

STATE OF MISSOURI

PERMIT BOOK



DEPARTMENT OF NATURAL RESOURCES

MISSOURI AIR CONSERVATION COMMISSION

PERMIT TO CONSTRUCT

Under the authority of RSMo 643 and the Federal Clean Air Act the applicant is authorized to construct the air contaminant source(s) described below, in accordance with the laws, rules and conditions as set forth herein.

Permit Number: 112012-010

Project Number: 2012-06-061  
Installation ID: PORT-0680

Parent Company: Anchor Stone Company

Parent Company Address: 4124 S Rockford Avenue, Suite 201, Tulsa, OK 74105

Installation Name: Anchor Stone Company

Installation Address: 18348 Iris Road, Neosho, MO 64850

Location Information: Newton County, S34, T26N, R31W

Application for Authority to Construct was made for:  
Construction of a new portable (PORT-0680) rock crushing plant. This review was conducted in accordance with Section (6), Missouri State Rule 10 CSR 10-6.060, *Construction Permits Required*.

Standard Conditions (on reverse) are applicable to this permit.

Standard Conditions (on reverse) and Special Conditions are applicable to this permit.

NOV 20 2012

EFFECTIVE DATE

*Kyra L Moore*  
DIRECTOR OR DESIGNEE  
DEPARTMENT OF NATURAL RESOURCES

## STANDARD CONDITIONS:

Permission to construct may be revoked if you fail to begin construction or modification within two years from the effective date of this permit. Permittee should notify the Air Pollution Control Program if construction or modification is not started within two years after the effective date of this permit, or if construction or modification is suspended for one year or more.

You will be in violation of 10 CSR 10-6.060 if you fail to adhere to the specifications and conditions listed in your application, this permit and the project review. In the event that there is a discrepancy between the permit application and this permit, the conditions of this permit shall take precedence. Specifically, all air contaminant control devices shall be operated and maintained as specified in the application, associated plans and specifications.

You must notify the Department's Air Pollution Control Program of the anticipated date of start up of this (these) air contaminant source(s). The information must be made available within 30 days of actual startup. Also, you must notify the Department of Natural Resources Regional office responsible for the area within which you are located within 15 days after the actual start up of this (these) air contaminant source(s).

A copy of this permit and permit review shall be kept at the installation address and shall be made available to Department of Natural Resources' personnel upon request.

You may appeal this permit or any of the listed special conditions to the Administrative Hearing Commission (AHC), P.O. Box 1557, Jefferson City, MO 65102, as provided in RSMo 643.075.6 and 621.250.3. If you choose to appeal, you must file a petition with the AHC within 30 days after the date this decision was mailed or the date it was delivered, whichever date was earlier. If any such petition is sent by registered mail or certified mail, it will be deemed filed on the date it is mailed. If it is sent by any method other than registered mail or certified mail, it will be deemed filed on the date it is received by the AHC.

If you choose not to appeal, this certificate, the project review and your application and associated correspondence constitutes your permit to construct. The permit allows you to construct and operate your air contaminant source(s), but in no way relieves you of your obligation to comply with all applicable provisions of the Missouri Air Conservation Law, regulations of the Missouri Department of Natural Resources and other applicable federal, state and local laws and ordinances.

The Air Pollution Control Program invites your questions regarding this air pollution permit. Please contact the Construction Permit Unit at (573) 751-4817. If you prefer to write, please address your correspondence to the Missouri Department of Natural Resources, Air Pollution Control Program, P.O. Box 176, Jefferson City, MO 65102-0176, attention: Construction Permit Unit.

