

MISSOURI
DEPARTMENT OF
NATURAL RESOURCES

MISSOURI AIR CONSERVATION COMMISSION

PERMIT TO CONSTRUCT

Under the authority of RSMo 643 and the Federal Clean Air Act the applicant is authorized to construct the air contaminant source(s) described below, in accordance with the laws, rules and conditions as set forth herein.

Permit Number: **032018-003**

Project Number: 2017-10-021
Installation Number: 077-0051

Parent Company: 3M Company

Parent Company Address: 3M Center, Building 0224-05-W-03, Saint Paul, MN 55144

Installation Name: 3M Springfield

Installation Address: 3211 East Chestnut Expressway, Springfield, MO 65802

Location Information: Greene County, S16, T29N, R21W

Application for Authority to Construct was made for:

Fifth phase of Multi-phase permit, where phase 5 is the installation of two filling lines and hot boxes. This review was conducted in accordance with Section (5), Missouri State Rule 10 CSR 10-6.060, *Construction Permits Required*.

Standard Conditions (on reverse) are applicable to this permit.

Standard Conditions (on reverse) and Special Conditions are applicable to this permit.


Prepared by
Sam Anzalone
New Source Review Unit


Director or Designee
Department of Natural Resources

MAR 08 2018

Effective Date

STANDARD CONDITIONS:

Permission to construct may be revoked if you fail to begin construction or modification within two years from the effective date of this permit. Permittee should notify the Enforcement and Compliance Section of the Air Pollution Control Program if construction or modification is not started within two years after the effective date of this permit, or if construction or modification is suspended for one year or more.

You will be in violation of 10 CSR 10-6.060 if you fail to adhere to the specifications and conditions listed in your application, this permit and the project review. In the event that there is a discrepancy between the permit application and this permit, the conditions of this permit shall take precedence. Specifically, all air contaminant control devices shall be operated and maintained as specified in the application, associated plans and specifications.

You must notify the Enforcement and Compliance Section of the Department's Air Pollution Control Program of the anticipated date of start up of this (these) air contaminant source(s). The information must be made available within 30 days of actual startup. Also, you must notify the Department's regional office responsible for the area within which you are located within 15 days after the actual start up of this (these) air contaminant source(s).

A copy of the permit application and this permit and permit review shall be kept at the installation address and shall be made available to Department's personnel upon request.

You may appeal this permit or any of the listed special conditions to the Administrative Hearing Commission (AHC), P.O. Box 1557, Jefferson City, MO 65102, as provided in RSMo 643.075.6 and 621.250.3. If you choose to appeal, you must file a petition with the AHC within 30 days after the date this decision was mailed or the date it was delivered, whichever date was earlier. If any such petition is sent by registered mail or certified mail, it will be deemed filed on the date it is mailed. If it is sent by any method other than registered mail or certified mail, it will be deemed filed on the date it is received by the AHC.

If you choose not to appeal, this certificate, the project review and your application and associated correspondence constitutes your permit to construct. The permit allows you to construct and operate your air contaminant source(s), but in no way relieves you of your obligation to comply with all applicable provisions of the Missouri Air Conservation Law, regulations of the Missouri Department of Natural Resources and other applicable federal, state and local laws and ordinances.

The Air Pollution Control Program invites your questions regarding this air pollution permit. Please contact the Construction Permit Unit using the contact information below.

Contact Information:
Missouri Department of Natural Resources
Air Pollution Control Program
P.O. Box 176
Jefferson City, MO 65102-0176
(573) 751-4817

The regional office information can be found at the following website:
<http://dnr.mo.gov/regions/>

SPECIAL CONDITIONS:

The permittee is authorized to construct and operate subject to the following special conditions:

The special conditions listed in this permit were included based on the authority granted the Missouri Air Pollution Control Program by the Missouri Air Conservation Law (specifically 643.075) and by the Missouri Rules listed in Title 10, Division 10 of the Code of State Regulations (specifically 10 CSR 10-6.060). For specific details regarding conditions, see 10 CSR 10-6.060 paragraph (12)(A)10. "Conditions required by permitting authority."

3M Springfield
Greene County, S16, T29N, R21W

1. Superseding Condition

A. The conditions of this permit supersede the following special conditions found in the listed construction permits previously issued by the Air Pollution Control Program.

- 1) Construction Permit 092017-003
 - a) Special Condition 2
- 2) Construction Permit 042017-006
 - a) Special Condition 2
- 3) Construction Permit 032017-005
 - a) Special Condition 2
- 4) Construction Permit 022017-003
 - a) Special Condition 2
- 5) Construction Permit 072011-002
 - a) Special Condition 2

2. Hazardous Air Pollutant (HAP) Emission Limitation

A. 3M Springfield shall emit less than 9.9 tons individually and 24.9 tons combined of Hazardous Air Pollutants (HAPs) in any consecutive 12-month period from the entire installation. This limit applies to the HAP emissions from all equipment/ processes installed or permitted at 3M Springfield as of the issuance date of this permit.

