi annually shall report no later than 30 days after the end of the calendar quarter in which the measurements were taken.
   c) Each report shall identify any deviations from emission limitations, monitoring, record keeping, reporting, or any other requirements of the permit, this includes deviations or Part 64 exceedances.
   d) Submit supplemental reports as required or as needed. All reports of deviations shall identify the cause or probable cause of the deviations and any corrective actions or preventative measures taken.
      i) Notice of any deviation resulting from an emergency (or upset) condition as defined in paragraph (6)(C)7.A of 10 CSR 10-6.065 (Emergency Provisions) shall be submitted to the permitting authority either verbally or in writing within two working days after the date on which the emission limitation is exceeded due to the emergency, if the permittee wishes to assert an affirmative defense. The affirmative defense of emergency shall be demonstrated through properly signed, contemporaneous operating logs, or other relevant evidence that indicate an emergency occurred and the permittee can identify the cause(s) of the emergency. The permitted installation must show that it was operated properly at the time and that during the period of the emergency the permittee took all reasonable steps to minimize levels of emissions that exceeded the emission standards or requirements in the permit. The notice must contain a description of the emergency, the steps taken to mitigate emissions, and the corrective actions taken.
      ii) Any deviation that poses an imminent and substantial danger to public health, safety or the environment shall be reported as soon as practicable.
iii) Any other deviations identified in the permit as requiring more frequent reporting than the permittee's semiannual report shall be reported on the schedule specified in this permit, and no later than ten days after any exceedance of any applicable rule, regulation, or other restriction.

e) Every report submitted shall be certified by the responsible official, except that, if a report of a deviation must be submitted within ten days after the deviation, the report may be submitted without a certification if the report is resubmitted with an appropriate certification within ten days after that, together with any corrected or supplemental information required concerning the deviation.

f) The permittee may request confidential treatment of information submitted in any report of deviation.

10 CSR 10-6.065(6)(C)1.D  Risk Management Plan Under Section 112(r)
The permittee shall comply with the requirements of 40 CFR Part 68, Accidental Release Prevention Requirements. If the permittee has more than a threshold quantity of a regulated substance in process, as determined by 40 CFR Section 68.115, the permittee shall submit a Risk Management Plan in accordance with 40 CFR Part 68 no later than the following dates:
1) June 21, 1999;
2) Three years after the date on which a regulated substance is first listed under 40 CFR Section 68.130; or
3) The date on which a regulated substance is first present above a threshold quantity in a process.

10 CSR 10-6.065(6)(C)1.F  Severability Clause
In the event of a successful challenge to any part of this permit, all uncontested permit conditions shall continue to be in force. All terms and conditions of this permit remain in effect pending any administrative or judicial challenge to any portion of the permit. If any provision of this permit is invalidated, the permittee shall comply with all other provisions of the permit.

10 CSR 10-6.065(6)(C)1.G  General Requirements
1) The permittee must comply with all of the terms and conditions of this permit. Any noncompliance with a permit condition constitutes a violation and is grounds for enforcement action, permit termination, permit revocation and reissuance, permit modification or denial of a permit renewal application.
2) The permittee may not use as a defense in an enforcement action that it would have been necessary for the permittee to halt or reduce the permitted activity in order to maintain compliance with the conditions of the permit.
3) The permit may be modified, revoked, reopened, reissued or terminated for cause. Except as provided for minor permit modifications, the filing of an application or request for a permit modification, revocation and reissuance, or termination, or the filing of a notification of planned changes or anticipated noncompliance, does not stay any permit condition.
4) This permit does not convey any property rights of any sort, nor grant any exclusive privilege.
5) The permittee shall furnish to the Air Pollution Control Program, upon receipt of a written request and within a reasonable time, any information that the Air Pollution Control Program reasonably may require to determine whether cause exists for modifying, reopening, reissuing or revoking the permit or to determine compliance with the permit. Upon request, the permittee also shall furnish to the Air Pollution Control Program copies of records required to be kept by the permittee. The
permittee may make a claim of confidentiality for any information or records submitted pursuant to 10 CSR 10-6.065(6)(C)1.

10 CSR 10-6.065(6)(C)1.H Incentive Programs Not Requiring Permit Revisions

No permit revision will be required for any installation changes made under any approved economic incentive, marketable permit, emissions trading, or other similar programs or processes provided for in this permit.