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**GENERAL SPECIAL CONDITIONS:**

The permittee is authorized to construct and operate subject to the following special conditions:

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*The special conditions listed in this permit were included based on the authority granted the Missouri Air Pollution Control Program by the Missouri Air Conservation Law (specifically 643.075) and by the Missouri Rules listed in Title 10, Division 10 of the Code of State Regulations (specifically 10 CSR 10-6.060). For specific details regarding conditions, see 10 CSR 10-6.060 paragraph (12)(A)10. "Conditions required by permitting authority."*

1. **Equipment Identification Requirement**  
Anchor Stone Company shall maintain easily read permanent markings on each component of the plant. These markings shall be the equipment's serial number or a company assigned identification number that uniquely identifies the individual component. These identification numbers must be submitted to the Air Pollution Control Program no later than 15 days after start-up of the portable rock crushing plant.
2. **Relocation of Portable Rock Crushing Plant**
  - A. Anchor Stone Company shall not be operated at any location longer than 12 consecutive months.
  - B. A complete "Portable Source Relocation Request" application must be submitted to the Air Pollution Control Program prior to any relocation of this portable rock crushing plant.
    - 1) If the portable rock crushing plant is moving to a site previously permitted, and if the circumstances at the site have not changed, then the application must be received by the Air Pollution Control Program at least seven days prior to the relocation.
    - 2) If the portable rock crushing plant is moving to a new site, or if circumstances at the site have changed (e.g. the site was only permitted for solitary operation and now another plant is located at the site), then the application must be received by the Air Pollution Control Program at least 21 days prior to the relocation. The application must include written notification of any concurrently operating plants.
3. **Record Keeping Requirement**  
Anchor Stone Company shall maintain all records required by this permit for not less than five years and shall make them available to any Missouri Department of Natural Resources' personnel upon request.
4. **Reporting Requirement**  
Anchor Stone Company shall report to the Air Pollution Control Program Enforcement Section P.O. Box 176, Jefferson City, MO 65102, no later than ten days after any exceedances of the limitations imposed by this permit.

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**SITE SPECIFIC SPECIAL CONDITIONS:**

The permittee is authorized to construct and operate subject to the following special conditions:

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*The special conditions listed in this permit were included based on the authority granted the Missouri Air Pollution Control Program by the Missouri Air Conservation Law (specifically 643.075) and by the Missouri Rules listed in Title 10, Division 10 of the Code of State Regulations (specifically 10 CSR 10-6.060). For specific details regarding conditions, see 10 CSR 10-6.060 paragraph (12)(A)10. "Conditions required by permitting authority."*

PORT ID Number: 0680

Site ID Number: 145-0068

Site Name: Howe Quarry

Site Address: 18348 Iris Road Neosho, MO 64850

Site County: Newton S34, T26N, R31W

1. **Best Management Practices Requirement**  
Anchor Stone Company shall control fugitive emissions from all of the haul roads and vehicular activity areas at this site by performing Best Management Practices as defined in Attachment AA.
2. **Wet Suppression Control System Requirement**
  - A. Anchor Stone Company shall install and operate wet spray devices on all crushers and screens.
  - B. Watering may be suspended during periods of freezing condition, when use of the wet spray devices may damage the equipment. During these conditions, Anchor Stone Company shall adjust the production rate to control emissions from these units. Anchor Stone Company shall record a brief description of such events.
3. **Moisture Content Testing Requirement**
  - A. Anchor Stone Company shall verify that the moisture content of the processed rock is greater than or equal to 1.5 percent by weight.
  - B. Testing shall be conducted according to the method prescribed by the American Society for Testing Materials (ASTM) D-2216, C-566 or another method approved by the Director.
  - C. The initial test shall be conducted no later than 45 days after the start of operation. A second test shall be performed the calendar year following the initial test during the months of July or August.
  - D. The test samples shall be taken from rock that has been processed by the plant or from each source of aggregate (e.g. quarry).