- 1) 3M Springfield shall develop an updated list of all HAP emission units at the installation including those that are a part of this permit and submit the list with the application to amend the Intermediate Operating Permit within 90 days as required by this permit.

B. 3M Springfield shall use Emission Master® 8, a later software version or equivalent means to monitor HAP emissions from the entire installation.

- 1) 3M Springfield shall maintain accurate records of the individual and combined HAP emissions from all sources. The records shall include the HAP emissions from coating operations, tanks, compounding, filling operations, combustion and any other source of HAP emissions.
- 2) 3M Springfield shall retain copies of all Emission Master reports used to establish emission factors. Emission factors and throughputs shall be easily discernible.

SPECIAL CONDITIONS:

The permittee is authorized to construct and operate subject to the following special conditions:

- 3) 3M Springfield shall maintain records of each emission unit's 12-month rolling total of HAP emissions and sum of all HAP emissions from startup, shutdown, and malfunction as reported to the Air Pollution Control Program's Compliance/Enforcement Section
 - 4) Where the vendor of a material, which is used in or at the emission unit, publishes a range of pollutant content for such material, 3M Springfield shall use the highest value of the range to calculate the HAP emissions unless the Director determines there is site-specific data or a site specific monitoring program to support another content within the range.
3. Record Keeping and Reporting Requirements
- A. 3M Springfield shall maintain all records required by this permit for not less than five years and shall make them available immediately to any Missouri Department of Natural Resources' personnel upon request. These records shall include SDS for all materials used.
 - B. 3M Springfield shall report to the Air Pollution Control Program's Compliance/Enforcement Section, by mail at P.O. Box 176, Jefferson City, MO 65102 or by e-mail at AirComplianceReporting@dnr.mo.gov, no later than 10 days after the end of the month during which any record required by this permit shows an exceedance of a limitation imposed by this permit.

REVIEW OF APPLICATION FOR AUTHORITY TO CONSTRUCT AND OPERATE
SECTION (5) REVIEW

Project Number: 2017-10-021

Installation ID Number: 077-0051

Permit Number: **032018-003**

Installation Address:

3M Springfield
3211 East Chestnut Expressway
Springfield, MO 65802

Parent Company:

3M Company
3M Center, Building 0224-05-W-03
Saint Paul, MN 55144

Greene County, S16, T29N, R21W

REVIEW SUMMARY

- 3M Springfield has applied for authority to install the fifth phase of their site expansion which includes filling lines and hot boxes.
- The application was deemed complete on November 10, 2017.
- HAP emissions are expected from the proposed equipment. HAPs of concern from this process are toluene and methyl methacrylate.
- None of the New Source Performance Standards (NSPS) apply to this project.
- None of the NESHAPs apply to this project. None of the currently promulgated MACT regulations apply to the proposed equipment.
- No air pollution control equipment is being used in association with the new equipment.
- This review was conducted in accordance with Section (5) of Missouri State Rule 10 CSR 10-6.060, *Construction Permits Required*. Potential emissions of volatile organic compounds (VOCs) of the project are below de minimis levels and potential emissions of HAPs are below major source levels. Installation-wide HAP emissions have been conditioned to below major source levels
- This installation is located in Greene County, an attainment/unclassified area for all criteria pollutants.
- This installation is not on the List of Named Installations found in 10 CSR 10-6.020(3)(B), Table 2. The installation's major source level is 250 tons per year and fugitive emissions are not counted toward major source applicability.
- Ambient air quality modeling was not performed since potential emissions of the application are below de minimis levels and SMALs.
- Emission testing is not required for the equipment as a part of this permit. Testing

may be required as part of other state, federal or applicable rules.

- 3M Springfield plans to retain their Intermediate Operating Permit. Submittal of an application to amend your Intermediate Operating Permit is required for this installation within 90 days of producing the new products. 3M Springfield also has the option of applying for a Part 70 Operating Permit.
- Approval of this permit is recommended with special conditions.

INSTALLATION DESCRIPTION

The 3M Springfield plant manufactures adhesives, sealants, coating and coated products. Raw materials are shipped to the plant by truck and rail car. They are stored in the warehouse or in bulk tanks. Raw materials are mixed and, in some cases, reacted in process vessels. Further processing includes coating applications, extruding, milling, additional mixing and slitting. Two boilers and a thermal oxidizer are also operated on site.

3M Springfield was issued an Intermediate Operating Permit (Permit No. OP2006-056) on August 11, 2006. In this operating permit, 3M Springfield took a 9.9 tons individual and 24.9 tons combined HAP limit. The Statement of Basis included in OP2006-056 contains a complete list of all 3M Springfield's construction permits issued by the Air Pollution Control Program and by the Springfield Air Pollution Control Authority. Since the completion of OP2006-056, 3M Springfield has received construction permit 072011-002 and currently has an Operating Permit Application under review as part of project 2011-06-004. 3M Springfield has also received construction permit numbers 1182-007 and 0802-231. The following New Source Review permits have been issued to 3M Springfield from the Air Pollution Control Program.

Table 1: Permit History

Permit Number	Description
1182-007	Urethane 1 line
0686-015D	#20 Mogul system
1186-020D	Mixer, Blender, hold tanks and Kady mill
0590-050D	Mixer
0690-051D	Mixer
0691-118	Pressure Sensitive tape and surface coater
0791-119	Modified version of 0691-118 – never installed
0891-120D	Mixer
0891-122D	Compounding room
0392-131D	Solvent recovery unit
0692-138D	Solvent recovery unit
0295-171D	Mixer
0802-231D	Urethane 2 line
072011-002	Filling and packaging lines
022017-003	Phase 1 of Site expansion
032017-005	Phase 2 of Site expansion
042017-006	Phase 3 of Site expansion
092017-003	Phase 4 of Site expansion

PROJECT DESCRIPTION

3M Springfield (3M) is completing phase V of their site expansion by installing two new filling lines to package various low-VOC products in small containers (CT11 and CT12). The lines are equipped to handle two-part products. These filling lines handle a variety of products at different MHDRs. 3M will track the emission from these sources on Emission Master. The emissions from the filling lines are uncontrolled. 3M is also installing hot boxes which are electrically-powered heating units to keep containers of products warm. These products are sealed in their containers and therefore no emissions are expected from the hot boxes.

This project on its own is under insignificant emission exemption levels in 10 CSR 10-6.061(3)(A)3, however the emissions of this project have been added with the first four phases (Construction Permit 022017-003, 032017-005, 042017-006 and 092017-003) and will be combined with future projects. A phased permit was chosen since the fate of the future projects is uncertain at this time, but more importantly to avoid the possibility of PSD circumvention if the future project is undertaken.

3M Springfield has requested confidentiality as allowed per 10 CSR 10-6.210 with regards to process flow diagram, process rates, emission factors and safety data sheets (SDS) due to the proprietary nature of the information (Project 2017-10-022). This information can only be obtained by the public with written permission from 3M Springfield. This permit is a public version and there is no confidential version of the permit.

EMISSIONS/CONTROLS EVALUATION

The project's potential emissions include VOCs and HAPs. Emission factor data for the CRT11 (CT11) and Tech Kit Filling Line (CT12) was calculated using the Emission Master® program, which calculates emission for batch and continuous processes using one or more computerized Environmental Protection Agency (EPA) models.

The following table provides an emissions summary for this project. Existing potential emissions were taken from Construction Permit 092017-003. Existing actual emissions were taken from the installation's 2016 EIQ. Potential emissions of the application represent the potential of the new equipment, assuming continuous operation (8760 hours per year).

Table 2: Emissions Summary (tpy)

Pollutant	Regulatory De Minimis Levels	Existing Actual Emissions (2016 EIQ)	Potential Emissions of Phase I, II, III and IV	Potential Emissions of Phase V	Conditioned Project (Phase I, II, III, IV and V) Potential Emissions	New Installation Conditioned Potential
PM	25.0	N/D	4.79	N/A	4.79	N/A
PM ₁₀	15.0	0.46	4.78	N/A	4.78	N/A
PM _{2.5}	10.0	0.46	4.78	N/A	4.78	N/A
SO ₂	40.0	0.03	0.03	N/A	0.03	N/A
NO _x	40.0	6.05	6.79	N/A	6.79	N/A
VOC	40.0	47.78	13.78	0.14	13.92	N/A
CO	100.0	5.09	5.29	N/A	5.29	N/A
HAPs	10.0/25.0	0.0012	<9.9/24.9	<9.9/24.9	<9.9/24.9	<9.9/24.9
Toluene	10.0	N/D	1.26	0.01	1.27	<9.9
Manganese Compounds	0.8	N/D	0.12	N/A	0.12	N/A
Formaldehyde	2	N/D	1.294	N/A	1.294	N/A
Methanol	10	N/D	0.076	N/A	0.076	<9.9
Phenol	0.1	N/D	0.019	N/A	0.019	N/A
Xylene	10	N/D	0.00027	N/A	0.00027	<9.9
Ethylbenzene	10	N/D	0.003	N/A	0.003	<9.9
Benzene	2	N/A	0.0019	N/A	0.0019	N/A
Hexane	10	N/D	5.20	N/A	5.20	<9.9
Vinyl Acetate	1	N/D	0.00197	N/A	0.00197	N/A
Methylene Chloride	10	N/D	7.20	N/A	7.20	<9.9
Chromium Compounds	5	N/D	0.053	N/A	0.053	N/A
Methyl Methacrylate	10	N/D	N/A	0.10	0.10	N/A

N/A = Not Applicable; N/D = Not Determined

PERMIT RULE APPLICABILITY

This review was conducted in accordance with Section (5) of Missouri State Rule 10 CSR 10-6.060, *Construction Permits Required*. Potential emissions of volatile organic compounds (VOCs) of the project are below de minimis levels and potential emissions of HAPs are below major source levels. Installation-wide HAP emissions have been conditioned to below major source levels.

APPLICABLE REQUIREMENTS

3M Springfield shall comply with the following applicable requirements. The Missouri Air Conservation Laws and Regulations should be consulted for specific record keeping, monitoring, and reporting requirements. Compliance with these emission standards,

based on information submitted in the application, has been verified at the time this application was approved. For a complete list of applicable requirements for your installation, please consult your operating permit.

GENERAL REQUIREMENTS

- *Operating Permits*, 10 CSR 10-6.065
- *Start-Up, Shutdown, and Malfunction Conditions*, 10 CSR 10-6.050
- *Submission of Emission Data, Emission Fees and Process Information*, 10 CSR 10-6.110
 - Per 10 CSR 10-6.110(4)(B)2.B(II) and (4)(B)2.C(II) a full EIQ is required for the first full calendar year the equipment (or modifications) approved by _____ this permit are in operation.
- *Restriction of Particulate Matter to the Ambient Air Beyond the Premises of Origin*, 10 CSR 10-6.170
- *Restriction of Emission of Visible Air Contaminants*, 10 CSR 10-6.220
- *Restriction of Emission of Odors*, 10 CSR 10-6.165

STAFF RECOMMENDATION

On the basis of this review conducted in accordance with Section (5), Missouri State Rule 10 CSR 10-6.060, *Construction Permits Required*, it is recommended that this permit be granted with special conditions.

PERMIT DOCUMENTS

The following documents are incorporated by reference into this permit:

- The Application for Authority to Construct form, dated October 4, 2017, received October 10, 2017, designating 3M Company as the owner and operator of the installation.

APPENDIX A

Abbreviations and Acronyms

%percent	Mgal1,000 gallons
°Fdegrees Fahrenheit	MWmegawatt
acfmactual cubic feet per minute	MHDRmaximum hourly design rate
BACTBest Available Control Technology	MMBtuMillion British thermal units
BMPsBest Management Practices	MMCFmillion cubic feet
BtuBritish thermal unit	MSDSMaterial Safety Data Sheet
CAM Compliance Assurance Monitoring	NAAQSNational Ambient Air Quality Standards
CASChemical Abstracts Service	NESHAPs National Emissions Standards for Hazardous Air Pollutants
CEMS Continuous Emission Monitor System	NO_xnitrogen oxides
CFRCode of Federal Regulations	NSPSNew Source Performance Standards
CO carbon monoxide	NSRNew Source Review
CO₂carbon dioxide	PMparticulate matter
CO_{2e} carbon dioxide equivalent	PM_{2.5}particulate matter less than 2.5 microns in aerodynamic diameter
COMSContinuous Opacity Monitoring System	PM₁₀particulate matter less than 10 microns in aerodynamic diameter
CSR Code of State Regulations	ppmparts per million
dscf dry standard cubic feet	PSDPrevention of Significant Deterioration
EIQEmission Inventory Questionnaire	PTEpotential to emit
EPEmission Point	RACTReasonable Available Control Technology
EPA Environmental Protection Agency	RALRisk Assessment Level
EUEmission Unit	SCCSource Classification Code
fps feet per second	scfmstandard cubic feet per minute
ftfeet	SDSSafety Data Sheet
GACT Generally Available Control Technology	SICStandard Industrial Classification
GHG Greenhouse Gas	SIPState Implementation Plan
gpm gallons per minute	SMALScreening Model Action Levels
grgrains	SO_xsulfur oxides
GWP Global Warming Potential	SO₂sulfur dioxide
HAPHazardous Air Pollutant	SSMStartup, Shutdown & Malfunction
hrhour	tphtons per hour
hphorsepower	tpytons per year
lbpound	VMTvehicle miles traveled
lbs/hrpounds per hour	VOCVolatile Organic Compound
MACTMaximum Achievable Control Technology	
µg/m³micrograms per cubic meter	
m/smeters per second	

Appendix B
Air Pollution Control Program
Table of Hazardous Air Pollutants and Screening Model Action Levels

Chemical	CAS #	SMAL tons/yr	Group ID	VOC	PM	Chemical	CAS #	SMAL tons/yr	Group ID	VOC	PM
ACETALDEHYDE	75-07-0	9		Y	N	CHLOROMETHYL METHYL ETHER	107-30-2	0.1		Y	N
ACETAMIDE	60-35-5	1		Y	N	CHLOROPRENE	126-99-8	1		Y	N
ACETONITRILE	75-05-8	4		Y	N	CHROMIUM (VI) COMPOUNDS		0.002	L	N	Y
ACETOPHENONE	98-86-2	1		Y	N	CHROMIUM COMPOUNDS		5	L	N	Y
ACETYLAMINOFLUORINE, [2-]	53-96-3	0.005	V	Y	Y	CHRYSENE	218-01-9	0.01	V	Y	N
ACROLEIN	107-02-8	0.04		Y	N	COBALT COMPOUNDS		0.1	M	N	Y
ACRYLAMIDE	79-06-1	0.02		Y	N	COKE OVEN EMISSIONS	8007-45-2	0.03	N	Y	N
ACRYLIC ACID	79-10-7	0.6		Y	N	CRESOL, [META-]	108-39-4	1	B	Y	N
ACRYLONITRILE	107-13-1	0.3		Y	N	CRESOL, [ORTHO-]	95-48-7	1	B	Y	N
ALLYL CHLORIDE	107-05-1	1		Y	N	CRESOL, [PARA-]	106-44-5	1	B	Y	N
AMINOBIIPHENYL, [4-]	92-67-1	1	V	Y	N	CRESOLS (MIXED ISOMERS)	1319-77-3	1	B	Y	N
ANILINE	62-53-3	1		Y	N	CUMENE	98-82-8	10		Y	N
ANISIDINE, [ORTHO-]	90-04-0	1		Y	N	CYANIDE COMPOUNDS		0.1	O	Y	N
ANTHRACENE	120-12-7	0.01	V	Y	N	DDE	72-55-9	0.01	V	Y	Y
ANTIMONY COMPOUNDS		5	H	N	Y	DI(2-ETHYLHEXYL) PHTHALATE, (DEHP)	117-81-7	5		Y	N
ANTIMONY PENTAFLUORIDE	7783-70-2	0.1	H	N	Y	DIAMINOTOLUENE, [2,4-]	95-80-7	0.02		Y	N
ANTIMONY POTASSIUM TARTRATE	28300-74-5	1	H	N	Y	DIAZOMETHANE	334-88-3	1		Y	N
ANTIMONY TRIOXIDE	1309-64-4	1	H	N	Y	DIBENZ(A,H)ANTHRACENE	53-70-3	0.01	V	Y	N
ANTIMONY TRISULFIDE	1345-04-6	0.1	H	N	Y	DIOXINS/FURANS		6E-07	D,V	Y	N
ARSENIC COMPOUNDS		0.005	I	N	Y	DIBENZOFURAN	132-64-9	5	V	Y	N
ASBESTOS	1332-21-4	0	A	N	Y	DIBROMO-3-CHLOROPROPANE, [1,2-]	96-12-8	0.01		Y	N
BENZ(A)ANTHRACENE	56-55-3	0.01	V	Y	N	DIBROMOETHANE, [1,2-]	106-93-4	0.1		Y	N
BENZENE	71-43-2	2		Y	N	DIBUTYL PHTHALATE	84-74-2	10		Y	Y
BENZIDINE	92-87-5	0.0003	V	Y	N	DICHLOROBENZENE, [1,4-]	106-46-7	3		Y	N
BENZO(A)PYRENE	50-32-8	0.01	V	Y	N	DICHLOROBENZIDENE, [3,3-]	91-94-1	0.2	V	Y	Y
BENZO(B)FLUORANTHENE	205-99-2	0.01	V	Y	N	DICHLOROETHANE, [1,1-]	75-34-3	1		Y	N
BENZO(K)FLUORANTHENE	207-08-9	0.01	V	Y	N	DICHLOROETHANE, [1,2-]	107-06-2	0.8		Y	N
BENZOTRICHLORIDE	98-07-7	0.006		Y	N	DICHLOROETHYLENE, [1,1-]	75-35-4	0.4		Y	N
BENZYL CHLORIDE	100-44-7	0.1		Y	N	DICHLOROMETHANE	75-09-2	10		N	N
BERYLLIUM COMPOUNDS		0.008	J	N	Y	DICHLOROPHENOXY ACETIC ACID, [2,4-]	94-75-7	10	C	Y	Y
BERYLLIUM SALTS		2E-05	J	N	Y	DICHLOROPROPANE, [1,2-]	78-87-5	1		Y	N
BIPHENYL, [1,1-]	92-52-4	10	V	Y	N	DICHLOROPROPENE, [1,3-]	542-75-6	1		Y	N
BIS(CHLOROETHYL)ETHER	111-44-4	0.06		Y	N	DICHLORVOS	62-73-7	0.2		Y	N
BIS(CHLOROMETHYL)ETHER	542-88-1	0.0003		Y	N	DIETHANOLAMINE	111-42-2	5		Y	N
BROMOFORM	75-25-2	10		Y	N	DIETHYL SULFATE	64-67-5	1		Y	N
BROMOMETHANE	74-83-9	10		Y	N	DIETHYLENE GLYCOL MONOBUTYL ETHER	112-34-5	5	P	Y	N
BUTADIENE, [1,3-]	106-99-0	0.07		Y	N	DIMETHOXYBENZIDINE, [3,3-]	119-90-4	0.1	V	Y	Y
BUTOXYETHANOL ACETATE, [2-]	112-07-2	5	P	Y	N	DIMETHYL BENZIDINE, [3,3-]	119-93-7	0.008	V	Y	Y
BUTYLENE OXIDE, [1,2-]	106-88-7	1		Y	N	DIMETHYL CARBAMOYL CHLORIDE	79-44-7	0.02		Y	N
CADMIUM COMPOUNDS		0.01	K	N	Y	DIMETHYL FORMAMIDE	68-12-2	1		Y	N
CALCIUM CYANAMIDE	156-62-7	10		Y	Y	DIMETHYL HYDRAZINE, [1,1-]	57-14-7	0.008		Y	N
CAPROLACTAM (Delisted)	105-60-2					DIMETHYL PHTHALATE	131-11-3	10		Y	N
CAPTAN	133-06-2	10		Y	Y	DIMETHYL SULFATE	77-78-1	0.1		Y	N
CARBARYL	63-25-2	10	V	Y	Y	DIMETHYLAMINOAZOBENZENE, [4-]	60-11-7	1		Y	N
CARBON DISULFIDE	75-15-0	1		Y	N	DIMETHYLANILINE, [N-N-]	121-69-7	1		Y	N
CARBON TETRACHLORIDE	56-23-5	1		Y	N	DINITRO-O-CRESOL, [4,6-] (Note 6)	534-52-1	0.1	E	Y	Y
CARBONYL SULFIDE	463-58-1	5		Y	N	DINITROPHENOL, [2,4-]	51-28-5	1		Y	N
CATECHOL	120-80-9	5		Y	N	DINITROTOLUENE, [2,4-]	121-14-2	0.02		Y	N
CHLORAMBEN	133-90-4	1		Y	Y	DIOXANE, [1,4-]	123-91-1	6		Y	N
CHLORDANE	57-74-9	0.01		Y	Y	DIPHENYLHYDRAZINE, [1,2-]	122-66-7	0.09	V	Y	Y
CHLORINE	7782-50-5	0.1		N	N	DIPHENYLMETHANE DIISOCYANATE, [4,4-]	101-68-8	0.1	V	Y	N
CHLOROACETIC ACID	79-11-8	0.1		Y	N	EPICHLOROHYDRIN	106-89-8	2		Y	N
CHLOROACETOPHENONE, [2-]	532-27-4	0.06		Y	N	ETHOXYETHANOL, [2-]	110-80-5	10	P	Y	N
CHLOROBENZENE	108-90-7	10		Y	N	ETHOXYETHYL ACETATE, [2-]	111-15-9	5	P	Y	N
CHLOROBENZILATE	510-15-6	0.4	V	Y	Y	ETHYL ACRYLATE	140-88-5	1		Y	N

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Air Pollution Control Program
Table of Hazardous Air Pollutants and Screening Model Action Levels

Chemical	CAS #	SMAL tons/yr	Group ID	VOC	PM	Chemical	CAS #	SMAL tons/yr	Group ID	VOC	PM
CHLOROFORM	67-66-3	0.9		Y	N	ETHYL BENZENE	100-41-4	10		Y	N
ETHYL CHLORIDE	75-00-3	10		Y	N	NITROBENZENE	98-95-3	1		Y	N
ETHYLENE GLYCOL	107-21-1	10		Y	N	NITROBIPHENYL, [4-]	92-93-3	1	V	Y	N
ETHYLENE GLYCOL MONOBUTYL ETHER (Delisted)	111-76-2					NITROPHENOL, [4-]	100-02-7	5		Y	N
ETHYLENE GLYCOL MONOHEXYL ETHER	112-25-4	5	P	Y	N	NITROPROPANE, [2-]	79-46-9	1		Y	N
ETHYLENE IMINE [AZIRIDINE]	151-56-4	0.003		Y	N	NITROSODIMETHYLAMINE, [N-]	62-75-9	0.001		Y	N
ETHYLENE OXIDE	75-21-8	0.1		Y	N	NITROSOMORPHOLINE, [N-]	59-89-2	1		Y	N
ETHYLENE THIOUREA	96-45-7	0.6		Y	Y	NITROSO-N-METHYLUREA, [N-]	684-93-5	0.0002		Y	N
FORMALDEHYDE	50-00-0	2		Y	N	OCTACHLORONAPHTHALENE	2234-13-1	0.01	V	Y	N
GLYCOL ETHER (ETHYLENE GLYCOL ETHERS)		5	P	Y	N	PARATHION	56-38-2	0.1		Y	Y
GLYCOL ETHER (DIETHYLENE GLYCOL ETHERS)		5	P	Y	N	PCB [POLYCHLORINATED BIPHENYLS]	1336-36-3	0.009	X	Y	Y
HEPTACHLOR	76-44-8	0.02		Y	N	PENTACHLORONITROBENZENE	82-68-8	0.3		Y	N
HEXACHLORO BENZENE	118-74-1	0.01		Y	N	PENTACHLOROPHENOL	87-86-5	0.7		Y	N
HEXACHLOROBUTADIENE	87-68-3	0.9		Y	N	PHENOL	108-95-2	0.1		Y	N
HEXACHLOROCYCLOHEXANE, [ALPHA-]	319-84-6	0.01	F	Y	N	PHENYLENEDIAMINE, [PARA-]	106-50-3	10		Y	N
HEXACHLOROCYCLOHEXANE, [BETA-]	319-85-7	0.01	F	Y	N	PHOSGENE	75-44-5	0.1		Y	N
HEXACHLOROCYCLOHEXANE, [DELTA-]	319-86-8	0.01	F	Y	N	PHOSPHINE	7803-51-2	5		N	N
HEXACHLOROCYCLOHEXANE, [TECHNICAL]	608-73-1	0.01	F	Y	N	PHOSPHOROUS (YELLOW OR WHITE)	7723-14-0	0.1		N	N
HEXACHLOROCYCLOPENTADIENE	77-47-4	0.1		Y	N	PHTHALIC ANHYDRIDE	85-44-9	5		Y	N
HEXACHLOROETHANE	67-72-1	5		Y	N	POLYCYCLIC ORGANIC MATTER		0.01	V	Y	N
HEXAMETHYLENE, -1,6-DIISOCYANATE	822-06-0	0.02		Y	N	PROPANE SULTONE, [1,3-]	1120-71-4	0.03		Y	Y
HEXAMETHYLPHOSPHORAMIDE	680-31-9	0.01		Y	N	PROPIOLACTONE, [BETA-]	57-57-8	0.1		Y	N
HEXANE, [N-]	110-54-3	10		Y	N	PROPIONALDEHYDE	123-38-6	5		Y	N
HYDRAZINE	302-01-2	0.004		N	N	PROPOXUR [BAYGON]	114-26-1	10		Y	Y
HYDROGEN CHLORIDE	7647-01-0	10		N	N	PROPYLENE OXIDE	75-56-9	5		Y	N
HYDROGEN FLUORIDE	7664-39-3	0.1		N	N	PROPYLENEIMINE, [1,2-]	75-55-8	0.003		Y	N
HYDROQUINONE	123-31-9	1		Y	N	QUINOLINE	91-22-5	0.006		Y	N
INDENO(1,2,3CD)PYRENE	193-39-5	0.01	V	Y	N	QUINONE	106-51-4	5		Y	N
ISOPHORONE	78-59-1	10		Y	N	RADIONUCLIDES		Note 1	Y	N	Y
LEAD COMPOUNDS		0.01	Q	N	Y	SELENIUM COMPOUNDS		0.1	W	N	Y
LINDANE [GAMMA-HEXACHLOROCYCLOHEXANE]	58-89-9	0.01	F	Y	N	STYRENE	100-42-5	1		Y	N
MALEIC ANHYDRIDE	108-31-6	1		Y	N	STYRENE OXIDE	96-09-3	1		Y	N
MANGANESE COMPOUNDS		0.8	R	N	Y	TETRACHLORODIBENZO-P-DIOXIN,[2,3,7,8]	1746-01-6	6E-07	D,V	Y	Y
MERCURY COMPOUNDS		0.01	S	N	N	TETRACHLOROETHANE, [1,1,2,2-]	79-34-5	0.3		Y	N
METHANOL	67-56-1	10		Y	N	TETRACHLOROETHYLENE	127-18-4	10		N	N
METHOXYCHLOR	72-43-5	10	V	Y	Y	TITANIUM TETRACHLORIDE	7550-45-0	0.1		N	N
METHOXYETHANOL, [2-]	109-86-4	10	P	Y	N	TOLUENE	108-88-3	10		Y	N
METHYL CHLORIDE	74-87-3	10		Y	N	TOLUENE DIISOCYANATE, [2,4-]	584-84-9	0.1		Y	N
METHYL ETHYL KETONE (Delisted)	78-93-3					TOLUIDINE, [ORTHO-]	95-53-4	4		Y	N
METHYL HYDRAZINE	60-34-4	0.06		Y	N	TOXAPHENE	8001-35-2	0.01		Y	N
METHYL IODIDE	74-88-4	1		Y	N	TRICHLORO BENZENE, [1,2,4-]	120-82-1	10		Y	N
METHYL ISOBUTYL KETONE	108-10-1	10		Y	N	TRICHLOROETHANE, [1,1,1-]	71-55-6	10		N	N
METHYL ISOCYANATE	624-83-9	0.1		Y	N	TRICHLOROETHANE, [1,1,2-]	79-00-5	1		Y	N
METHYL METHACRYLATE	80-62-6	10		Y	N	TRICHLOROETHYLENE	79-01-6	10		Y	N
METHYL TERT-BUTYL ETHER	1634-04-4	10		Y	N	TRICHLOROPHENOL, [2,4,5-]	95-95-4	1		Y	N
METHYLCYCLOPENTADIENYL MANGANESE	12108-13-3	0.1	R	N	Y	TRICHLOROPHENOL, [2,4,6-]	88-06-2	6		Y	N
METHYLENE BIS(2-CHLOROANILINE), [4,4-]	101-14-4	0.2	V	Y	Y	TRIETHYLAMINE	121-44-8	10		Y	N
METHYLENEDIANILINE, [4,4-]	101-77-9	1	V	Y	N	TRIFLURALIN	1582-09-8	9		Y	Y
METHYLNAPHTHALENE, [2-]	91-57-6	0.01	V	Y	N	TRIMETHYLPENTANE, [2,2,4-]	540-84-1	5		Y	N
MINERAL FIBERS		0	T	N	Y	URETHANE [ETHYL CARBAMATE]	51-79-6	0.8		Y	N
NAPHTHALENE	91-20-3	10	V	Y	N	VINYL ACETATE	108-05-4	1		Y	N
NAPHTHYLAMINE, [ALPHA-]	134-32-7	0.01	V	Y	N	VINYL BROMIDE	593-60-2	0.6		Y	N
NAPHTHYLAMINE, [BETA-]	91-59-8	0.01	V	Y	N	VINYL CHLORIDE	75-01-4	0.2		Y	N
NICKEL CARBONYL	13463-39-3	0.1	U	N	Y	XYLENE, [META-]	108-38-3	10	G	Y	N
NICKEL COMPOUNDS		1	U	N	Y	XYLENES (MIXED ISOMERS)	1330-20-7	10	G	Y	N



Appendix B
Air Pollution Control Program

Table of Hazardous Air Pollutants and Screening Model Action Levels

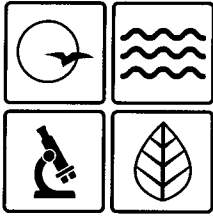
Chemical	CAS #	SMAL tons/yr	Group ID	VOC	PM	Chemical	CAS #	SMAL tons/yr	Group ID	VOC	PM
NICKEL REFINERY DUST		0.08	U	N	Y						
NICKEL SUBSULFIDE	12035-72-2	0.04	U	N	Y						

Legend

Group ID	
A	Asbestos
B	Cresols/Cresylic Acid (isomers and mixtures)
C	2,4 - D, Salts and Esters
D	Dibenzofurans, Dibenzodioxins
E	4, 6 Dinitro-o-cresol, and Salts
F	Lindane (all isomers)
G	Xylenes (all isomers and mixtures)
H	Antimony Compounds
I	Arsenic Compounds
J	Beryllium Compounds
K	Cadmium Compounds
L	Chromium Compounds
M	Cobalt Compounds
N	Coke Oven Emissions
O	Cyanide Compounds
P	Glycol Ethers
Q	Lead Compounds (except elemental Lead)
R	Manganese Compounds
S	Mercury Compounds
T	Fine Mineral Fibers
U	Nickel Compounds
V	Polycyclic Organic Matter
W	Selenium Compounds
X	Polychlorinated Biphenyls (Aroclors)
Y	Radionuclides

Notes

The SMAL for radionuclides is defined as the effective dose equivalent to 0.3 millirems per year for 7 years exposure associated with a cancer risk of 1 in 1 million



Missouri Department of dnr.mo.gov

NATURAL RESOURCES

Eric R. Greitens, Governor

Carol S. Comer, Director

MAR 08 2018

Mr. Andrew Willing
Environmental Specialist
3M Springfield
3M Center, Building 0224-05-W-03
Saint Paul, MN 55144

RE: New Source Review Permit - Project Number: 2017-10-021

Dear Mr. Willing:

Enclosed with this letter is your permit to construct. Please study it carefully and refer to Appendix A for a list of common abbreviations and acronyms used in the permit. Also, note the special conditions on the accompanying pages. The document entitled, "Review of Application for Authority to Construct," is part of the permit and should be kept with this permit in your files. Operation in accordance with these conditions, your new source review permit application and your amended operating permit is necessary for continued compliance. The reverse side of your permit certificate has important information concerning standard permit conditions and your rights and obligations under the laws and regulations of the State of Missouri.

This permit may include requirements with which you may not be familiar. If you would like the department to meet with you to discuss how to understand and satisfy the requirements contained in this permit, an appointment referred to as a Compliance Assistance Visit (CAV) can be set up with you. To request a CAV, please contact your local regional office or fill out an online request. The regional office contact information can be found at the following website: <http://dnr.mo.gov/regions/>. The online CAV request can be found at <http://dnr.mo.gov/cav/compliance.htm>.

If you were adversely affected by this permit decision, you may be entitled to pursue an appeal before the administrative hearing commission pursuant to Sections 621.250 and 643.075.6 RSMo. To appeal, you must file a petition with the administrative hearing commission within thirty days after the date this decision was mailed or the date it was delivered, whichever date was earlier. If any such petition is sent by registered mail or certified mail, it will be deemed filed on the date it is mailed; if it is sent by any method



Recycled paper

Mr. Andrew Willing
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other than registered mail or certified mail, it will be deemed filed on the date it is received by the administrative hearing commission, whose contact information is: Administrative Hearing Commission, United States Post Office Building, 131 West High Street, Third Floor, P.O. Box 1557, Jefferson City, Missouri 65102, phone: 573-751-2422, fax: 573-751-5018, website: www.oa.mo.gov/ahc.

If you have any questions regarding this permit, please do not hesitate to contact Sam Anzalone, at the Department of Natural Resources' Air Pollution Control Program, P.O. Box 176, Jefferson City, MO 65102 or at (573) 751-4817. Thank you for your attention to this matter.

Sincerely,

AIR POLLUTION CONTROL PROGRAM



Susan Heckenkamp
New Source Review Unit Chief

SH:saj

Enclosures

c: Southwest Regional Office
PAMS File: 2017-10-021

Permit Number: **032018-003**