10 CSR 10-6.065(6)(C)1.I Reasonably Anticipated Operating Scenarios

None

10 CSR 10-6.065(6)(C)3 Compliance Requirements

1) Any document (including reports) required to be submitted under this permit shall contain a certification signed by the responsible official.

2) Upon presentation of credentials and other documents as may be required by law, the permittee shall allow authorized officials of the Missouri Department of Natural Resources, or their authorized agents, to perform the following (subject to the installation’s right to seek confidential treatment of information submitted to, or obtained by, the Air Pollution Control Program):
   a) Enter upon the premises where a permitted installation is located or an emissions-related activity is conducted, or where records must be kept under the conditions of this permit;
   b) Have access to and copy, at reasonable times, any records that must be kept under the conditions of this permit;
   c) Inspect, at reasonable times and using reasonable safety practices, any facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under this permit; and
   d) As authorized by the Missouri Air Conservation Law, Chapter 643, RSMo or the Act, sample or monitor, at reasonable times, substances or parameters for the purpose of assuring compliance with the terms of this permit, and all applicable requirements as outlined in this permit.

3) All progress reports required under an applicable schedule of compliance shall be submitted semiannually (or more frequently if specified in the applicable requirement). These progress reports shall contain the following:
   a) Dates for achieving the activities, milestones or compliance required in the schedule of compliance, and dates when these activities, milestones or compliance were achieved, and
   b) An explanation of why any dates in the schedule of compliance were not or will not be met, and any preventative or corrective measures adopted.

4) The permittee shall submit an annual certification that it is in compliance with all of the federally enforceable terms and conditions contained in this permit, including emissions limitations, standards, or work practices. These certifications shall be submitted annually by April 1st, unless the applicable requirement specifies more frequent submission. These certifications shall be submitted to EPA Region VII, 11201 Renner Blvd., Lenexa, KS 66219, as well as the Air Pollution Control Program, Compliance and Enforcement Section, P.O. Box 176, Jefferson City, MO 65102. All deviations and Part 64 exceedances and excursions must be included in the compliance certifications. The compliance certification shall include the following:
   a) The identification of each term or condition of the permit that is the basis of the certification;
   b) The current compliance status, as shown by monitoring data and other information reasonably available to the installation;
   c) Whether compliance was continuous or intermittent;
d) The method(s) used for determining the compliance status of the installation, both currently and over the reporting period; and

e) Such other facts as the Air Pollution Control Program will require in order to determine the compliance status of this installation.

10 CSR 10-6.065(6)(C)6 Permit Shield

1) Compliance with the conditions of this permit shall be deemed compliance with all applicable requirements as of the date that this permit is issued, provided that:

a) The applicable requirements are included and specifically identified in this permit, or

b) The permitting authority, in acting on the permit revision or permit application, determines in writing that other requirements, as specifically identified in the permit, are not applicable to the installation, and this permit expressly includes that determination or a concise summary of it.

2) Be aware that there are exceptions to this permit protection. The permit shield does not affect the following:

a) The provisions of section 303 of the Act or section 643.090, RSMo concerning emergency orders,

b) Liability for any violation of an applicable requirement which occurred prior to, or was existing at, the time of permit issuance,

c) The applicable requirements of the acid rain program,

d) The authority of the Environmental Protection Agency and the Air Pollution Control Program of the Missouri Department of Natural Resources to obtain information, or

e) Any other permit or extra-permit provisions, terms or conditions expressly excluded from the permit shield provisions.

10 CSR 10-6.065(6)(C)7 Emergency Provisions

1) An emergency or upset as defined in 10 CSR 10-6.065(6)(C)7A shall constitute an affirmative defense to an enforcement action brought for noncompliance with technology-based emissions limitations. To establish an emergency- or upset-based defense, the permittee must demonstrate, through properly signed, contemporaneous operating logs or other relevant evidence, the following:

a) That an emergency or upset occurred and that the permittee can identify the source of the emergency or upset,

b) That the installation was being operated properly,

c) That the permittee took all reasonable steps to minimize emissions that exceeded technology-based emissions limitations or requirements in this permit, and

d) That the permittee submitted notice of the emergency to the Air Pollution Control Program within two working days of the time when emission limitations were exceeded due to the emergency. This notice must contain a description of the emergency, any steps taken to mitigate emissions, and any corrective actions taken.

2) Be aware that an emergency or upset shall not include noncompliance caused by improperly designed equipment, lack of preventative maintenance, careless or improper operation, or operator error.

10 CSR 10-6.065(6)(C)8 Operational Flexibility

An installation that has been issued a Part 70 operating permit is not required to apply for or obtain a permit revision in order to make any of the changes to the permitted installation described below if the changes are not Title I modifications, the changes do not cause emissions to exceed emissions allowable under the permit, and the changes do not result in the emission of any air contaminant not previously
emitted. The permittee shall notify the Air Pollution Control Program, Compliance and Enforcement Section, P.O. Box 176, Jefferson City, MO 65102, as well as EPA Region VII, 11201 Renner Blvd., Lenexa, KS 66219, at least seven days in advance of these changes, except as allowed for emergency or upset conditions. Emissions allowable under the permit means a federally enforceable permit term or condition determined at issuance to be required by an applicable requirement that establishes an emissions limit (including a work practice standard) or a federally enforceable emissions cap that the source has assumed to avoid an applicable requirement to which the source would otherwise be subject.

1) Section 502(b)(10) changes. Changes that, under section 502(b)(10) of the Act, contravene an express permit term may be made without a permit revision, except for changes that would violate applicable requirements of the Act or contravene federally enforceable monitoring (including test methods), record keeping, reporting or compliance requirements of the permit.

a) Before making a change under this provision, The permittee shall provide advance written notice to the Air Pollution Control Program, Compliance and Enforcement Section, P.O. Box 176, Jefferson City, MO 65102, as well as EPA Region VII, 11201 Renner Blvd., Lenexa, KS 66219, describing the changes to be made, the date on which the change will occur, and any changes in emission and any permit terms and conditions that are affected. The permittee shall maintain a copy of the notice with the permit, and the APCP shall place a copy with the permit in the public file. Written notice shall be provided to the EPA and the APCP as above at least seven days before the change is to be made. If less than seven days notice is provided because of a need to respond more quickly to these unanticipated conditions, the permittee shall provide notice to the EPA and the APCP as soon as possible after learning of the need to make the change.

b) The permit shield shall not apply to these changes.

### 10 CSR 10-6.065(6)(C)9 Off-Permit Changes

1) Except as noted below, the permittee may make any change in its permitted operations, activities or emissions that is not addressed in, constrained by or prohibited by this permit without obtaining a permit revision. Insignificant activities listed in the application, but not otherwise addressed in or prohibited by this permit, shall not be considered to be constrained by this permit for purposes of the off-permit provisions of this section. Off-permit changes shall be subject to the following requirements and restrictions:

a) The change must meet all applicable requirements of the Act and may not violate any existing permit term or condition; the permittee may not change a permitted installation without a permit revision if this change is subject to any requirements under Title IV of the Act or is a Title I modification;

b) The permittee must provide contemporaneous written notice of the change to the Air Pollution Control Program, Compliance and Enforcement Section, P.O. Box 176, Jefferson City, MO 65102, as well as EPA Region VII, 11201 Renner Blvd., Lenexa, KS 66219. This notice shall not be required for changes that are insignificant activities under 10 CSR 10-6.065(6)(B)3 of this rule. This written notice shall describe each change, including the date, any change in emissions, pollutants emitted and any applicable requirement that would apply as a result of the change.

c) The permittee shall keep a record describing all changes made at the installation that result in emissions of a regulated air pollutant subject to an applicable requirement and the emissions resulting from these changes; and

d) The permit shield shall not apply to these changes.
10 CSR 10-6.020(2)(R)34 Responsible Official
The application utilized in the preparation of this permit was signed by Richard Dunn, Vice President of Manufacturing. If this person terminates employment, or is reassigned different duties such that a different person becomes the responsible person to represent and bind the installation in environmental permitting affairs, the owner or operator of this air contaminant source shall notify the Director of the Air Pollution Control Program of the change. Said notification shall be in writing and shall be submitted within 30 days of the change. The notification shall include the name and title of the new person assigned by the source owner or operator to represent and bind the installation in environmental permitting affairs. All representations, agreement to terms and conditions and covenants made by the former responsible person that were used in the establishment of limiting permit conditions on this permit will continue to be binding on the installation until such time that a revision to this permit is obtained that would change said representations, agreements and covenants.

10 CSR 10-6.065(6)(E)6 Reopening-Permit for Cause
This permit may be reopened for cause if:
1) The Missouri Department of Natural Resources (MDNR) receives notice from the Environmental Protection Agency (EPA) that a petition for disapproval of a permit pursuant to 40 CFR § 70.8(d) has been granted, provided that the reopening may be stayed pending judicial review of that determination,
2) MDNR or EPA determines that the permit contains a material mistake or that inaccurate statements were made which resulted in establishing the emissions limitation standards or other terms of the permit,
3) Additional applicable requirements under the Act become applicable to the installation; however, reopening on this ground is not required if—:
a) The permit has a remaining term of less than three years;
b) The effective date of the requirement is later than the date on which the permit is due to expire; or
c) The additional applicable requirements are implemented in a general permit that is applicable to the installation and the installation receives authorization for coverage under that general permit,
4) The installation is an affected source under the acid rain program and additional requirements (including excess emissions requirements), become applicable to that source, provided that, upon approval by EPA, excess emissions offset plans shall be deemed to be incorporated into the permit; or
5) MDNR or EPA determines that the permit must be reopened and revised to assure compliance with applicable requirements.

10 CSR 10-6.065(6)(E)1.C Statement of Basis
This permit is accompanied by a statement setting forth the legal and factual basis for the permit conditions (including references to applicable statutory or regulatory provisions). This Statement of Basis, while referenced by the permit, is not an actual part of the permit.

VI. Attachments
Attachments follow.
# Attachment A

Opacity Emission Observations

<table>
<thead>
<tr>
<th>Date</th>
<th>Time</th>
<th>Emission Source</th>
<th>Visible Emissions</th>
<th>Excess Emissions</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td>No</td>
<td>Yes(^1)</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Cause</td>
<td>Corrective Action</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Initial</td>
</tr>
</tbody>
</table>

\(^1\)If there are visible emissions, the permittee shall complete a Method 9 test.
## Method 9 Opacity Emissions Observations

<table>
<thead>
<tr>
<th>Company</th>
<th>Observer</th>
<th>Location</th>
<th>Observer Certification Date</th>
<th>Date</th>
<th>Emission Unit</th>
<th>Time</th>
<th>Control Device</th>
<th>Comments</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Hour</th>
<th>Minute</th>
<th>Seconds</th>
<th>Steam Plume (check if applicable)</th>
<th>Comments</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>0</td>
<td>Attached</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>15</td>
<td>Attached</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>30</td>
<td>Attached</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>45</td>
<td>Attached</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Detached</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

### SUMMARY OF AVERAGE OPACITY

<table>
<thead>
<tr>
<th>Set Number</th>
<th>Time</th>
<th>Opacity</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Start</td>
<td>End</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Readings ranged from _______ to _______ % opacity.

Was the emission unit in compliance at the time of evaluation? __________________________

YES   NO   Signature of Observer
APPENDIX A
Abbreviations and Acronyms

%.............percent
°F............degrees Fahrenheit
acfm..........actual cubic feet per minute
BACT.........Best Available Control Technology
BMPs.........Best Management Practices
BTU..........British thermal unit
CAM..........Compliance Assurance Monitoring
CAS..........Chemical Abstracts Service
CEMS.........Continuous Emission Monitor System
CFR..........Code of Federal Regulations
CO............carbon monoxide
CO₂...........carbon dioxide
CO₂e........carbon dioxide equivalent
COMS.........Continuous Opacity Monitoring System
CSR..........Code of State Regulations
dscf..........dry standard cubic feet
EIQ.........Emission Inventory Questionnaire
EP..........Emission Point
EPA...........Environmental Protection Agency
EU..........Emission Unit
fps..........feet per second
ft.............feet
GACT.........Generally Available Control Technology
GHG..........Greenhouse Gas
gpm..........gallons per minute
gr............grains
GWP..........Global Warming Potential
HAP..........Hazardous Air Pollutant
hr..............hour
hp.............horsepower
lb.............pound
lbs/hr........pounds per hour
MACT.........Maximum Achievable Control Technology
μg/m³........micrograms per cubic meter
m/s.............meters per second
Mgal...........1,000 gallons
MW.............megawatt
MHDR.........maximum hourly design rate
MMBTU........Million British thermal units
MMCF.........million cubic feet
MSDS..........Material Safety Data Sheet
NAAQS.........National Ambient Air Quality Standards
NESHAPs....National Emissions Standards for Hazardous Air Pollutants
NOₓ...........nitrogen oxides
NSPS.........New Source Performance Standards
NSR.........New Source Review
PM..........particulate matter
PM₂.₅........particulate matter less than 2.5 microns in aerodynamic diameter
PM₁₀.........particulate matter less than 10 microns in aerodynamic diameter
ppm..........parts per million
PSD..........Prevention of Significant Deterioration
PTE..........potential to emit
RACT.........Reasonable Available Control Technology
RAL..........Risk Assessment Level
SCC..........Source Classification Code
scfm..........standard cubic feet per minute
SDS..........Safety Data Sheet
SIC..........Standard Industrial Classification
SIP..........State Implementation Plan
SMAL..........Screening Model Action Levels
SOₓ...........sulfur oxides
SO₂..........sulfur dioxide
tph..........tons per hour
tpy..........tons per year
VMT..........vehicle miles traveled
VOC..........Volatile Organic Compound
STATEMENT OF BASIS

INSTALLATION DESCRIPTION
LSC Communications US, LLC (LSC Communications) operates lithographic presses, heatset and nonheatset web presses, and sheet-fed presses used in the production of printed material. There are total of nine heatset web presses with dryers, two UV (nonheatset) web presses, and two boilers plus chemical usage at various places around the installation. The installation is located in Gasconade County. It is not a named source and fugitive emissions are not counted towards potential-to-emit.

LSC Communications was previously known as RR Donnelly & Sons Co. The name was changed in 2016 after the initial renewal application was received.

Updated Potential to Emit for the Installation

<table>
<thead>
<tr>
<th>Pollutant</th>
<th>Potential to Emit (tons/yr)</th>
<th>Hazardous Air Pollutants (HAPs)</th>
<th>Potential to Emit (tons/yr)</th>
</tr>
</thead>
<tbody>
<tr>
<td>PM$_{10}$</td>
<td>2.88</td>
<td>cumene</td>
<td>3.31</td>
</tr>
<tr>
<td>PM$_{2.5}$</td>
<td>2.88</td>
<td>ethylbenzene</td>
<td>4.14</td>
</tr>
<tr>
<td>Sulfur Oxides (SO$_x$)</td>
<td>0.23</td>
<td>ethylene glycol</td>
<td>16.55</td>
</tr>
<tr>
<td>Nitrogen Oxides (NO$_x$)</td>
<td>37.93</td>
<td>glycol ether</td>
<td>24.83</td>
</tr>
<tr>
<td>Volatile Organic Compounds</td>
<td>2,795.78</td>
<td>trimethylbenzene</td>
<td>41.38</td>
</tr>
<tr>
<td>Carbon Monoxide (CO)</td>
<td>30.34</td>
<td>xylene</td>
<td>11.59</td>
</tr>
<tr>
<td></td>
<td></td>
<td>total HAPs</td>
<td>102.52</td>
</tr>
</tbody>
</table>

*Each emission unit was evaluated at 8,760 hours of uncontrolled annual operation.*

Reported Air Pollutant Emissions, tons per year

<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Particulate Matter ≤ Ten Microns (PM$_{10}$)</td>
<td>0.18</td>
<td>0.18</td>
<td>0.18</td>
<td>0.20</td>
<td>0.14</td>
</tr>
<tr>
<td>Particulate Matter ≤ 2.5 Microns (PM$_{2.5}$)</td>
<td>0.18</td>
<td>0.18</td>
<td>0.18</td>
<td>0.20</td>
<td>0.14</td>
</tr>
<tr>
<td>Sulfur Oxides (SO$_x$)</td>
<td>0.01</td>
<td>0.01</td>
<td>0.01</td>
<td>0.02</td>
<td>0.01</td>
</tr>
<tr>
<td>Nitrogen Oxides (NO$_x$)</td>
<td>2.42</td>
<td>2.42</td>
<td>2.42</td>
<td>2.62</td>
<td>1.85</td>
</tr>
<tr>
<td>Volatile Organic Compounds (VOC)</td>
<td>140.04</td>
<td>118.71</td>
<td>122.02</td>
<td>141.21</td>
<td>122.75</td>
</tr>
<tr>
<td>Carbon Monoxide (CO)</td>
<td>1.90</td>
<td>2.03</td>
<td>2.02</td>
<td>2.20</td>
<td>1.55</td>
</tr>
<tr>
<td>Hazardous Air Pollutants (HAPs)</td>
<td>0.26</td>
<td>0.01</td>
<td>0.01</td>
<td>0.01</td>
<td>0.01</td>
</tr>
</tbody>
</table>

Permit Reference Documents
These documents were relied upon in the preparation of the operating permit. Because they are not incorporated by reference, they are not an official part of the operating permit.

1) Part 70 Operating Permit Application, received August 15, 2014;
2) 2014 Emissions Inventory Questionnaire, received April 14, 2015;
3) Construction Permit 112013-010, Issued November 27, 2013;
4) Construction Permit 052011-002, Issued May 05, 2011;
5) WebFIRE; and

**Applicable Requirements Included in the Operating Permit but Not in the Application or Previous Operating Permits**

In the operating permit application, the installation indicated they were not subject to the following regulation(s). However, in the review of the application, the agency has determined that the installation is subject to the following regulation(s) for the reasons stated.

None

**Other Air Regulations Determined Not to Apply to the Operating Permit**

The Air Pollution Control Program (APCP) has determined the following requirements to not be applicable to this installation at this time for the reasons stated.

10 CSR 10-6.100, *Alternate Emission Limits*
This rule is not applicable because the installation is in an ozone attainment area.

10 CSR 10-6.170 *Restriction of Particulate Matter to the Ambient Air Beyond the Premises of Origin*
This rule applies, but because the potential-to-emit is less than 1 ton per year, no monitoring or recordkeeping requirements are required.

10 CSR 10-6.260, *Restriction of Emission of Sulfur Compounds* and 10 CSR 10-6.261, *Control of Sulfur Dioxide Emissions* – all combustion equipment at the installation uses pipeline grade natural gas. Combustion equipment that uses exclusively pipeline grade natural gas as defined in 40 CFR 72.2 or liquefied petroleum gas as defined by American Society for Testing and Materials (ASTM), or any combination of these fuels are exempt from the requirements of these rules [(1)(A)(2) and (1)(A)].

**Construction Permit History**

Six construction permits not listed above were issued to this facility for installation of the presses. All conditions of all six have been superseded and replaced (VOC & HAP limits, for example), or completed. They are: 072000-013, 092001-019, 022005-008, 012006-013, 072006-004, and 022008-002.

Construction Permit 112013-010 – the emissions tracking worksheet developed by LSC Communications for the Owensville plant was reviewed by Air Program staff and found to be accurate in determining emissions. All emission points, MHDRs, and emission factors were correct. The worksheet is large and complex, containing ten sheets and numerous references between sheets. For this reason, an example page is not included in this document. A copy of the spreadsheet may be obtained upon request to the Air Pollution Control Program.
New Source Performance Standards (NSPS) Applicability
40 CFR Part 60 Subpart QQ, Standards of Performance for the Graphic Arts Industry: Publication Rotogravure Printing is not applicable because the facility does not operate any rotogravure printing presses.

Maximum Achievable Control Technology (MACT) Applicability
40 CFR Part 63 Subpart T – National Emission Standard for Halogenated Solvent Cleaning is not applicable because RR Donnelly does not use the listed halogenated solvents.

40 CFR Part 63 Subpart KK, National Emission Standard for the Printing and Publishing Industry is not applicable because LSC Communications is not a major source of HAPs due to a 10/25 tpy HAP limit in each construction and operating permit.

40 CFR Part 63 Subpart ZZZZ - National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines. LSC Communications has no emergency generators. Therefore this rule does not apply.

40 CFR Part 63 Subpart JJJJ – National Emission Standards for Hazardous Air Pollutants: Paper and Other Web Coating does not apply because LSC Communications is not a major source for HAPS.

40 CFR Part 63 Subpart JJJJJJ – National Emission Standards for Hazardous Air Pollutants for Industrial, Commercial, and Institutional Boilers Area Sources does not apply because the boilers, EP-15 and -16, are gas-fired [§63.11195(e)].

National Emission Standards for Hazardous Air Pollutants (NESHAP) Applicability
In the permit application and according to APCP records, there was no indication that any Missouri Air Conservation Law, Asbestos Abatement, 643.225 through 643.250; 10 CSR 10-6.080, Emission Standards for Hazardous Air Pollutants, Subpart M, National Standards for Asbestos; and 10 CSR 10-6.250, Asbestos Abatement Projects - Certification, Accreditation, and Business Exemption Requirements apply to this installation. The installation is subject to these regulations if they undertake any projects that deal with or involve any asbestos containing materials. None of the installation's operating projects underway at the time of this review deal with or involve asbestos containing material. Therefore, the above regulations were not cited in the operating permit. If the installation should undertake any construction or demolition projects in the future that deal with or involve any asbestos containing materials, the installation must follow all of the applicable requirements of the above rules related to that specific project.

Compliance Assurance Monitoring (CAM) Applicability
40 CFR Part 64, Compliance Assurance Monitoring (CAM)
The CAM rule applies to each pollutant specific emission unit that:
• Is subject to an emission limitation or standard, and
• Uses a control device to achieve compliance, and
• Has pre-control emissions that exceed or are equivalent to the major source threshold.
40 CFR Part 64 is not applicable because none of the pollutant-specific emission units uses a control device to achieve compliance with a relevant standard.
Other Regulatory Determinations
10 CSR 10-6.405 *Restriction of Particulate Matter Emissions from Fuel Burning Equipment Used for Indirect Heating* - this rule does not apply to this facility because it uses only natural gas [(1)(E)].

Other Regulations Not Cited in the Operating Permit or the Above Statement of Basis
Any regulation which is not specifically listed in either the Operating Permit or in the above Statement of Basis does not appear, based on this review, to be an applicable requirement for this installation for one or more of the following reasons:
1. The specific pollutant regulated by that rule is not emitted by the installation;
2. The installation is not in the source category regulated by that rule;
3. The installation is not in the county or specific area that is regulated under the authority of that rule;
4. The installation does not contain the type of emission unit which is regulated by that rule;
5. The rule is only for administrative purposes.

Should a later determination conclude that the installation is subject to one or more of the regulations cited in this Statement of Basis or other regulations which were not cited, the installation shall determine and demonstrate, to the APCP's satisfaction, the installation's compliance with that regulation(s). If the installation is not in compliance with a regulation which was not previously cited, the installation shall submit to the APCP a schedule for achieving compliance for that regulation(s).
Response to Public Comments

A draft of the Part 70 Operating Permit for LSC Communications (formerly RR Donnelley) was placed on public notice on November 18, 2016, by the Missouri Department of Natural Resources (MDNR). Comments were received from Mr. Robert Cheever of Region VII of the Environmental Protection Agency. The three comments are addressed in the order in which they appear within the letter.

Comment #: 1

First, the listing of emission units with limitations, on page 3 of the draft Part 70 operating permit on public notice, includes eleven emission units with their description. Each description includes a value of the heat input associated with the specific emission unit. The unit of measure shown in the table on page 3 is mmBTU/hr (emphasis added) and EPA believes the correct unit of measure is MMBtu/hr (emphasis added). Additionally, the numerical values shown, for each of the listed emission points, do not reflect the Btu ratings provided by Donnelley-Owensville on attachment 1 of their application for authority to operate, submitted on August 15, 2014. Therefore, EPA recommends MDNR correct the units of measure in the listing of emission units with limitations and either correct the numerical ratings to reflect the permittee submission or provide an explanation, of the differences, in the Statement of Basis.

Response to Comment:

Unit labels for boilers, presses, and dryers were changed to MMBTU/hr and an acronym list added. Some of the ratings in the application were given in cubic feet/hour and some in BTU/hr. Those in cubic feet were converted to BTU for potential-to-emit calculations; the BTU value was used in the tables for consistency.

Comment #: 2

Second, Permit Condition PW1 incorporates the special conditions placed on Donnelley-Owensville in Permit to Construct #112013-010, issued November 27, 2013. Permit Condition PW1 establishes synthetic minor limits for volatile organic compounds (VOC) and for individual and combined hazardous air pollutants (HAPs) from the entire installation (emphasis added).Included in Permit to Construct #112013-010, is a discussion of the emission controls and evaluations to be conducted by Donnelley-Owensville, including four (4) attachment worksheets for use to demonstrate compliance. Special condition 2 C, in Permit to Construct #112013-010, suggests the permittee may use department approved equivalent electronic forms to capture the compliance data to verify VOC is below 250 tons in any 12-month consecutive period and that the HAPs are below the limit of 10/25 tons per consecutive 12-month period. However, Permit Condition PW1 fails to provide this compliance verification methodology for public review and comment. MDNR states that the permittee has developed a custom tracking worksheet to demonstrate compliance with emission limitation and that the worksheet has been reviewed and approved by the Air Program Staff, and refers the public reviewer to the Statement of Basis. In the Statement of Basis, MDNR states the worksheet is large and complex, containing ten sheets and numerous references and for this reason an example page is not included in the operating permit.
EPA believes MDNR's approach fails to meet the public participation requirements specified in 10 CSR 10-6.065(7)(A)l. The fact that Donnelley-Owensville has developed a ten (10) page electronic form, as an equivalent to the four (4) attachments in Permit to Construct #112013-010, should not prevent including the compliance data verification collection example for full public review and comment. Additionally, by not attaching the data collection methodology to the operating permit, MDNR has minimized the enforceability of the workbook information. Therefore, EPA recommends MDNR insert an example(s) of the Donnelley-Owensville compliance data acquisition system, including a narrative discussion which describes the data manipulation scenario, to verify compliance the synthetic minor VOC and HAP limits.

Response to Comment:
The Statement of Basis now includes mention that a copy of the emissions tracking spreadsheet can be obtained by any interested party from the Air Pollution Control Program upon request. These electronic spreadsheets are routinely provided to Department staff before inspections.

Comment #: 3
Third, the draft Part 70 operating permit shows the installation name and parent company as R. R. Donnelly; however, the permittee's application for authority to operate and the cover letter transmitting the application to MDNR show the company as R.R. Donnelley. EPA recommends MDNR correct the spelling of the company name in the draft operating permit.

Response to Comment:
The installation has changed its official name to LSC Communications US, LLC on October 1, 2016. This operating permit has been updated to include the new name.
Mr. Richard Dunn  
LSC Communications US, LLC  
1005 Commercial Drive  
Owensville, MO 65066  

Re: LSC Communications US, LLC, 073-0008  
   Permit Number: OP2017-002  

Dear Mr. Dunn:  

Enclosed with this letter is your Part 70 operating permit. Please review this document carefully. Operation of your installation in accordance with the rules and regulations cited in this document is necessary for continued compliance. It is very important that you read and understand the requirements contained in your permit.

This permit may include requirements with which you may not be familiar. If you would like the department to meet with you to discuss how to understand and satisfy the requirements contained in this permit, an appointment referred to as a Compliance Assistance Visit (CAV) can be set up with you. To request a CAV, please contact your local regional office or fill out an online request. The regional office contact information can be found at http://dnr.mo.gov/regions/. The online CAV request can be found at http://dnr.mo.gov/cav/compliance.htm.

You may appeal this permit to the Administrative Hearing Commission (AHC), P.O. Box 1557, Jefferson City, MO 65102, as provided in RSMo 643.078.16 and 621.250.3. If you choose to appeal, you must file a petition with the AHC within thirty days after the date this decision was mailed or the date it was delivered, whichever date was earlier. If any such petition is sent by registered mail or certified mail, it will be deemed filed on the date it is mailed. If it is sent by any method other than registered mail or certified mail, it will be deemed filed on the date it is received by the AHC.

If you have any questions or need additional information regarding this permit, please contact the Air Pollution Control Program (APCP) at (573) 751-4817, or you may write to the Department of Natural Resources, Air Pollution Control Program, P.O. Box 176, Jefferson City, MO 65102.

Sincerely,

AIR POLLUTION CONTROL PROGRAM

Michael J. Stansfield, P.E.  
Operating Permit Unit Chief

MJS:bjj

Enclosures

c: PAMS File: 2014-08-034