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**SITE SPECIFIC SPECIAL CONDITIONS:**

The permittee is authorized to construct and operate subject to the following special conditions:

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- E. The written analytical report shall include the raw data and moisture content of each sample, the test date and the original signature of the individual performing the test. The report shall be filed on-site or at the Anchor Stone Company main office within 30 days of completion of the required test.
  - F. If the moisture content of either of the two tests is less than the moisture content in Special Condition 3.A, another test may be performed within 15 days of the noncompliant test. If the results of that test also exceed the limit, Anchor Stone Company shall either:
    - 1) Apply for a new permit to account for the revised information, or
    - 2) Submit a plan for the installation of wet spray devices to the Air Pollution Control Program Compliance Assistance section within 10 days of the second noncompliant test. The wet spray devices shall be installed and operational within 40 days of the second noncompliant test.
  - G. In lieu of testing, Anchor Stone Company may obtain test results that demonstrate compliance with the moisture content in Special Condition 3.A from the supplier of the aggregate.
- 4. **Minimum Distance to Property Boundary Requirement**  
The primary emission point (EU3) shall be located at least 600 feet from the nearest property boundary.
  - 5. **Concurrent Operation Restriction**  
Anchor Stone Company is prohibited from operating whenever other plants are located at the site.
  - 6. **Primary Equipment Requirement**  
Anchor Stone Company shall process all rock through the primary crusher (EU-3). Bypassing the primary crusher is prohibited.
  - 7. **Record Keeping Requirement**  
Anchor Stone Company shall maintain all records required by this permit for not less than five years and make them available to any Missouri Department of Natural Resources personnel upon request.
  - 8. **Reporting Requirement**  
Anchor Stone Company shall report to the Air Pollution Control Program Enforcement Section P.O. Box 176, Jefferson City, MO 65102, no later than ten days after any exceedances of the limitations imposed by this permit.

REVIEW OF APPLICATION FOR AUTHORITY TO CONSTRUCT AND OPERATE  
SECTION (6) REVIEW

Project Number: 2012-06-061

Installation ID Number: 0680

Permit Number:

Anchor Stone Company  
18348 Iris Road  
Neosho, MO 64850

Complete: June 18, 2012

Parent Company:  
Anchor Stone Company  
4124 S Rockford Avenue, Suite 201  
Tulsa, OK 74105

Newton County, S34, T26N, R31W

PROJECT DESCRIPTION

This project is for construction of a new portable (PORT-0680) crushing plant. The new plant is a Lippmann 6500 Impact Crushing Plant (Portable) consisting of a crusher (51 X 65LP, Serial #20070459), a diesel engine (Caterpillar 3412, Serial # 81Z22590, Tier I rated), a feeder (Serial # 20070460), discharge conveyors with a triple deck screen (Simplicity 6 X 20, Serial # 3620M1403S6445), and a return conveyor. It will be initially located at Howe Quarry, Newton County. The plant's maximum hourly design rate (MHDR) is 350 tons per hour. The crusher is equipped with wet spray devices and Anchor Stone Company is required to operate them at this site. No other plants are located at this site nor allowed to operate in the future unless Anchor Stone Company applies for an amendment.

Table 1: Equipment List

Emission Point	Description of Unit	MHDR	MHDR Units
EU1	Loading from pile	350.0	Tons
EU2	Hopper	350.0	Tons
EU3	Lippman 6500 Impact Crushing Plant	350.0	Tons
EU4	Conveyor 1 to screen	350.0	Tons
EU5	Screen	350.0	Tons
EU6	Conveyor 2 to storage pile 1	350.0	Tons
EU7	Conveyor 3 to conveyor 4	350.0	Tons
EU8	Conveyor 4 to storage pile 2	350.0	Tons
EU9	Conveyor 5 to Hopper	350.0	Tons
EU10a	Storage Pile 1 <sup>a</sup> -Vehicular Activity	350.0	Tons
EU10b	Storage Pile 1 <sup>a</sup> -Load In	350.0	Tons
EU10c	Storage Pile 1 <sup>a</sup> -Wind Erosion	350.0	Tons
EU10d	Storage Pile 1 <sup>a</sup> -Load Out	350.0	Tons
EU11	Caterpillar 3412 (non-road)	N/A	N/A
EU12	Haul Roads	6.7308	VMT

<sup>a</sup>Storage piles 1 and 2 were combined totaling 1 acre

N/A=Not Applicable

The plant will be powered by a Caterpillar 749 horsepower diesel engine, however it meets the definition of non-road engine as defined in 40 CFR 89.2 (1)(i). Therefore, the emissions of the engine were not included. Although a portable plant is allowed to operate at a site for 24 consecutive months, this concrete portable plant is only allowed to operate at this site (145-0068) for 12 consecutive months since the diesel engine is classified as a non-road engine.

The applicant is using one of the methods described in Attachment AA, "Best Management Practices," to control emissions from haul roads and vehicular activity areas.

This installation is located in Newton County, an attainment area for all criteria pollutants.

This installation is not on the List of Named Installations found in 10 CSR 10-6.020(3)(B), Table 2. The installation's major source level is 250 tons per year and fugitive emissions are not counted toward major source applicability.

No permits have been issued to Anchor Stone Company from the Air Pollution Control Program.

## TABLES

Table 2 below summarizes the emissions of this project. The potential emissions of the process equipment, which excluded emissions from haul roads and wind erosion, are site specific should not vary from site to site. The existing actual emissions were not available from the previous years' EIQ since this is a new portable plant. The potential emissions of the application represent the emissions of all equipment and activities assuming continuous operation (8760 hours per year).

Table 2: Emissions Summary (tons per year)

Air Pollutant	De Minimis Level/SMAL	Potential Emissions of Process Equipment (tons/yr)	Existing Actual Emissions (N/A EIQ)	<sup>a</sup> Potential Emissions of the Application	Conditioned Potential Emissions
PM	25.0	5.95	N/A	67.08	N/A
PM <sub>10</sub>	15.0	2.22	N/A	24.91	N/A
PM <sub>2.5</sub>	10.0	0.31	N/A	8.08	N/A
SO <sub>x</sub>	40.0	N/A	N/A	N/D	N/A
NO <sub>x</sub>	40.0	N/A	N/A	N/D	N/A
VOC	40.0	N/A	N/A	N/D	N/A
CO	100.0	N/A	N/A	N/D	N/D
Total HAPs	25.0	N/A	N/A	N/D	N/D

N/A = Not Applicable; N/D = Not Determined

<sup>a</sup>Includes site specific haul road and storage pile emissions

Table 3 summarizes the ambient air quality impact analysis. The maximum modeled impact is the impact of each pollutant when the plant is operating continuously. The 24-hour limited impacts and daily limit are based on compliance with the NAAQS for PM<sub>10</sub>, however no limits are required.

Table 3: Ambient Air Quality Impact Analysis

Pollutant	<sup>a</sup> NAAQS/RAL ( $\mu\text{g}/\text{m}^3$ )	Averaging Time	<sup>b</sup> Maximum Modeled Impact ( $\mu\text{g}/\text{m}^3$ )	Limited Impact ( $\mu\text{g}/\text{m}^3$ )	Background ( $\mu\text{g}/\text{m}^3$ )	Daily Limit (tons/day)
<sup>c</sup> PM <sub>10</sub> (solitary)	150.0	24-hour	29.85	N/A	20.0	8,400.0

<sup>a</sup>National Ambient Air Quality Standards (NAAQS) and Risk Assessment Level (RAL)

<sup>b</sup>Modeled impact at maximum capacity with controls

<sup>c</sup>Solitary operation only

### EMISSIONS CALCULATIONS

Emissions for the project were calculated using emission factors found in the United States Environmental Protection Agency (EPA) document AP-42 *Compilation of Air Pollutant Emission Factors, Volume 1: Stationary Point and Area Sources*, Fifth Edition (AP-42).

Emissions from the rock-crushing equipment were calculated using emission factors from AP-42 Section 11.19.2 “Crushed Stone Processing and Pulverized Mineral Processing,” August 2004. The controlled emission factors were used because the inherent moisture content of the crushed rock is less than 1.5 percent (%) by weight.

The engine emissions were not evaluated for this review. 40 CFR 63 Subpart ZZZZ, “National Emission Standard for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines” and 40 CFR 60 Subpart IIII, “Standards of Performance for Stationary Compression Ignition Internal Combustion Engines” do not apply. However, if the self-contained plant were to remain in one location for longer than 12 consecutive months, it would not be in compliance with this permit because engine emissions were not evaluated. It may also not be in compliance with MACT ZZZZ. NSPS IIII does not apply unless the engine is modified or reconstructed and the self-contained plant is in one location for longer than 12 consecutive months.

Emissions from haul roads and vehicular activity areas were calculated using the predictive equation from AP-42 Section 13.2.2 “Unpaved Roads,” November 2006. A 90% control efficiency is applied to the emission calculations for the use of BMPs. Emissions from load-in and load-out of storage piles were calculated using the predictive equation from AP-42 Section 13.2.4. The moisture content of the aggregate is 1.5% by weight. Emissions from wind erosion of storage piles were calculated using an equation found in the Air Pollution Control Program’s Emissions Inventory Questionnaire Form 2.8 “Storage Pile Worksheet.”

### AMBIENT AIR QUALITY IMPACT ANALYSIS

An ambient air quality impact analysis (AAQIA) was performed to determine the impact of the pollutants listed in Table 3. The Air Pollution Control Program requires an AAQIA of PM<sub>10</sub> for all asphalt, concrete and rock-crushing plants regardless of the level of PM<sub>10</sub> emissions if a permit is required. An AAQIA is required for other pollutants if their emissions exceed their respective de minimis or screening model action level (SMAL). The

AAQIA was performed using the Air Pollution Control Program's generic nomographs and when appropriate the EPA modeling software SCREEN3. For each pollutant that was modeled, the maximum concentration that occurs at or beyond the site boundary was compared to the National Ambient Air Quality Standard (NAAQS) or Risk Assessment Level (RAL) for the pollutant. If during continuous operation the modeled concentration of a pollutant is greater than the applicable NAAQS or RAL, the plant's production is limited to ensure compliance with the standard.

This plant uses BMPs to control emissions from haul roads and vehicular activity areas, so emissions from these sources were not included in the AAQIA. Instead they were addressed as a background concentration of 20 µg/m<sup>3</sup> of PM<sub>10</sub> in accordance with the Air Pollution Control Program's BMPs interim policy.

#### PERMIT RULE APPLICABILITY

This review was conducted in accordance with Section (6) of Missouri State Rule 10 CSR 10-6.060, *Construction Permits Required*. Potential emissions of PM and PM<sub>10</sub> are above the de minimis level, but below major source levels.

#### APPLICABLE REQUIREMENTS

Anchor Stone Company shall comply with the following applicable requirements. The Missouri Air Conservation Laws and Regulations should be consulted for specific record keeping, monitoring, and reporting requirements. Compliance with these emission standards, based on information submitted in the application, has been verified at the time this application was approved.

#### GENERAL REQUIREMENTS

- *Submission of Emission Data, Emission Fees and Process Information*, 10 CSR 10-6.110.
- No Operating Permit is required for this installation.
- *Restriction of Particulate Matter to the Ambient Air Beyond the Premises of Origin*, 10 CSR 10-6.170
- *Restriction of Emission of Visible Air Contaminants*, 10 CSR 10-6.220
- *Restriction of Emission of Odors*, 10 CSR 10-6.165

#### SPECIFIC REQUIREMENTS

- 40 CFR 60 Subpart OOO, "Standards of Performance for Nonmetallic Mineral Processing Plants" applies to the equipment.
- None of the National Emission Standards for Hazardous Air Pollutants (NESHAPS) or National Emission Standards for Hazardous Air Pollutants for Source Categories (MACTS) apply to the proposed equipment.

## STAFF RECOMMENDATION

On the basis of this review conducted in accordance with Section (6), Missouri State Rule 10 CSR 10-6.060, *Construction Permits Required*, I recommend this permit be granted with special conditions.

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Kathy Kolb  
New Source Review Unit

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Date

## PERMIT DOCUMENTS

The following documents are incorporated by reference into this permit:

- The Application for Authority to Construct form, dated June 13, 2012, received June 18, 2012, designating Anchor Stone Company as the owner and operator of the installation.
- U.S. EPA document AP-42, *Compilation of Air Pollutant Emission Factors*, Fifth Edition.

## Attachment AA: Best Management Practices

Haul roads and vehicular activity areas shall be maintained in accordance with at least one of the following options when the portable plant is operating.

1. Pavement
  - A. The operator shall pave the area with materials such as asphalt, concrete or other materials approved by the Air Pollution Control Program. The pavement will be applied in accordance with industry standards to achieve control of fugitive emissions<sup>1</sup> while the plant is operating.
  - B. Maintenance and repair of the road surface will be conducted as necessary to ensure that the physical integrity of the pavement is adequate to achieve control of fugitive emissions from these areas while the plant is operating.
  - C. The operator shall periodically wash or otherwise clean all of the paved portions of the haul roads as necessary to achieve control of fugitive emissions from these areas while the plant is operating.
  
2. Application of Chemical Dust Suppressants
  - A. The operator shall apply a chemical dust suppressant (such as magnesium chloride, calcium chloride, lignosulfonates, etc.) to unpaved areas.
  - B. The quantities of the chemical dust suppressant shall be applied and maintained in accordance with the manufacturer's recommendation (if available) and in sufficient quantities to achieve control of fugitive emissions from these areas while the plant is operating.
  - C. The operator shall record the time, date and the amount of material applied for each application of the chemical dust suppressant agent on the above areas. The operator shall keep these records with the plant for not less than five (5) years and make these records available to Department of Natural Resources personnel upon request.
  
3. Application of Water-Documented Daily
  - A. The operator shall apply water to unpaved areas. Water shall be applied at a rate of 100 gallons per day per 1,000 square feet of unpaved or untreated surface area while the plant is operating.
  - B. Precipitation may be substituted for watering if the precipitation is greater than one quarter of one inch and is sufficient to control fugitive emissions.
  - C. Watering may also be suspended when the ground is frozen, during periods of freezing conditions when watering would be inadvisable for traffic safety reasons, or when there will be no traffic on the roads.
  - D. The operator shall record the date, volume of water application and total surface area of active haul roads or the amount of precipitation that day. The operators shall also record the rationale for not watering (e.g. freezing conditions or not operating).
  - E. The operator shall keep these records with the plant for not less than five (5) years, and the operator shall make these records available to Department of Natural Resources personnel upon request.

<sup>1</sup>For purposes of this document, Control of Fugitive Emissions means to control particulate matter that is not collected by a capture system and visible emissions to the extent necessary to prevent violations of the air pollution law or regulation. (Note: control of visible emission is not the only factor to consider in protection of ambient air quality.)

Mr. Michael Snyder  
Plant Manager  
Anchor Stone Company  
7791 East Newman Road  
Joplin, MO 64801

RE: New Source Review Permit - Project Number: 2012-06-061

Dear Mr. Snyder:

Enclosed with this letter is your permit to construct. Please study it carefully. Also, note the special conditions on the accompanying pages. The document entitled, "Review of Application for Authority to Construct," is part of the permit and should be kept with this permit in your files. Operation in accordance with these conditions, your new source review permit application is necessary for continued compliance. The reverse side of your permit certificate has important information concerning standard permit conditions and your rights and obligations under the laws and regulations of the State of Missouri.

If you have any questions regarding this permit, please do not hesitate to contact Kathy Kolb, at the department's Air Pollution Control Program, P.O. Box 176, Jefferson City, MO 65102 or at (573) 751-4817. Thank you for your attention to this matter.

Sincerely,

AIR POLLUTION CONTROL PROGRAM

Susan Heckenkamp  
New Source Review Unit Chief

SH:kk1

Enclosures

c: Southwest Regional Office  
PAMS File: 2012-06-061

Permit Number: