

STATE OF MISSOURI



DEPARTMENT OF NATURAL RESOURCES

MISSOURI AIR CONSERVATION COMMISSION

PERMIT TO CONSTRUCT

Under the authority of RSMo 643 and the Federal Clean Air Act the applicant is authorized to construct the air contaminant source(s) described below, in accordance with the laws, rules and conditions as set forth herein.

Permit Number: 102013-013

Project Number: 2013-08-018
Installation ID: 073-0055

Parent Company: Havin Material Service, Inc.

Parent Company Address: 527 East Independence Drive, Union, MO 63084

Installation Name: Havin Material Service, Inc.

Installation Address: Near the intersection of L and D Drive and West Park Drive, Owensville, MO 65066

Location Information: Gasconade County, S6 T41N R5W

Application for Authority to Construct was made for:
The installation of a new stationary truck mix concrete plant that is rated at 120 cubic yards of concrete per hour (approximately 241.44 tons of concrete per hour). This review was conducted in accordance with Section (6), Missouri State Rule 10 CSR 10-6.060, *Construction Permits Required*.

Standard Conditions (on reverse) are applicable to this permit.

Standard Conditions (on reverse) and Special Conditions are applicable to this permit.

OCT 17 2013

EFFECTIVE DATE

DIRECTOR OR DESIGNEE
DEPARTMENT OF NATURAL RESOURCES

STANDARD CONDITIONS:

Permission to construct may be revoked if you fail to begin construction or modification within two years from the effective date of this permit. Permittee should notify the Air Pollution Control Program if construction or modification is not started within two years after the effective date of this permit, or if construction or modification is suspended for one year or more.

You will be in violation of 10 CSR 10-6.060 if you fail to adhere to the specifications and conditions listed in your application, this permit and the project review. In the event that there is a discrepancy between the permit application and this permit, the conditions of this permit shall take precedence. Specifically, all air contaminant control devices shall be operated and maintained as specified in the application, associated plans and specifications.

You must notify the Department's Air Pollution Control Program of the anticipated date of start up of this (these) air contaminant source(s). The information must be made available within 30 days of actual startup. Also, you must notify the Department of Natural Resources Regional office responsible for the area within which you are located within 15 days after the actual start up of this (these) air contaminant source(s).

A copy of this permit and permit review shall be kept at the installation address and shall be made available to Department of Natural Resources' personnel upon request.

You may appeal this permit or any of the listed special conditions to the Administrative Hearing Commission (AHC), P.O. Box 1557, Jefferson City, MO 65102, as provided in RSMo 643.075.6 and 621.250.3. If you choose to appeal, you must file a petition with the AHC within 30 days after the date this decision was mailed or the date it was delivered, whichever date was earlier. If any such petition is sent by registered mail or certified mail, it will be deemed filed on the date it is mailed. If it is sent by any method other than registered mail or certified mail, it will be deemed filed on the date it is received by the AHC.

If you choose not to appeal, this certificate, the project review and your application and associated correspondence constitutes your permit to construct. The permit allows you to construct and operate your air contaminant source(s), but in no way relieves you of your obligation to comply with all applicable provisions of the Missouri Air Conservation Law, regulations of the Missouri Department of Natural Resources and other applicable federal, state and local laws and ordinances.

The Air Pollution Control Program invites your questions regarding this air pollution permit. Please contact the Construction Permit Unit at (573) 751-4817. If you prefer to write, please address your correspondence to the Missouri Department of Natural Resources, Air Pollution Control Program, P.O. Box 176, Jefferson City, MO 65102-0176, attention: Construction Permit Unit.

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SITE SPECIFIC SPECIAL CONDITIONS:

The permittee is authorized to construct and operate subject to the following special conditions:

The special conditions listed in this permit were included based on the authority granted the Missouri Air Pollution Control Program by the Missouri Air Conservation Law (specifically 643.075) and by the Missouri Rules listed in Title 10, Division 10 of the Code of State Regulations (specifically 10 CSR 10-6.060). For specific details regarding conditions, see 10 CSR 10-6.060 paragraph (12)(A)10. "Conditions required by permitting authority."

1. **Best Management Practices Requirement**
Havin Material Service, Inc. shall control fugitive emissions from all of the haul roads and vehicular activity areas at this site by performing BMPs as defined in Attachment AA.
2. **Ambient Air Impact Limitation**
 - A. Havin Material Service, Inc. shall not cause an exceedance of the NAAQS for PM₁₀ of 150.0 µg/m³ 24-hour average in ambient air.
 - B. Havin Material Service, Inc. shall demonstrate compliance with Special Condition 2.A using Attachment A, Attachment B or other equivalent forms that have been approved by the Air Pollution Control Program, including an electronic forms. Havin Material Service, Inc. shall account for the impacts from other sources of PM₁₀ as instructed in the attachments.
3. **Moisture Content Testing Requirement**
 - A. Havin Material Service, Inc. shall verify that the moisture content of the stockpiled rock is greater than or equal to 1.5 percent by weight.
 - B. Testing shall be conducted according to the method prescribed by the American Society for Testing Materials (ASTM) D-2216, C-566 or another method approved by the Director.
 - C. The initial test shall be conducted no later than 45 days after the start of operation. A second test shall be performed the calendar year following the initial test during the months of July or August.
 - D. The test samples shall be taken from rock that has been stockpiled by the plant or from each source of aggregate (e.g. quarry).
 - E. The written analytical report shall include the raw data and moisture content of each sample, the test date and the original signature of the individual performing the test. The report shall be filed on-site or at the Havin Material Service, Inc. main office within 30 days of completion of the required test.

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SITE SPECIFIC SPECIAL CONDITIONS:

The permittee is authorized to construct and operate subject to the following special conditions:

- F. If the moisture content of either of the two tests is less than the moisture content in Special Condition 3.A, another test may be performed within 15 days of the noncompliant test. If the results of that test also exceeded the limit, Havin Material Service, Inc. shall either:
 - 1) Apply for a new permit to account for the revised information, or
 - 2) Submit a plan for the installation of wet spray devices to the Compliance/Enforcement Section of the Air Pollution Control Program within 10 days of the second noncompliant test. The wet spray devices shall be installed and operational within 40 days of the second noncompliant test.

- G. In lieu of testing, Havin Material Service, Inc. may obtain test results that demonstrate compliance with the moisture content in Special Condition 3.A from the supplier of the aggregate.

- 4. Control Device Requirement-Baghouse
 - A. Havin Material Service, Inc. shall control emissions from the equipment listed below using baghouses as specified in the permit application.
 - 1) Cement Silo (EP-3)
 - 2) Supplement Silo (EP-4)
 - 3) Weigh Hopper (EP-5)
 - 4) Mix Truck Loading, shroud vented to baghouse (EP-6)

 - B. The baghouses shall be operated and maintained in accordance with the manufacturer's specifications. The baghouse shall be equipped with a gauge or meter, which indicates the pressure drop across the control device. These gauges or meters shall be located such that the Department of Natural Resources employees may easily observe them.

 - C. Replacement filters for the baghouses shall be kept on hand at all times. The bags shall be made of fibers appropriate for operating conditions expected to occur (i.e. temperature limits, acidic and alkali resistance, and abrasion resistance).

 - D. Havin Material Service, Inc. shall monitor and record the operating pressure drop across the baghouses at least once every 24 hours. The operating pressure drop shall be maintained within the design conditions specified by the manufacturer's performance warranty.

 - E. Havin Material Service, Inc. shall maintain a copy of the baghouse manufacturer's performance warranty on site.

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SITE SPECIFIC SPECIAL CONDITIONS:

The permittee is authorized to construct and operate subject to the following special conditions:

- F. Havin Material Service, Inc. shall maintain an operating and maintenance log for the baghouses which shall include the following:
 - 1) Incidents of malfunction, with impact on emissions, duration of event, probable cause, and corrective actions; and
 - 2) Maintenance activities, with inspection schedule, repair actions, and replacements, etc.

- 5. Minimum Distance to Property Boundary Requirement
The primary emission point, mix truck loading (EP-6), shall be located at least 250 feet from the nearest property boundary.

- 6. Record Keeping Requirement
Havin Material Service, Inc. shall maintain all records required by this permit for not less than five years and make them available to any Missouri Department of Natural Resources personnel upon request.

- 7. Reporting Requirement
Havin Material Service, Inc. shall report to the Air Pollution Control Program Enforcement Section P.O. Box 176, Jefferson City, MO 65102, no later than 10 days after any exceedances of the limitations imposed by this permit.

REVIEW OF APPLICATION FOR AUTHORITY TO CONSTRUCT AND OPERATE
SECTION (6) REVIEW

Project Number: 2013-08-018
Installation ID Number: 073-0055
Permit Number:

Havin Material Service, Inc. Complete: August 13, 2013
Near the intersection of L and D Drive and West Park Drive
Owensville, MO 65066

Parent Company:
Havin Material Service, Inc.
527 East Independence Drive
Union, MO 63084

Gasconade County, S6 T41N R5W

PROJECT DESCRIPTION

Havin Material Service, Inc. has submitted an Application for Authority to Construct for a new stationary truck mix concrete plant to be located near the intersection of L and D Drive and West Park Drive in Owensville, Missouri, in Gasconade County (S6 T41N R5W). There are no other sources that emit air pollutants at this site. Havin Material Service, Inc. will be located within Lot 12 of Plat of West Side Industrial Park No. 2.

The maximum hourly design rate of the concrete plant is rated at 120 cubic yards of concrete per hour, which equates to approximately 241.44 tons of concrete per hour. Emissions from the cement silo, supplement silo, weigh hopper and mixer loading are controlled by a baghouse. The plant is powered by electricity from the grid. There is no water heater at this plant.

The applicant is using one of the methods described in Attachment AA, "Best Management Practices," to control emissions from haul roads and vehicular activity areas. This installation is located in Gasconade County, an attainment area for all criteria pollutants.

This installation is not on the List of Named Installations found in 10 CSR 10-6.020(3)(B), Table 2. The installation's major source level is 250 tons per year and fugitive emissions are not counted toward major source applicability.

This equipment was previously permitted at 13629 Old Highway 66 in Saint James, Missouri under Construction Permit 062011-007 in Phelps County as a stationary concrete plant (161-0064). A construction permit is required for this installation because the uncontrolled potential emissions would exceed the *de minimis* levels.

TABLES

The table below summarizes the emissions of this project. The potential emissions of the process equipment exclude emissions from haul roads and wind erosion. The existing actual emissions are typically taken from the previous year's EIQ. However, this is not applicable because this is a new installation. The potential emissions of the application represent the emissions of all equipment and activities assuming continuous operation (8,760 hours per year). Conditioned potential emissions are based upon compliance to the NAAQS for PM₁₀.

Table 1: Emissions Summary (tons per year)

Air Pollutant	De Minimis Level	Potential Emissions of Process Equipment	Existing Actual Emissions	^a Potential Emissions of the Application	Conditioned Potential Emissions
PM	25.0	17.61	N/A	39.43	25.37
PM ₁₀	15.0	5.74	N/A	13.54	8.71
PM _{2.5}	10.0	3.58	N/A	6.11	3.93
SO _x	40.0	N/A	N/A	N/A	N/A
NO _x	40.0	N/A	N/A	N/A	N/A
VOC	40.0	N/A	N/A	N/A	N/A
CO	100.0	N/A	N/A	N/A	N/A
Total HAPs	25.0	N/A	N/A	N/A	N/A

N/A = Not Applicable; N/D = Not Determined

^a Includes haul road and storage pile emissions with control devices

Table 2: Ambient Air Quality Impact Analysis

Pollutant	NAAQS (µg/m ³)	Averaging Time	^a Maximum Modeled Impact (µg/m ³)	Limited Impact (µg/m ³)	Background (µg/m ³)	^b Daily Limit (tons/day)
^c PM ₁₀ (Solitary)	150.0	24-hour	220.90	130.0	20.0	3,728
^d PM ₁₀ (Same)	150.0	24-hour	N/A	130.0	20.0	N/A
^e PM ₁₀ (Same and Separate)	150.0	24-hour	N/A	34.9	115.1	1,000

^a Modeled impact of Havin Material Service, Inc. at maximum capacity with controls

^b The daily production limit of Havin Material Service, Inc. is indirectly based on compliance with the NAAQS for PM₁₀. However, the daily production limit of Havin Material Service, Inc. during the same owner operating scenario is not determined because Havin Material Service, Inc. can balance production between all plants they own and operate at this site.

^c Operation without other plants

^d Operation with other plants that are owned by Havin Material Service, Inc.

^e Operation with other plants that are owned by Havin Material Service, Inc. and plants that have different owners

EMISSIONS CALCULATIONS

Emissions for the project were calculated using emission factors found in the United States EPA document AP-42 *Compilation of Air Pollutant Emission Factors, Volume 1: Stationary Point and Area Sources*, Fifth Edition (AP-42).

Emissions from the concrete batch plant were calculated using emission factors from AP-42 Section 11.12 "Concrete Batching," June 2006. This section cites Equation (1) in Section 13.2.4 "Aggregate Handling and Storage Piles," November 2006 for calculating the emissions from aggregate and sand transfer. The cement and supplement silos are controlled with baghouses, so the controlled emission factors were used. Emissions from the aggregate weigh hopper were calculated using AP-42 Section 13.2.4, Equation (1). These emissions are controlled by a baghouse so a 99% control factor was applied to the calculation. Emissions from mix truck loading are controlled by a shroud vented to a baghouse, so the controlled emission factor was used.

Emissions from haul roads and vehicular activity areas were calculated using the predictive equation from AP-42 Section 13.2.2 "Unpaved Roads," November 2006. A 90% control efficiency for PM and PM₁₀ and a 40% control efficiency for PM_{2.5} were applied to the emission calculations for the use of BMPs. Emissions from load-in and load-out of storage piles were calculated using the predictive equation from AP-42 Section 13.2.4. The moisture content of the aggregate is 1.5% by weight. Emissions from wind erosion of storage piles were calculated using an equation found in the Air Pollution Control Program's Emissions Inventory Questionnaire Form 2.8 "Storage Pile Worksheet."

AMBIENT AIR QUALITY IMPACT ANALYSIS

An ambient air quality impact analysis (AAQIA) was performed to determine the impact of the pollutants listed in Table 2. The Air Pollution Control Program requires an AAQIA of PM₁₀ for all asphalt, concrete and rock-crushing plants regardless of the level of PM₁₀ emissions if a permit is required. An AAQIA is required for other pollutants if their emissions exceed their respective de minimis or screening model action level (SMAL). The AAQIA was performed using the Air Pollution Control Program's generic nomographs and when appropriate the EPA modeling software AERSCREEN. For each pollutant that was modeled, the maximum concentration that occurs at or beyond the site boundary was compared to the NAAQS or RAL for the pollutant. If during continuous operation the modeled concentration of a pollutant is greater than the applicable NAAQS or RAL, the plant's production is limited to ensure compliance with the standard.

This plant uses BMPs to control emissions from haul roads and vehicular activity areas, so emissions from these sources were not included in the AAQIA. Instead they were addressed as a background concentration of 20.0 µg/m³ of PM₁₀ in accordance with the Air Pollution Control Program's BMPs interim policy.

OPERATING SCENARIOS

The plant is permitted to operate with other plants located at the site as long as the NAAQS is not exceeded. The following scenarios explain how Havin Material Service, Inc. shall demonstrate compliance with the NAAQS.

- When no other plants are located at this site, which is referred to as solitary operation, Havin Material Service, Inc. must calculate the daily impact of this plant and limit its impact below the NAAQS using Attachment A.
- When plants that are owned by Havin Material Service, Inc., which are referred to as same owner plants, are located at the site, Havin Material Service, Inc. must calculate the daily impact of each plant and limit the total impact of all plants to not exceed the NAAQS using Attachment A.
- When plants that are not owned by Havin Material Service, Inc., which are referred to as separate owner plants, are located at the site, Havin Material Service, Inc. must account for the impacts of these plants as a background concentration and add it to the total impact of all plants owned by Havin Material Service, Inc. that are operating at the site. This total is limited to not exceed the NAAQS. Havin Material Service, Inc. will limit the total impact of all plants they own and operate at the site to $34.9 \mu\text{g}/\text{m}^3$ when any plants they do not own are located at the site. Havin Material Service, Inc. is not permitted to operate with any plant that is not owned by Havin Material Service, Inc. that has a separate owner background greater than $95.1 \mu\text{g}/\text{m}^3$. Emissions from haul roads and vehicular activity areas are addressed as a background concentration of $20.0 \mu\text{g}/\text{m}^3$. During this scenario, Havin Material Service, Inc. shall use Attachment B to demonstrate compliance with the NAAQS.

PERMIT RULE APPLICABILITY

This review was conducted in accordance with Section (6) of Missouri State Rule 10 CSR 10-6.060, *Construction Permits Required*. Potential emissions of PM_{10} and $\text{PM}_{2.5}$ are conditioned below the de minimis levels and potential emissions of PM are above the de minimis level, but below major source levels.

APPLICABLE REQUIREMENTS

Havin Material Service, Inc. shall comply with the following applicable requirements. The Missouri Air Conservation Laws and Regulations should be consulted for specific record keeping, monitoring, and reporting requirements. Compliance with these emission standards, based on information submitted in the application, has been verified at the time this application was approved.

GENERAL REQUIREMENTS

- *Submission of Emission Data, Emission Fees and Process Information*, 10 CSR 10-6.110.
- No Operating Permit is required for this installation.
- *Restriction of Particulate Matter to the Ambient Air Beyond the Premises of Origin*, 10 CSR 10-6.170
- *Restriction of Emission of Visible Air Contaminants*, 10 CSR 10-6.220
- *Restriction of Emission of Odors*, 10 CSR 10-6.165

SPECIFIC REQUIREMENTS

- None of the New Source Performance Standards (NSPS) apply to the installation.
- None of the National Emission Standards for Hazardous Air Pollutants (NESHAPS) or National Emission Standards for Hazardous Air Pollutants for Source Categories (MACTS) apply to the proposed equipment.

STAFF RECOMMENDATION

On the basis of this review conducted in accordance with Section (6), Missouri State Rule 10 CSR 10-6.060, *Construction Permits Required*, I recommend this permit be granted with special conditions.

Daronn A. Williams
New Source Review Unit

Date

PERMIT DOCUMENTS

The following documents are incorporated by reference into this permit:

- The Application for Authority to Construct form, dated August 12, 2013, received August 12, 2013, designating Havin Material Service, Inc. as the owner and operator of the installation.
- U.S. EPA document AP-42, *Compilation of Air Pollutant Emission Factors*, Fifth Edition.

Attachment AA: Best Management Practices

Haul roads and vehicular activity areas shall be maintained in accordance with at least one of the following options when the portable plant is operating.

1. Pavement
 - A. The operator shall pave the area with materials such as asphalt, concrete or other materials approved by the Air Pollution Control Program. The pavement will be applied in accordance with industry standards to achieve control of fugitive emissions¹ while the plant is operating.
 - B. Maintenance and repair of the road surface will be conducted as necessary to ensure that the physical integrity of the pavement is adequate to achieve control of fugitive emissions from these areas while the plant is operating.
 - C. The operator shall periodically wash or otherwise clean all of the paved portions of the haul roads as necessary to achieve control of fugitive emissions from these areas while the plant is operating.

2. Application of Chemical Dust Suppressants
 - A. The operator shall apply a chemical dust suppressant (such as magnesium chloride, calcium chloride, lignosulfonates, etc.) to unpaved areas.
 - B. The quantities of the chemical dust suppressant shall be applied and maintained in accordance with the manufacturer's recommendation (if available) and in sufficient quantities to achieve control of fugitive emissions from these areas while the plant is operating.
 - C. The operator shall record the time, date and the amount of material applied for each application of the chemical dust suppressant agent on the above areas. The operator shall keep these records with the plant for not less than five (5) years and make these records available to Department of Natural Resources personnel upon request.

3. Application of Water-Documented Daily
 - A. The operator shall apply water to unpaved areas. Water shall be applied at a rate of 100 gallons per day per 1,000 square feet of unpaved or untreated surface area while the plant is operating.
 - B. Precipitation may be substituted for watering if the precipitation is greater than one quarter of one inch and is sufficient to control fugitive emissions.
 - C. Watering may also be suspended when the ground is frozen, during periods of freezing conditions when watering would be inadvisable for traffic safety reasons, or when there will be no traffic on the roads.
 - D. The operator shall record the date, volume of water application and total surface area of active haul roads or the amount of precipitation that day. The operators shall also record the rationale for not watering (e.g. freezing conditions or not operating).
 - E. The operator shall keep these records with the plant for not less than five (5) years, and the operator shall make these records available to Department of Natural Resources personnel upon request.

APPENDIX A

Abbreviations and Acronyms

%	percent	MMBtu	Million British thermal units
°F	degrees Fahrenheit	MMCF	million cubic feet
acfm	actual cubic feet per minute	MSDS	Material Safety Data Sheet
BACT	Best Available Control Technology	NAAQS ...	National Ambient Air Quality Standards
BMPs	Best Management Practices	NESHAPs ..	National Emissions Standards for Hazardous Air Pollutants
Btu	British thermal unit	NO_x	nitrogen oxides
CAM	Compliance Assurance Monitoring	NSPS	New Source Performance Standards
CAS	Chemical Abstracts Service	NSR	New Source Review
CEMS	Continuous Emission Monitor System	PM	particulate matter
CFR	Code of Federal Regulations	PM_{2.5}	particulate matter less than 2.5 microns in aerodynamic diameter
CO	carbon monoxide	PM₁₀	particulate matter less than 10 microns in aerodynamic diameter
CO₂	carbon dioxide	ppm	parts per million
CO_{2e}	carbon dioxide equivalent	PSD	Prevention of Significant Deterioration
COMS	Continuous Opacity Monitoring System	PTE	potential to emit
CSR	Code of State Regulations	RACT	Reasonable Available Control Technology
dscf	dry standard cubic feet	RAL	Risk Assessment Level
EQ	Emission Inventory Questionnaire	SCC	Source Classification Code
EP	Emission Point	scfm	standard cubic feet per minute
EPA	Environmental Protection Agency	SIC	Standard Industrial Classification
EU	Emission Unit	SIP	State Implementation Plan
fps	feet per second	SMAL	Screening Model Action Levels
ft	feet	SO_x	sulfur oxides
GACT	Generally Available Control Technology	SO₂	sulfur dioxide
GHG	Greenhouse Gas	tph	tons per hour
gpm	gallons per minute	tpy	tons per year
gr	grains	VMT	vehicle miles traveled
GWP	Global Warming Potential	VOC	Volatile Organic Compound
HAP	Hazardous Air Pollutant		
hr	hour		
hp	horsepower		
lb	pound		
lbs/hr	pounds per hour		
MACT	Maximum Achievable Control Technology		
µg/m³	micrograms per cubic meter		
m/s	meters per second		
Mgal	1,000 gallons		
MW	megawatt		
MHDR	maximum hourly design rate		

Ms. Lyn Havin Schulte
President/Owner
Havin Material Service, Inc.
527 East Independence Drive
Union, MO 63084

RE: New Source Review Permit - Project Number: 2013-08-018

Dear Ms. Havin Schulte:

Enclosed with this letter is your permit to construct. Please study it carefully. Also, note the special conditions on the accompanying pages. The document entitled, "Review of Application for Authority to Construct," is part of the permit and should be kept with this permit in your files. Operation in accordance with these conditions and your new source review permit application is necessary for continued compliance. The reverse side of your permit certificate has important information concerning standard permit conditions and your rights and obligations under the laws and regulations of the State of Missouri.

If you have any questions regarding this permit, please do not hesitate to contact Daronn A. Williams, at the department's Air Pollution Control Program, P.O. Box 176, Jefferson City, MO 65102 or at (573) 751-4817. Thank you for your attention to this matter.

Sincerely,

AIR POLLUTION CONTROL PROGRAM

Susan Heckenkamp
New Source Review Unit Chief

SH:dwl

Enclosures

c: St. Louis Regional Office
PAMS File: 2013-08-018

Permit Number: